

Indicator for Voltage-Output Type Sensors

Instruction manual

WD-100A

Business use only

INTRODUCTION

Thank you for purchasing our Indicator for voltage-output type sensors WD-100A.
This manual describes the functions, instructions on installing and wiring, operations etc.
Before using this product, please read this manual carefully and use the product correctly.

SUPPLIED ITEMS

Check that all the following items have been included in the delivered package.

item name	Quantity
Indicator for voltage-output type sensors WD-100A (body)	1
Case fixing attachment	2
Terminal block cover	1 (For power supply terminal)
Attached connectors	4 (7P×3, 13P×1)
GETTING STARTED GUIDE	1
Product Warranty	1
INITIAL SETTING FOR ENGLISH	1

OPTIONAL ACCESSORIES

Optional accessories are shown below.

Name	Model	Notes
AC adapter	UNI324-2410-CT	Input:100~240VAC(50/60Hz), output:24VDC

Notes: When using the AC adapter, use it in the operating temperature range of 0 to 40 °C.

NOTES

- This manual is subject to change without notice for improvements of the product.
- Keep this manual with close reach of persons who use this product to provide for future use.

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1. PRECAUTIONS FOR USE

1-1. ENVIRONMENTS AND CONDITIONS OF USE

Please do not use the product under the following circumstances. It might cause malfunctions and shortening the life.

- 1) Operating temperature of out of -5 to 50°C
- 2) Operating humidity of out of 35 to 85%, or freezing condensing
- 3) High dust or metallic powder level
(Storing in a dust-proof chassis and a countermeasure against heat dissipation are required.)
- 4) Environment of corrosive gas, salty air or oily smoke
- 5) Environment of much vibration or impact
- 6) Environment of rain or water drops (except the front panel)
- 7) Environment of strong electromagnetic field or much exogenous noise

RESTRICTION FOR USE

- Do not use this product as a part of equipment which aimed at life maintenance of human bodies.
- Please avoid usages of this product in such a way that physical accident or property damage when it breaks down.

We do not take any responsibility about the special damage, the indirect damage and the passivity damage that occurred due to this product under any circumstance.

1-2. INSTALLATION AND CONNECTION

- 1) Please read this manual carefully before setting and connecting, be performed by a person having a specialized technique.
- 2) The insulation class of this product is as shown by the figure below. Please confirm that the insulation class satisfies a use condition prior to setting.

Basic Insulation : Basic insulation to prevent electric shock.
 Operational Insulation : Insulation for the function of the equipment.

DC power	Comparative outputs, External control inputs, Analog output,	
	Input Ach (Analog)	Input Bch (Pulse) Totalizer-synchronous pulse output

- 3) Do not wire the power supply line, input signal lines and output signal lines near noise sources or relay driven lines.
- 4) Bundling or containing in a same duct with lines including noises might cause malfunctions.
- 5) This product works functionally normally right after power activation, but requires 30 minutes' warming to satisfy all performance requirements.

 **CAUTION**

- 1) This product is a precision measuring instrument. Please be careful not to add the strong shock to this product by falls and so on.
- 2) Paying attention to the circuit diagram, connect wires to this product carefully. An inappropriate connection may cause troubles of the product, a fire or an electric shock.
- 3) Please avoid live line works. It may cause an electric shock, troubles or a burnout of the product by the short circuit or a fire.
- 4) Please use wire which has appropriate specifications. Inappropriate wire may cause a fire because of heat generation.
- 5) Please use crimp terminals which meet specifications of wire. Otherwise, it may cause breaking of wire, poor contact and may bring into a malfunction of the product, a breakdown, a burnout, or a fire.
- 6) After tightening screws, confirm that the screws do not loosen. A looseness of screws may cause a malfunction of the product, a fire or an electric shock.
- 7) An excessive tightening of screws may damage terminals or screws. A poor tightening of screws may cause a malfunction of the product, a fire or an electric shock.
- 8) Attach a terminal block cover to the product. Otherwise it may cause an electric shock.
- 9) Never attempt to disassemble or modify this product. It may cause a breakdown, an electric shock or a fire.

1 – 3. CHECKING BEFORE USE

Please install this product under the environments and conditions of use which meet requirements. If you find any damage to the product by the transportation or any problem, please contact to your dealer or our company directly.

1 – 4. CHECKING FOR ABNORMALITIES

If you find strange sound, smell, smoke, heat from this product, shut down the power immediately. And check followings before considering a breakdown of the product.

- 1) Power is supplied correctly.
- 2) Wires are connected correctly.
- 3) Wires have no breaking.

1 – 5. MAINTENANCE AND INSPECTION

For the stain on the surface of the product, wipe it off using soft cloth. For heavy stain, turning off the power, wipe off it using cloth wrung out of water. Do not use organic solvents such as benzene and thinner.

For a trouble-free and long use of this product, give inspections of followings periodically.

- 1) Whether the product has damage.
- 2) Whether the display has abnormality.
- 3) Whether the product give out strange sound, smell, heat.
- 4) Mounting and connections of terminals have no looseness, check under power off condition.

In addition, the limited lifespan parts used in the product and optional accessories are as follows:

Item	Replacement frequency
LCD panel	Once every five years
Aluminum electrolytic capacitor	Once every five years
AC adapter (optional accessory)	Once every five years

The above estimates assume use for eight hours per day, 365 days per year. Note that the above periods are only intended as estimates and do not guarantee that there will be no malfunctions during the above periods, nor are they a promise of free repairs.

Regular maintenance and the replacement of parts are necessary to use the equipment without worry.

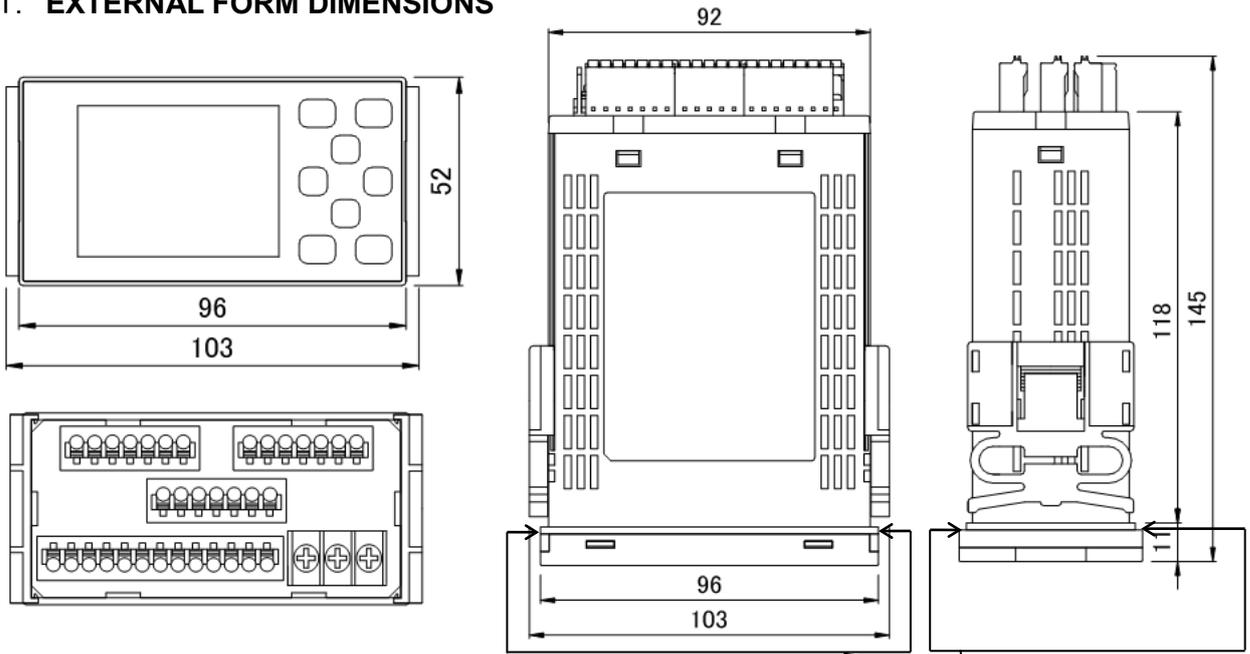
Part replacement is required as soon as possible from the standpoint of safety, etc., especially when the equipment is used continuously for a long time.

