





Instrumentation Amplifier

# **WGA-910A**



Monitors waveforms, checks numerical values and operates easily with the touchscreen.

- Waveform comparators
- Various hold functions
- Absolute pressure measurement by numeric value registering calibration
- SD card available
- High-speed sampling: 4000 times/s

#### Lineup

Models	Optional Functions
WGA-910A-0	Standard without option
WGA-910A-1	BCD output
WGA-910A-2	D/A output
WGA-910A-3	RS-485
WGA-910A-4	CC-Link
WGA-910A-12	BCD and D/A output

Standard Accessories

CD

(Instruction manual, PC software for SD card)

**Optional Accessories** 

AC power cable P-23 (For 100 VAC) AC power cable P-28 (For 200 VAC)

## **Applications**



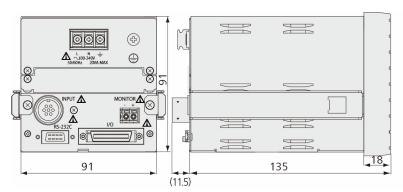
Abnormal measurement with the injection molding equipment

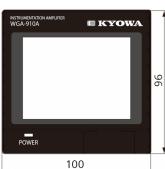
Measuring loads of continuous press fitting

The WGA-910A displays results as waveforms.

The WGA-910A also displays color-coded comparison determination results.

#### **Dimensions**





Channels	1
Applicable Transducers	Strain-gage transducers (TEDS compatible sensors connectable)
Applicable Bridge	87.5 Ω to 1 kΩ
Resistance	(Up to four 350 Ω transducers connected in parallel.)
	Interface: Compatible with IEEE1451.4 Mixed Mode Transducer
TEDS Comments	Interface Class 2.
TEDS Compatible	Applicable transducers: Should have the information according to IEEE
	template No. 33 and cable length should be 30 m or less.
Bridge Excitation	10, 2 VDC, selectable
Measuring Range	-3.2 to 3.2 mV/V
	(Including zero adjustment range) Within measurement range
Zero Adjustment Range	(Not retained when power supply interrupted.)
Nonlinearity	Within ±(0.02% FS +1 digit)
	Zero point: Within ±0.25 μV <sub>RTI</sub> per °C
Stability	Sensitivity: Within ±0.005 %/°C
Peak/Bottom Detection	Detecting scheme: Digital hold
	Frequency response: DC to 1 kHz (+1 dB, -2 dB)
Sampling Speed	4000 times/s
A/D Resolution	24 bits
Analog Monitor	Voltage output: ±(5 V ±200 mV) (Load resistance 5 kΩ or more)
	3.5-inch TFT color LCD, display area: 70.6 × 59.2 mm
Indicators	320 × 240 pixels, touchscreen
	Setting range: -99999 to 99999
Indication	(Decimal point to be put anywhere.)
indication	Update speed Numeric value display: Approx. 4 times/s
	Waveform display: Approx. 2 times/s
	Manual calibration: Sensitivity registering calibration, actual load
	calibration, units TEDS auto calibration
Calibration	TEDS part calibration: TEDS calibration item
	TEDS operation configuration: TEDS reading operation, Zero during
	TEDS, TEDS information display, numeric value registering calibration
	Analog filter (LPF): 1, 30, 300 Hz, FLAT (1 kHz or more)
	Attenuation: -12 dB/oct.
moothing Functions	Minimum scale: 1, 2, 5, 10, 20, 50, 100
	Moving average: None, 2, 4, 8, 16, 32, 64, 128, 256, 512, 1024, 2048
	times  Zero tracking (Auto digital Zero within the setting range)
	Judging time: 0.00 to 9.99 s
Zero Compensation	Compensation range: 0 to 99999
Function	Zero near zero (Auto zero display)
	Setting range : 0 to 9
Additional Value	Setting range: ±99999
Sensor Output Value	-3.2000 to 3.2000 mV/V (5 digits)
Jensor Output value	Accuracy: Within ±0.1% FS
Measurement Condition	32 (16 for control input) of measurement condition file can be saved.
Numbers	Capable of switching by the key operation, control input, and
	communication command.
	Type: Extra high (HH), high (HI), OK, low (LO), extra low (LL)
	If there are two hold values, they are assigned as follows.
	Hold value 1: High 1 (HI1), low 1 (LO1)
Comparator Setting	Hold value 2: High 2 (HI2), low 2 (LO2)
	Setting range: ±99999
	Hysteresis width: 0 to 9999
	Using comparator can be set.
	Comparison speed: 4000 times/s (Normal comparison mode)
	Points: 3
Waveform Comparison	Type: Wave HI, Wave OK, Wave LO
Setting	Set reference waveform, waveform comparison HI, waveform
	comparison LO, move waveform, comparison area, register waveform
	Waveform comparison logic: Positive/Negative  Motion detect function: Enable/Disable
	Motion detect runction: Enable/ Disable  Motion detect width: 0 to 99999
Motion Detect	Motion detect time: 0.01 to 9.99
	Motion detect logic: Positive/Negative