1 – 6. DISPOSAL OF THIS PRODUCT

When you dispose this product, treat as a general industrial waste.

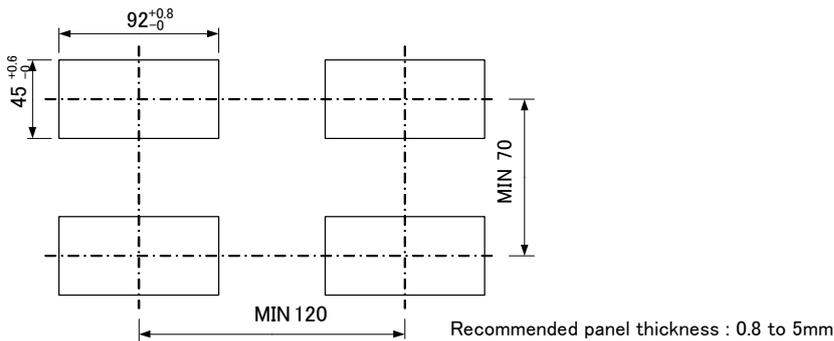
2. MOUNTING METHOD

2-1. EXTERNAL FORM DIMENSIONS

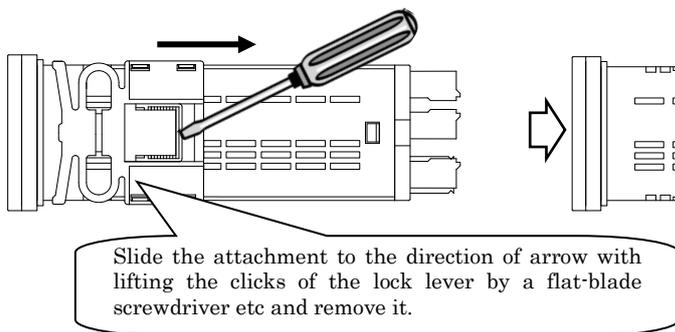


2-2. PANEL MOUNTING METHOD

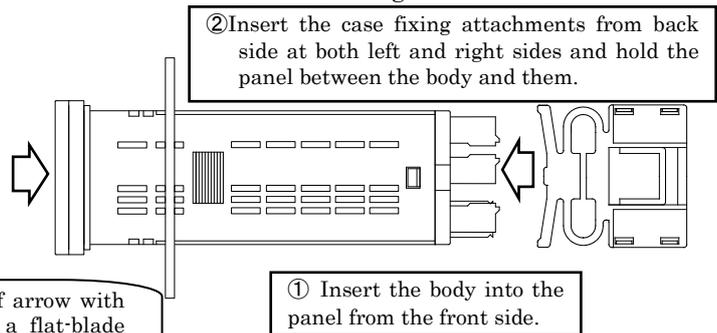
Panel cut dimensions are as shown by the figure below.



1) Removal of case fixing attachments



2) Installment of case fixing attachments



CAUTION

- Prior to the installation of this product please read “1-1. ENVIRONMENTS AND CONDITIONS OF USE” (page6)
- In the case of installation or replacing of this product, please pay attention to the damage and accident by dropping.
- In the case of some wires are connected, do not install or replacing this product. It may cause shock, damage fire etc.

3. CONNECTING TERMINALS

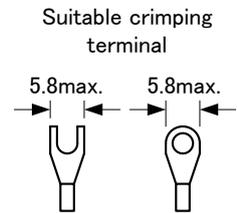
3-1. WIRING TO TERMINALS

The connections to this product are done by connecting wires to the screw terminal block (power supply) and screwless terminal blocks on the back side of the body. Show below for the method and precautions.

3-1-1. CONNECTING TERMINALS

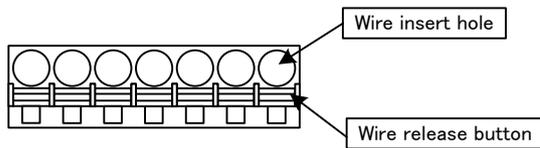
Use crimp-type terminal lugs for M3 screws to connect the terminals.

- ① Loosen the screws of the terminal block.
In the case of R-type terminal lugs, remove the screw terminals from the terminal block.
- ② Insert lugs under the washers of loosened screws and fasten the screws.
(Recommended torque: 0.6 [N·m])

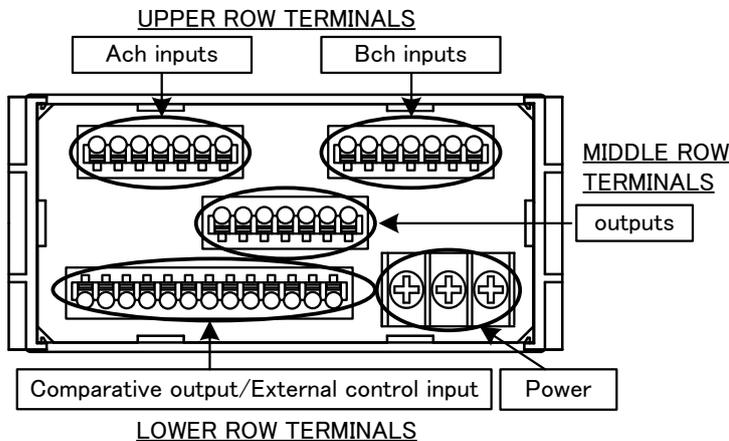


3-1-2. WIRING TO SCREWLESS TERMINALS

- ① Pushing the wire release button with a flat-blade screwdriver, open the wire insert hole.
(Flat-blade screwdriver : The point of a blade width 2.5mm)
- ② Wire is inserted in an expanded wire insertion hole and a flat-blade screwdriver is removed.
(Suitable wire: AWG24 to 16)



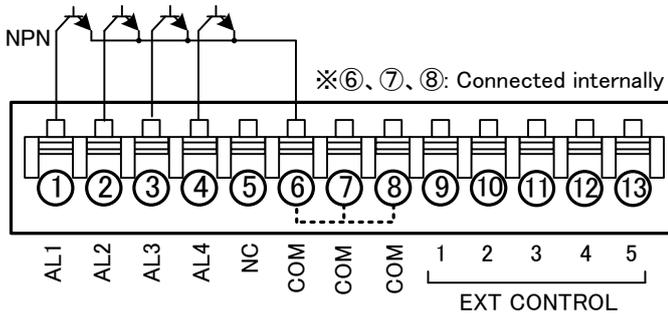
3-1-3. THE LOCATION OF EACH TERMINAL STAND



3-2. CONNECTION FOR LOWER ROW TERMINALS

3-2-1. COMPARATIVE OUTPUT/EXTERNAL CONTROL INPUT

Screwless connector

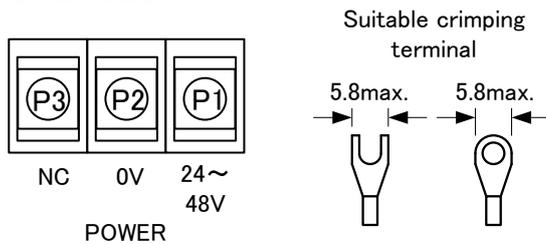


Suitable wire: AWG24 to 16

No.	Name	Description
1	AL1	AL1 open-collector output (collector)
2	AL2	AL2 open-collector output (collector)
3	AL3	AL3 open-collector output (collector)
4	AL4	AL4 open-collector output (collector)
5	NC	No connection. (Non-usable for a relay terminal)
6,7,8	COM	Common terminal for NPN output (emitter) and external control inputs
9	EXT CONTROL 1	External control input No.1
10	EXT CONTROL 2	External control input No.2
11	EXT CONTROL 3	External control input No.3
12	EXT CONTROL 4	External control input No.4
13	EXT CONTROL 5	External control input No.5

3-2-2. POWER SUPPLY

Screw terminals

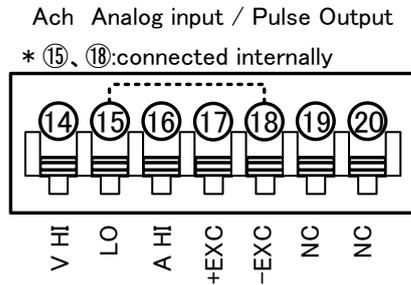


Terminal	Name	Description
P1	POWER (+)	Power source terminal +V
P2	POWER (-)	Power source terminal 0V
P3	NC	No connection. (Non-usable for a relay terminal)

3-3. CONNECTION FOR UPPER ROW TERMINALS

3-3-1. ANALOG INPUTS

Screwless connector

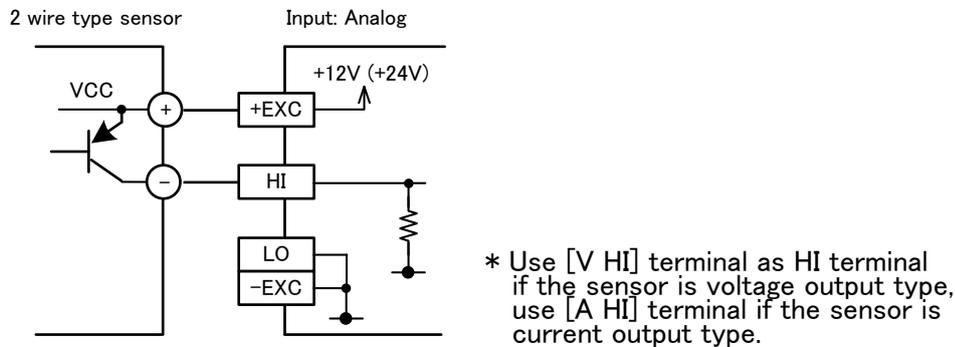


●A channel analog input

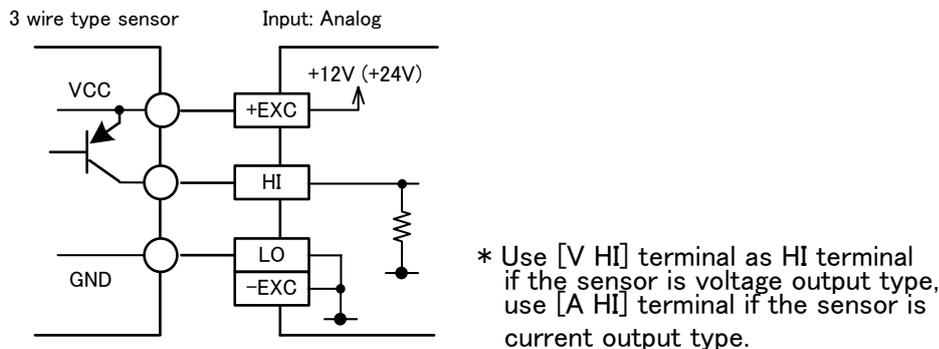
terminal	name	description
14	V HI	Ach voltage range input terminal (+)
15	LO	Ach input common terminal (-)
16	A HI	Ach current range input terminal (+)
17	+EXC	Ach sensor power supply output terminal (+)
18	-EXC	Ach sensor power supply output terminal (-)
19	NC	No connection. (Non-usable for a relay terminal)
20	NC	No connection. (Non-usable for a relay terminal)

*1 "LO terminal" and "-EXC terminal" is connected internally and same voltage level.

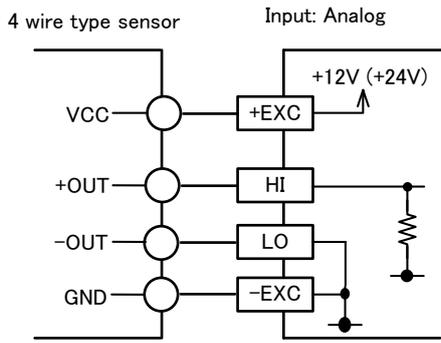
•Example of connecting to sensor (2 wire type sensor)



•Example of connecting to sensor (3 wire type sensor)



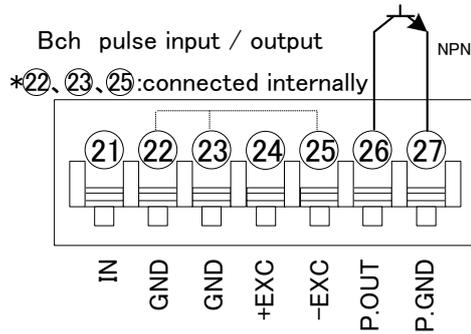
•Example of connecting to sensor (4 wire type sensor)



* Use [V HI] terminal as HI terminal if the sensor is voltage output type, use [A HI] terminal if the sensor is current output type.

3-3-2. PULSE INPUTS / OUTPUT

Screwless connector



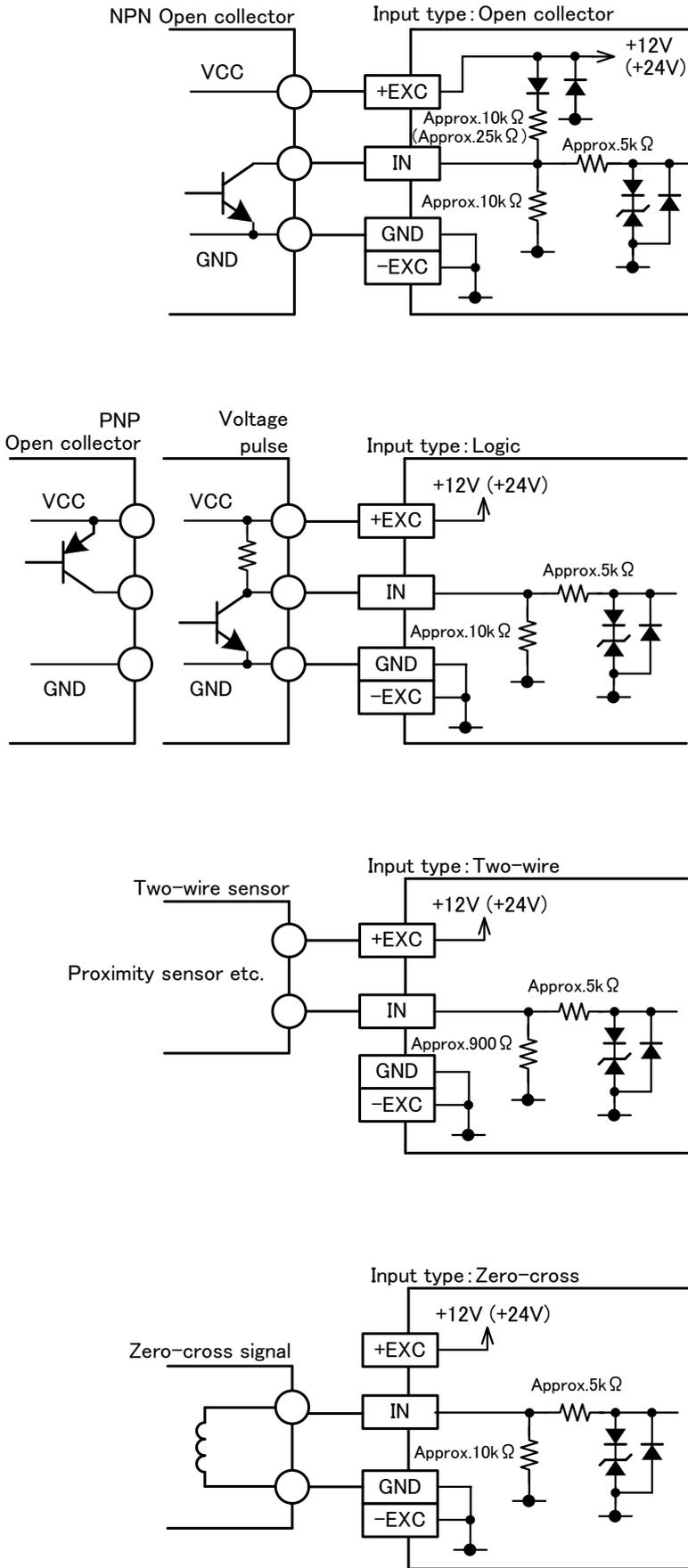
Suitable wire: AWG24 to 16

● B channel pulse input

terminal	name	descriptions
21	IN	Bch pulse input terminal
22,23	GND	Bch input ground terminal
24	+EXC	Bch sensor power supply output terminal (+)
25	-EXC	Bch sensor power supply output terminal (-)
26	P.OUT	Bch totalizer-synchronous pulse output terminal (+)
27	P.GND	Bch totalizer-synchronous pulse output terminal (-)

*1 "GND terminal" and "-EXC terminal" is connected internally and same voltage level.