Measuring Modes	Operation mode: Normal, peak hold, block-specified peak hold, time-specified peak hold, bottom hold, block-specified bottom hold, time-specified bottom hold, arbitrary point hold, block specified bottom hold, time peak-bottom hold, block average hold, block peak-bottom hold, time peak-bottom hold, block peak/average hold, time peak/average hold, block bottom/average hold, time peak/average hold, time peak/arbitrary hold, block bottom/average hold, time bottom/average hold, time peak/arbitrary hold, time peak/arbitrary hold, block bottom/arbitrary hold, time bottom/arbitrary hold, previous value comparison peak hold, time previous value comparison peak hold, previous value comparison bottom hold, block previous value comparison bottom hold block previous value comparison bottom hold betect time: 0.01 to 9.99 s  The following settings can be changed according to the operation mode.  Detection trigger level  Inflection point discrimination setting  Initial value for compare with measuring value  Comparison mode: Normal display, hold display  National Setting Set Normal (sisplay, hold display
Waveform Display	X axis setting End point: 0.5, 1.0, 2.0, 5.0, 1.0.0, 20.0, 50.0, 100.0 s Y axis setting Start point: -99999 to 99999 End point: 250, 500, 1000, 2000, 5000, 10000, 20000, 50000, 100000, 20000 Start mode of waveform, passed level, passed level way, holding time of waveform The WGA displays the waveform of the input variation regardless of the "Operation Mode" setting.
System	Key lock, setting value initialize, backlight illumination time, language, clock, comparison display color, display stability
Self-check	Memory, channel
Operation Check	Display, touchscreen, control input/output, communication, BCD output, D/A output, SD card
Control Input	Points: 9 Types: Zero command, hold command, reset command, waveform command, TEDS command, measurement condition select 0 to 3 Signal formats: Non-voltage contact signal or open collector signal (Capacity: 12 VDC, 5 mA or more)
Control Output	Points: 16 Types: HH, HI, OK, LO, LL, healthy, abnormal channel, abnormal memory, SD, communication error, SD error, wave HI, wave OK, wave LO, motion detect, inflection point/extreme value Output type: Open collector Load capacity: 30 VDC, 20 mA (Load resistance)
Communication	Signal system: RS-232C, full duplex system Transmission system: Asynchronous Bit configuration Data bits: 7 Stop bit: 1 Parity bit: Odd number Flow control: None Setting contents Baud rate: 2400, 4800, 9600, 19200 bps Transmission mode: Repeat output, output at hold, Tx and Rx
SD Card	Saving setting value: Saves the all setting values (excluding the calibration value) to the SD card.  Reading setting value: Reads the all setting values (excluding the calibration value) from the SD card and rewrites those of the WGA to the read one.  Recording measuring value: Pushing recording key, the WGA records the waveform data to the SD card.  View waveform file name: Browsing the waveform data, deleting the wave data, and deleting the directory are available.  Format: Erase all data that are saved in the SD card is available. (Quick format is available.)  Update: Capable of updating the program version that is saved in the SD card.  SD card type: SD, SDHC (Up to 32 GB)
Power Supply	100 to 240 VAC Power consumption: 20 VA or less
Dimensions	100 W × 96 H × 135 D mm (Excluding protrusions)
Weight	Approx. 950 g (Excluding options)
Operating Temperature	-10 to 40 °C
Operating Humidity	20 to 85 % or less (Non-condensing)
Compliance	Directive 2014/30/EU (EMC) (Class A) Directive 2014/35/EU (LVD) (Installation category II, pollution degree 2, measurement category O) Directive 2011/65/EU (ROHS)

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## Safety Precautions

Be sure to observe the safety precautions given in the instruction manual, in order to ensure correct and safe operation.



Manufacture's Representative

• Specifications are subject to change without notice for improvement.