● Examples for Input connections

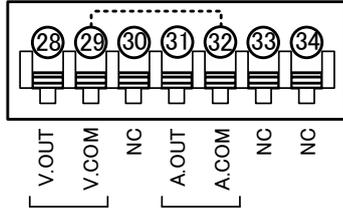


3-4. CONNECTION FOR MIDDLE ROW TERMINALS

3-4-1. ANALOG OUTPUT

Screwless connector

* 29, 32 :connected internally



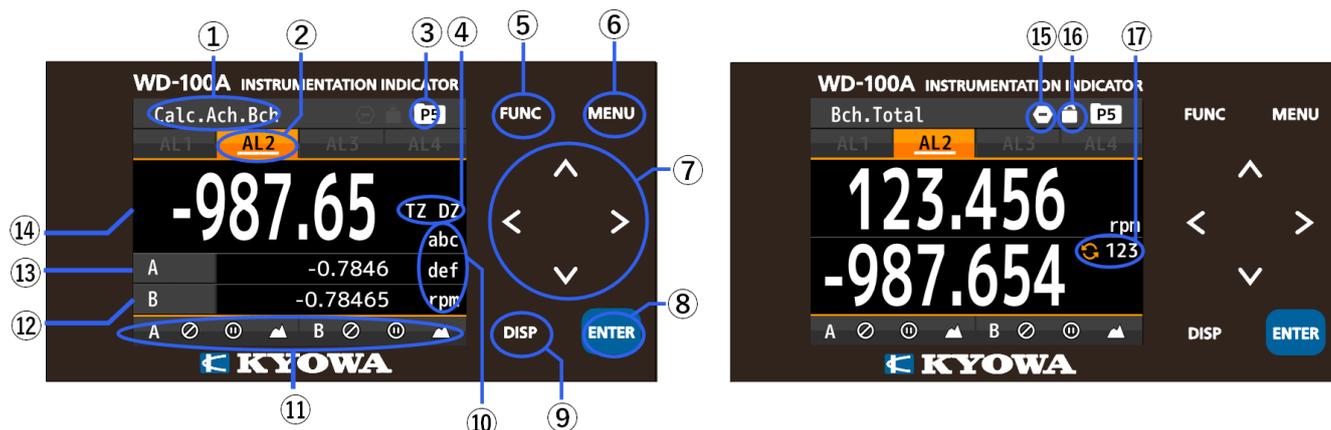
Voltage output Current output

Suitable wire : AWG24 to 16

terminal	name	descriptions
28	V.OUT	Analog voltage output terminal (+)
29	V.COM	Analog voltage output terminal (-)
30	NC	No connection (Non-usable for a relay terminal)
31	A.OUT	Analog current output terminal (+)
32	A.COM	Analog current output terminal (-)
33,34	NC	No connection (Non-usable for a relay terminal)

*1 "V.COM terminal" and "A.COM terminal" is connected internally and same voltage level.

4. NAMES OF EACH PART



No.	Name	Function
①	Display title	Indicates contents of display
②	Comparison result	Lights when the result of comparative output is ON.
③	Pattern	Indicates pattern No. in use.
④	DZ/TZ icon	DZ: Indicates the operation status of the “Digital zero” function. TZ: Indicates the operation status of the “Tracking zero” function.
⑤	FUNC key	Used for registering external control shortcut function.
⑥	MENU key	Used for moving to setting display and returning to measurement display.
⑦	Arrow keys	Used to move the cursor and to move to other displays while setting mode. *When the shortcut function is registered, the assigned function will be valid by holding down the key over 1 second.
⑧	ENTER key	Used to validate setting value.
⑨	DISP key	Used to switch measurement displays.
⑩	Display unit	Unit for 1st item display
⑪	External control	Lights when any of external control functions are valid
⑫	3rd item display	Displays measured value of 3rd item
⑬	2nd item display	Displays measured value of 2nd item
⑭	1st item display	Displays measured value of 1st item
⑮	Comparison result	Lights when the result of comparative output is ON.
⑯	Key lock	Lights when the key lock is effective.
⑰	Overflow counter	In case that 1st display item is totalized value, indicates overrun count. * If the setting for the overflow count is NONE, this item is not shown.

4-1. EXPLANATION OF ICONS

4-1-1. DISPLAY ICONS ON THE MEASUREMENT DISPLAY

These icons are displayed on the top or the bottom of the measurement display.

icon	meanings
	Indicates pattern No. in use.
	Indicates key lock function is effective.
	Indicates comparative output reset function is effective.
	Indicates measurement block function is effective.
	Indicates display hold function is effective.
	Indicates maximum value or minimum value hold function is effective.

4-1-2. KEY OPERATION ICONS ON THE SETTING DISPLAY

Key operation icons which are displayed on setting displays are shown below.

icon	meanings	icon	meanings
	MENU key		ARROW key (LEFT)
	FUNC key		ARROW key (RIGHT)
	ENTER key		ARROW key (UP&DOWN)
	DISP key		ARROW key (LEFT&RIGHT)
	ARROW key (UP)		ARROW key (ALL)
	ARROW key (DOWN)		Pattern No. under setting

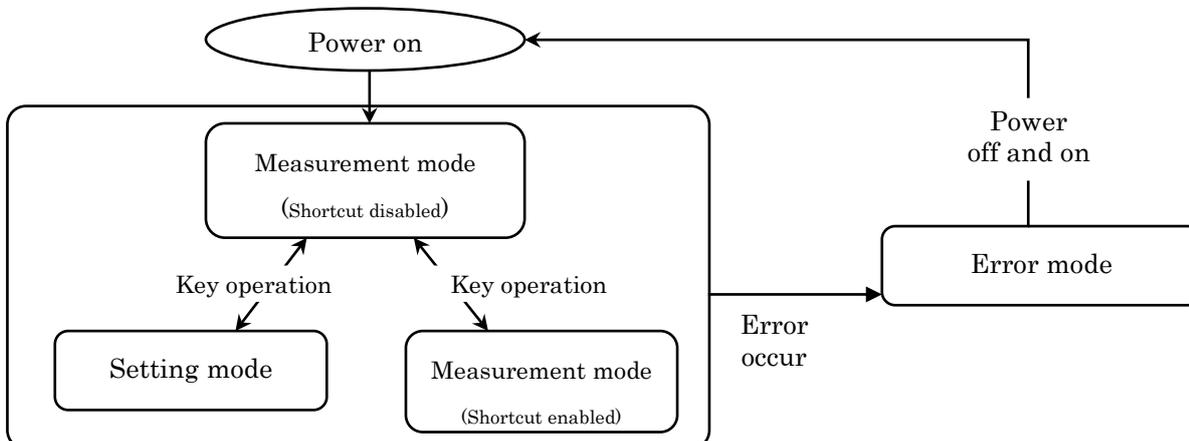
5. MODES OF OPERATION

5-1. WHAT YOU CAN DO USING THIS PRODUCT

Mode	Summary	Related Page
Measurement mode	<p style="text-align: center;">Measured value display</p> <ul style="list-style-type: none"> • Can display the measured value with a numerical number, a bar graph or a trend graph. 	page18
Setting mode	<p style="text-align: center;">1.Input Setting</p> <p><u>Ach(Analog) / Bch (Pulse)</u></p> <ul style="list-style-type: none"> •Settings for inputs such as input type, scaling etc. for each channel. <p><u>2-Input Calculation</u></p> <ul style="list-style-type: none"> •Settings of calculation such as formula etc. for 2 channel inputs. <p><u>External Control</u></p> <ul style="list-style-type: none"> •Settings of external control functions which are assigned to external control terminals. 	page22
	<p style="text-align: center;">2.Output Setting</p> <p><u>Comparative Output AL1 to AL4</u></p> <ul style="list-style-type: none"> •Settings of comparative output such as comparative judgment value, output mode etc. <p><u>Pulse Output</u></p> <ul style="list-style-type: none"> •Setting of totalizer-synchronous pulse. <p><u>Analog Output</u></p> <ul style="list-style-type: none"> •Setting of analog output such as output range, scaling. 	page 233

Mode	Summary	Related Page
Setting Mode	<p align="center">3.Display setting</p> <p><u>Display Select</u></p> <ul style="list-style-type: none"> • Selection of display in measurement mode such as numerical value, trend display etc. <p><u>Level Display</u></p> <ul style="list-style-type: none"> • Setting of scale on level display <p><u>Trend Display</u></p> <ul style="list-style-type: none"> • Setting of scale on trend display 	page 23
	<p align="center">4.System setting</p> <p><u>General</u></p> <ul style="list-style-type: none"> • Basic setting such as brightness of display, direction of display etc. <p><u>Initialize</u></p> <ul style="list-style-type: none"> • Setting about initialize such as initialize to user settable values or factory defaults etc. 	page 24
	<p align="center">5.Input-Output Diagnosis</p> <p><u>Input Diagnosis</u></p> <ul style="list-style-type: none"> • Makes a diagnosis to inputs. <p><u>Simulated Output (Output Test)</u></p> <ul style="list-style-type: none"> • Outputs simulated signals for each output. 	page24
Shortcut enabled mode	Can control external control functions which are assigned to arrow keys by operations of the keys	page127
Error mode	Displays error codes when some error occurs.	page 140

5-2. STATE TRANSITION DIAGRAM



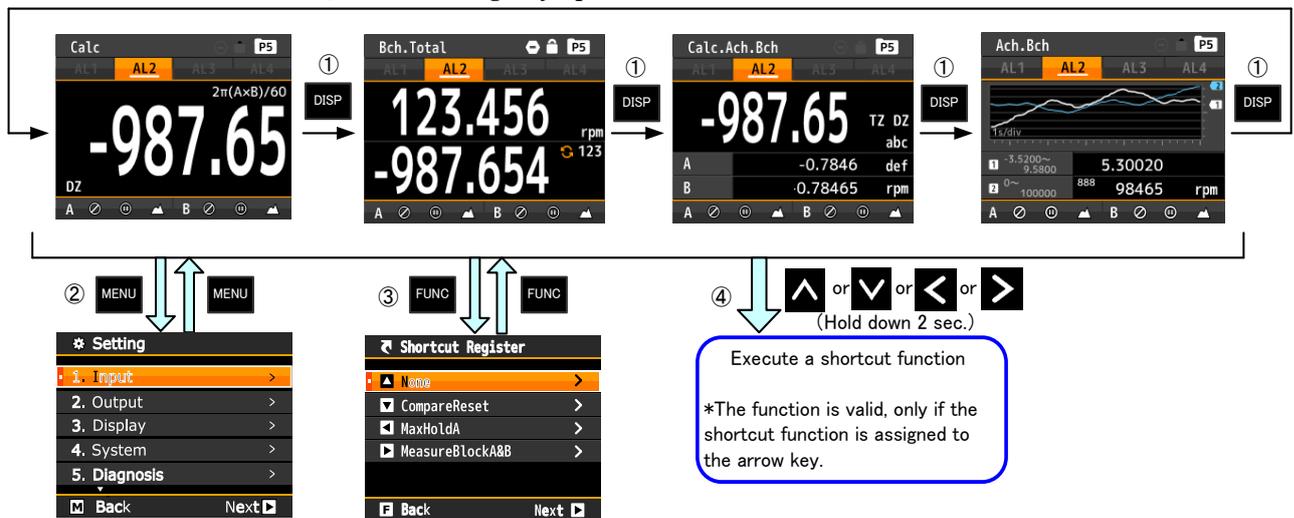
6. MEASUREMENT MODE

6-1. WHAT YOU CAN DO IN MEASUREMENT MODE

WHAT YOU CAN DO	DESCRIPTION	RELATED PAGE
Display of measured value	Displays results of measurement	page 19
Switch of measurement displays	Switches measurement displays which are entries in advance.	page 18
Shortcut functions	Executes external control functions which are assigned to arrow keys.	page 127

6-2. OPERATIONS IN MEASUREMENT MODE

In the measurement mode, the following key operations are available.



No.	Key operation	Action
①	DISP	Can switch measurement displays which are set in “Display select”.
②	MENU	Moves to the setting display.
③	FUNC	Moves to the shortcut entry display.
④	<div style="display: flex; flex-direction: column; align-items: center; gap: 10px;"> ⬆ ⬇ ⬅ ➡ </div>	By holding down each key for 1 seconds (i.e. long-pressing), executes or cancels external control functions which are registered.
⑤	DISP + ENTER	Executes or cancels key lock function.

⚠ CAUTION

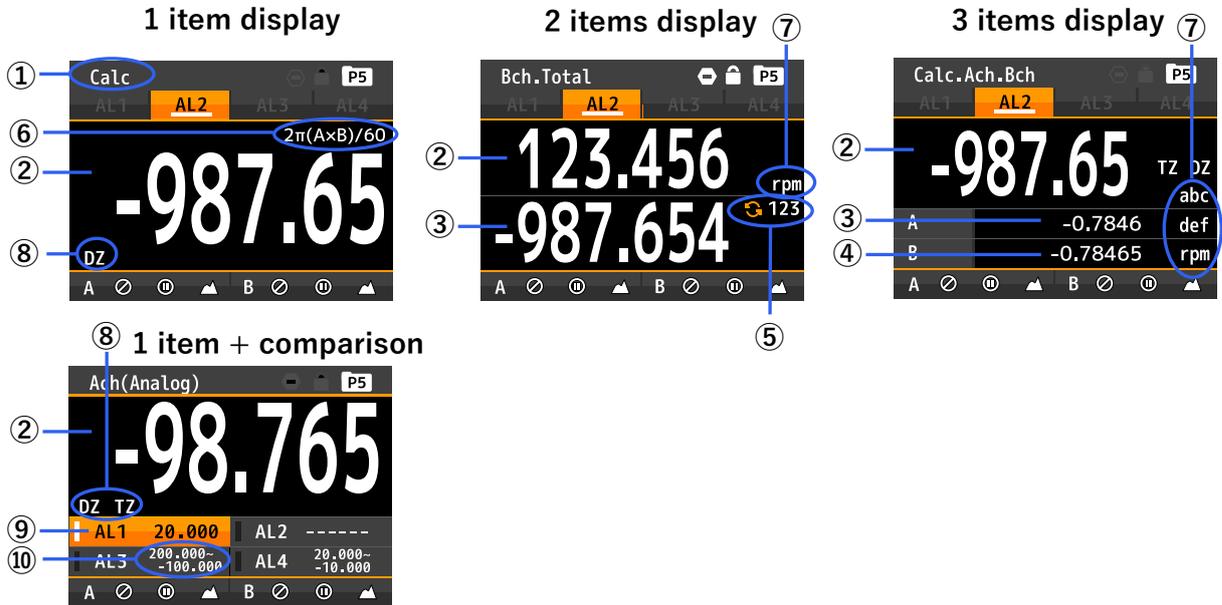
When the key lock is enabled, key operations are not acceptable. Operate the keys after canceling key lock function.

6-3. MEASUREMENT VALUE DISPLAY

Along with the numerical number format, this product can display the measured value in level format (bar graph) or trend format (polygonal line graph).

6-3-1. MEASUREMENT (NUMERICAL NUMBER) DISPLAY

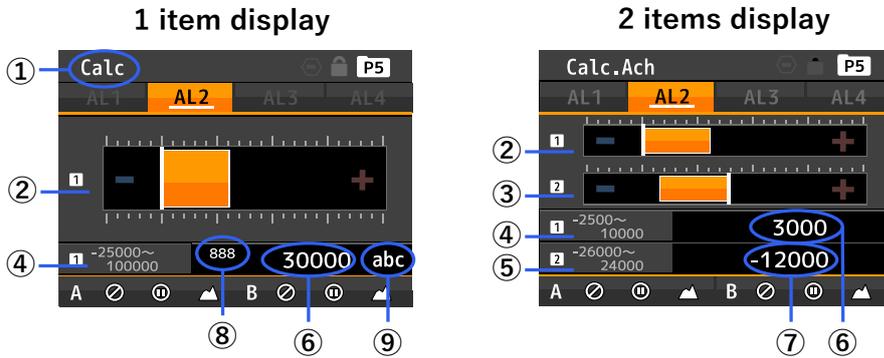
The measurement (numerical number) display shows measurement result in numerical number and can display 1 item to 3 items on one display.



No.	Description
①	Shows the title of display which is currently displayed in measurement display. *In the case of "Calc, ABch", calculation value is treated as the 1st item, value A is treated as the 2nd item and value B is the 3rd item.
②	Shows measurement result of the 1st item.
③	Shows measurement result of the 2nd item.
④	Shows measurement result of the 3rd item.
⑤	In the case of totalized value display, shows number of overflows.
⑥	In the case of calculation value display, shows expression. (Only 1 item display)
⑦	Shows units selected in settings.
⑧	DZ icon lights up during Digital Zero operation. TZ icon lights up during Tracking Zero operation.
⑨	Light up when comparison output is active.
⑩	Display comparison judgement values.

6-3-2. LEVEL DISPLAY (BAR GRAPH)

The level display (Bar graph) shows measurement result in level (bar graph) and numerical number. Upper limit value (right edge) and lower limit value (left edge) of level display can be set arbitrary and are displayed on display. The display can show 1 item or 2 items on one display.

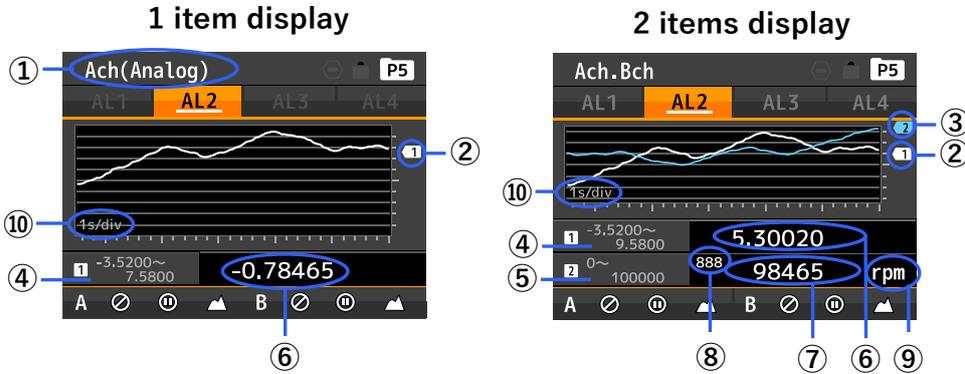


Item	Description
①	Shows the title of display which is currently displayed in measurement display. *In the case of “Calc, Ach”, calculation value is treated as 1st item and value A is treated as 2nd item.
②	Shows measurement result (1st item) by level display (bar graph). * [1] denotes 1st item.
③	Shows measurement result of 2nd item by level display (bar graph). * [2] denotes 2nd item.
④	Shows upper and lower limit value of level display (bar graph) scale for 1st item.
⑤	Shows upper and lower limit value of level display (bar graph) scale for 2nd item.
⑥	Shows measurement result of 1st item by numerical number.
⑦	Shows measurement result of 2nd item by numerical number.
⑧	In the case of totalized value display, shows number of overflows.
⑨	Shows units selected in settings.

6-3-3. TREND DISPLAY (LINE GRAPH)

Trend display shows measurement result in a line graph, therefore the chronological change of the measurement value can be recognized simply and also shows current measurement value in numerical number.

Upper limit value (upper edge) and lower limit value (lower edge) of trend display can be set arbitrary and are displayed on display. The display can show 1 item or 2 items on one display.



Item	Description
①	Shows the title of display which is currently displayed in measurement display. *In the case of “ABchch”, value A is treated as 1st item and value B is treated as 2nd item.
②	Shows measurement result (1st item) by trend display (trend graph). * [1] denotes 1st item.
③	Shows measurement result of 2nd item by trend display (trend graph). * [2] denotes 2nd item.
④	Shows upper and lower limit value of level display (trend graph) scale for 1st item.
⑤	Shows upper and lower limit value of level display (trend graph) scale for 2nd item.
⑥	Shows measurement result of 1st item by numerical number.
⑦	Shows measurement result of 2nd item by numerical number.
⑧	In the case of totalized value display, shows number of overflows.
⑨	Shows units selected in settings.
⑩	Shows time scale of the graph. (The scale is common in 1st and 2nd items.)

7. SETTING MODE

7-1. WHAT YOU CAN DO IN “THE SETTING MODE”

7-1-1. WHAT YOU CAN DO IN “THE INPUT SETTING GROUP”

ANALOG INPUT (Ach) →page27

- Select a pattern number to configure settings.
- Selects the input range.
- Selects voltage of power supply for sensor.
- Sets simple average function.
- Sets moving average function.
- Sets linearize function.
- Sets scaling for display value.
- Selects position of decimal point for display value.
- Selects a unit for display value.
- Makes settings for stabilizing display value.

PULSE INPUT (Bch) →page42

- Select a pattern number to configure settings.
- Selects the type of the input.
- Selects the analog filter of input.
- Selects voltage of power supply for sensor.
- Sets scaling for instantaneous value display.
- Selects position of decimal point for instantaneous value display.
- Selects a unit for instantaneous value display.
- Makes settings for stabilizing instantaneous value display.
- Sets scaling for totalized value display.
- Sets initial value of totalized value display.
- Selects direction of add-subtract for totalized value.
- Selects position of decimal point for totalized value display.
- Selects a unit for totalized value display.
- Selects overflow count method of totalized value.

2 INPUT CALCULATION SETTING →page58

- Select a pattern number to configure settings.
- Sets calculating formula for instantaneous value display.
- Sets decimal point for instantaneous value display.
- Sets unit for instantaneous value display.
- Sets step for instantaneous value display.
- Sets calculating formula for totalized value display.
- Sets decimal point for totalized value display.
- Sets unit for totalized value display.
- Selects overflow count method of totalized value.

EXTERNAL CONTROL →page65

- Selects a function assigned to the external control terminal 1.
- Selects a function assigned to the external control terminal 2.
- Selects a function assigned to the external control terminal 3.
- Selects a function assigned to the external control terminal 4.
- Selects a function assigned to the external control terminal 5.

WHAT YOU CAN DO IN “THE OUTPUT SETTING GROUP”

COMPARE LIST →page68

- Display comparative output settings.
- Edit comparative output judgement value.

PULSE OUTPUT SETTING→ page79

- Select a pattern number to configure settings.
- Select pulse width of pulse.
- Select output logic of pulse.

COMPARATIVE OUTPUTS(AL1-AL4) SETTING →page68

- Select a pattern number to configure settings.
- Select source display item for comparative output.
- Select compare mode of comparative output.
- Set ON condition of comparative output.
- Set judgement value of comparison.
- Set delay time of comparative output.
- Set output mode of comparative output.
- Set logic of comparative output.
- Select color of display background when comparative output is ON.

ANALOG OUTPUT SETTING→page84

- Select a pattern number to configure settings.
- Select output range of analog output.
- Select display item to be output from analog output.
- Set scaling of analog output.

7-1-2. WHAT YOU CAN DO IN “THE DISPLAY SETTING GROUP”

DISPLAY SELECT SETTING→page89

- Select display items to switch.
- Select the display item to show level display.
- Select the display item to show trend display.

LEVEL DISPLAY SETTING →page93

- Select a pattern number to configure settings.
- Set display scales of the level display.

TREND DISPLAY SETTING →page96

- Select a pattern number to configure settings.
- Set display scales of the trend display.
- Set the time axis.

7-1-3. WHAT YOU CAN DO IN “THE SYSTEM SETTING GROUP”

GENERAL SETTINGS →page100

- Change brightness of display.
- Provide wait time after power on.
- Darken the display after a specified period of time.
- Select whether the totalized value to save or not.
- Selects whether or not to retent the execution state and value of digital zero.
- Select languages of display.
- Set the direction of the display.
- Disable changing the settings.
- Copy pattern data.

INITIALIZINGS →page111

- Save current settings as user defaults.
- Initialize to saved settings.
- Initialize to factory defaults.

7-1-4. WHAT YOU CAN DO IN “THE DIAGNOSIS GROUP”

INPUT DIAGNOSIS →page113

- Check input signals are applied.
- Check status of external control terminals.

SIMULATED OUTPUT (OUTPUT TEST)

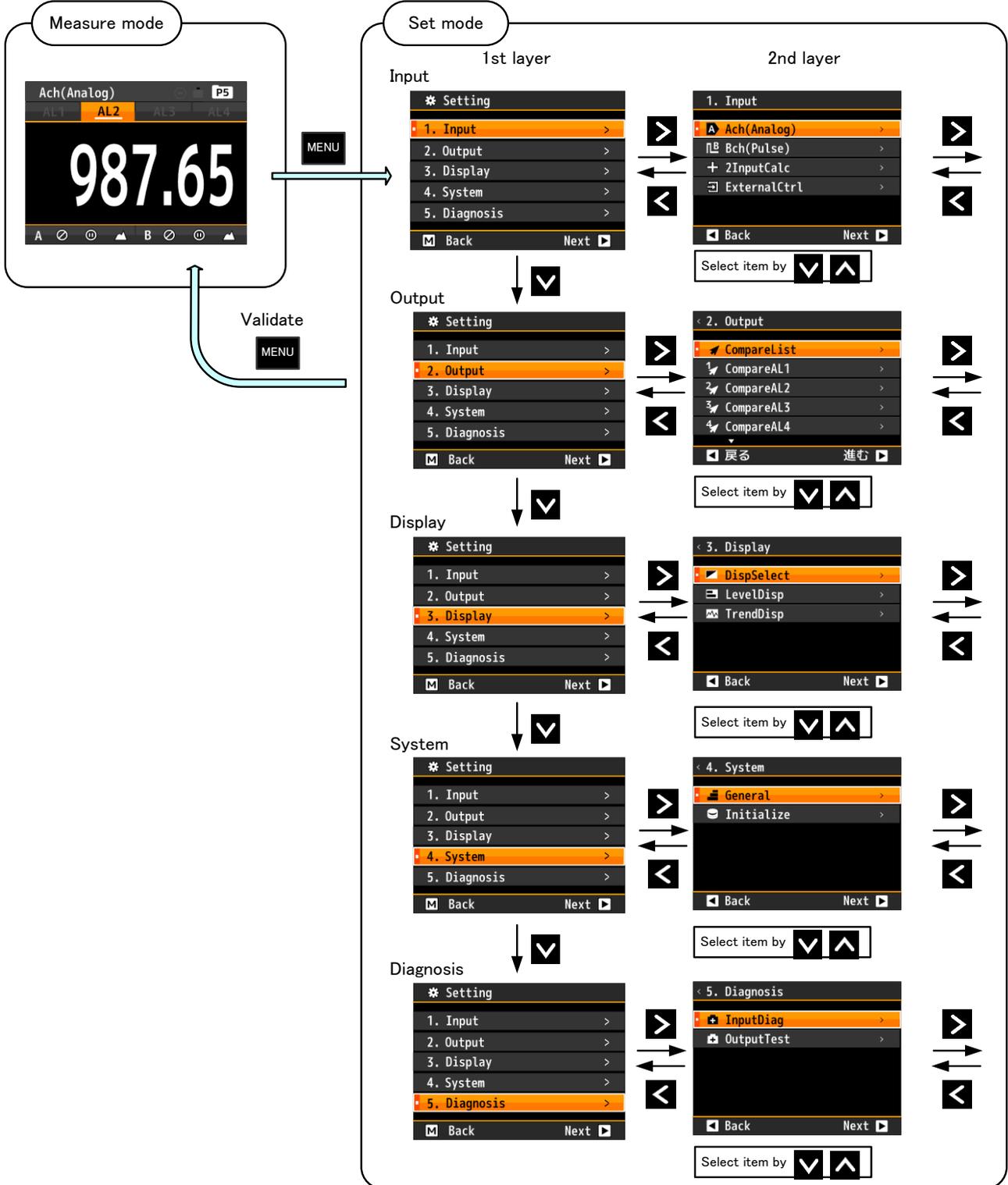
→page117

- Output simulated output to comparative output.
- Output simulated output to totalizer-synchronous pulse.
- Output simulated output of specified value to analog output.

7-2. OPERATION IN SETTING MODE

7-2-1. TRANSFER BETWEEN SETTING GROUPS

The chart below shows basic operation procedures such as transfers between each setting groups.

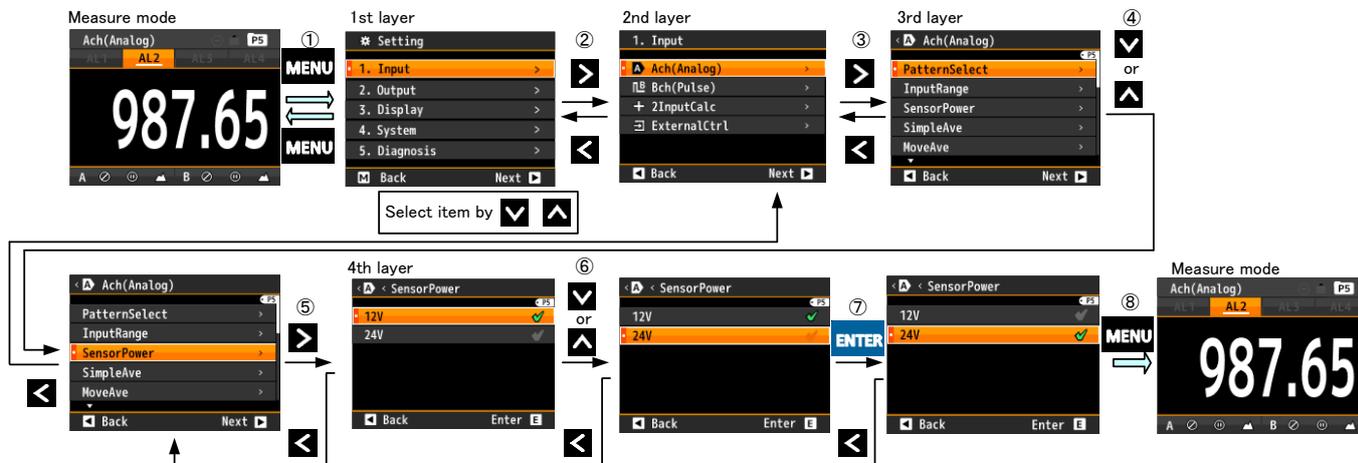


! CAUTION

During the setting mode, external control inputs become disabled and the analog output and comparative judgement results hold values just before the transfer to the setting mode.

7-2-2. OPERATING PROCEDURE

An operating procedure for a concrete setting is shown below. The chart below is an explanation for changing of the sensor power supply voltage.



No.	Descriptions
①	By pushing the “MENU” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories). By moving the cursor with “ARROW (UP/DOWN)” key, the selection of major categories to set can be changed. * On the 1st layer, by pushing the “MENU” key, the display returns to the measurement display.
②	Pointing the cursor to a major category to set and pushing “ARROW (RIGHT)” key, the display moves to the 2nd layer (small categories). By moving the cursor with “ARROW (UP/DOWN)” key, the selection of small categories of the setting can be changed. If the “ARROW (LEFT)” key is pushed, the display returns to the 1st layer. * On the 2nd layer, by pushing the “MENU” key, the display returns to the measurement display.
③	Pointing the cursor to a small category to set and pushing “ARROW (RIGHT)” key, the display moves to the 3rd layer (setting variables). If the “ARROW (LEFT)” key is pushed, the display returns to the 2nd layer. * On the 3rd layer, by pushing the “MENU” key, the display returns to the measurement display.
④	By moving the cursor with “ARROW (UP/DOWN)” key, select a setting variable. If the “ARROW (LEFT)” key is pushed, the display returns to the 2nd layer.
⑤	At the selected setting variable, by pushing “ARROW (RIGHT)” key, the display moves to the 4th layer (setting contents) and a current selected content has a check mark. If the “ARROW (LEFT)” key is pushed, the display returns to the 3rd layer.
⑥	By moving the cursor with “ARROW (UP/DOWN)” key, select content. If the “ARROW (LEFT)” key is pushed, the display returns to the 3rd layer.
⑦	By pushing the “ENTER” key, the selected content is confirmed and a check mark accompanies. If the “ARROW (LEFT)” key is pushed, the display returns to the 3rd layer.
⑧	By pushing the “MENU” key, the selected contents are stored and the display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-3. DETAILS OF INPUT SETTING GROUP

The input setting group is classified into the following 4 groups which can be configured respectively.

2nd layer/ Small categories	Descriptions
Ach(Analog)	- Settings for the sensor.
Bch(Pulse)	- Settings for scaling.
2 input calculation	Setting for the calculation.
External control inputs	Setting about assignments of external control terminals.

7-3-1. Ach(Analog)

WHAT YOU CAN DO	3rd layer (Setting variables)	Reference page
Select a pattern number to configure settings	Pattern select	page28
Select input range	Input range	page 29
Select voltage of power for the sensor.	Sensor power	page 30
Set input low cut function.	Input low cut	page 31
Set input correction function.	Input correct	page 32
	Linearize point	
Scaling setting.	Offset	page 35
	FullScale	
	Decimal point position	
	Display unit	
Set function which stabilize the value.	Simple average	page 38
	Moving average	
	Display step	
	Tracking zero	

7-3-1-1. **Select a Pattern Number to Configure Settings**

This product can memorize 8 patterns (8 kinds) of parameters including input settings, output settings and display settings.

In measurement mode, the product calculates using one of 8 patterns which are configured.

This setting selects the pattern number which a configuration is performed.

!	CAUTION
<p>The pattern number is common to input settings, output settings and display settings.</p> <p>Please pay attention to the target pattern number which the following “Analog Input” configuration is performed to.</p>	

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Pattern select [PatternSelect]	Pattern1	Pattern number which is selected in measurement mode.	Performs a configuration to pattern No.1
	Pattern2		Performs a configuration to pattern No.2
	Pattern3		Performs a configuration to pattern No.3
	Pattern4		Performs a configuration to pattern No.4
	Pattern5		Performs a configuration to pattern No.5
	Pattern6		Performs a configuration to pattern No.6
	Pattern7		Performs a configuration to pattern No.7
	Pattern8		Performs a configuration to pattern No.8

●Setting steps to set pattern number to “Pattern8” are shown below.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 1.INPUT ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Ach(Analog) ” and push “ ARROW (RIGHT) ” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Pattern select ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting values). *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Pattern8 ” * Select the pattern number which you need to be configured.
⑥	Pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected contents are stored and display returns the measurement display.

Note : If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-3-1-2. **Select Input Range**

This setting variable selects a suitable input type for the sensor you use.

3rd layer Setting variable	4th layer Setting values	Initial value	Meanings of setting values
Input Range [InputRange]	0 ~ 5V		Measurement range: 0 to 5V
	1 ~ 5V		Measurement range: 1 to 5V
	±5V	*	Measurement range: -5 to 5V
	0 ~ 10V		Measurement range: 0 to 10V
	±10V		Measurement range: -10 to 10V
	4 ~ 20mA		Measurement range: 4 to 20mA
	0 ~ 20mA		Measurement range: 0 to 20mA
	±20mA		Measurement range: -20 to 20mA

- Setting steps to set the input range to “1 ~ 5V” are shown below.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 1.INPUT ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Ach(Analog) ” and push “ ARROW (RIGHT) ” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Input Range ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting values). *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 1 ~ 5V ” *Select a suitable input range for the sensor which you connect to WD-100A actually.
⑥	By pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *By pushing “ ARROW (LEFT) ” key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected parameters are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-3-1-3. Select Voltage of Power for the Sensor

This setting variable selects voltage of the power source which is supplied to the sensor.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Sensor power [SensorPower]	12V	*	Supplies 12VDC (100mA max.) to the sensor. *Arrowable current for both Ach and Bch is 100mA max.
	24V		Supplies 24VDC (50mA max.) to the sensor. *Arrowable current for both Ach and Bch is 50mA max.

 **CAUTION**

- When the setting of the sensor power supply is changed, measurement function is inhibit for approx. 1 second after returning measurement mode.
- In the case of combination of 12VDC and 24VDC, maximum arrowable power is 1.2W

●A method to select “24VDC” as sensor power supply is shown below.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 1.INPUT ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Ach(Analog) ” and push “ ARROW (RIGHT) ” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Sensor Power ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting values) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 24V ” *Select suitable voltage for the sensor in use.
⑥	By pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *By pushing “ ARROW (LEFT) ” key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected parameters are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-3-1-4. **Set Input Low Cut Function**

This function eliminates floating input near zero level and let display value to zero for input under setting value in %.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Input low cut [InputLowCut]	00000 to ±99999	00000	Sets display value to shut down.

 **CAUTION**

○For analog input products, processing of the input low cut function is performed after the calculation process of the digital zero function (see page 125).

A method for shutdown input value to “±5” is displayed below.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 1.INPUT ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Ach(Analog) ” and push “ ARROW (RIGHT) ” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ InputLowCut ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting values) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	Pushing “ ENTER ” key, move to numerical value setting display.
⑥	Using the “ ARROW (UP/DOWN/LEFT/RIGHT) ” keys, set setting value to “ ±00005 ”. * Set desired value of input % in actually.
⑦	Pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑧	By pushing the “ MENU ” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-3-1-5. **Set Input Correction Function (Linear Correction Function)**

As input correction function, this product has linearize correction and square route correction.

* Please refer to page 33 for the characteristic setting of linearize.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Input Correction Function [InputCorrect]	Non	*	No Input correction
	Linearize		Select linearize correction

! CAUTION

Calculation processing of the input correction function is performed after calculation processing of the input low cut function.

- A method to select the linearize correction is shown below.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 1.INPUT ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) key”, point the cursor to “ Ach(Analog) ” and push “ ARROW (RIGHT) key”, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ InputCorrect ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ linearize ”.
⑥	Pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ”key each time, the display content returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected parameters are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-3-1-6. **Set Linearize (Linearize Point)**

21 points of linearize settings are available.

Each setting needs 2 settings of display value before correction and display value after correction.



CAUTION

After 2nd point, "00000" is set on both of input value and output value, it is recognized as end, and the following points are invalid.

3rd layer (Setting variables)	4th layer (Setting values)	Initial values	Meanings of setting values
Linearize Points [LinearizePoint]	±99999	0	1st point input value (Input value of 1st point before correction)
	±99999	0	1st point output value (Input value of 1st point after correction)
	±99999	1000	2nd point input value (Input value of 2nd point before correction)
	±99999	1000	2nd point output value (Input value of 2nd point after correction)
	±99999	2000	3rd point input value (Input value of 3rd point before correction)
	±99999	2000	3rd point output value (Input value of 3rd point after correction)
	±99999	3000	4th point input value (Input value of 4th point before correction)
	±99999	3000	4th point output value (Input value of 4th point after correction)
	±99999	4000	5th point input value (Input value of 5th point before correction)
	±99999	4000	5th point output value (Input value of 5th point after correction)
	±99999	5000	6th point input value (Input value of 6th point before correction)
	±99999	5000	6th point output value (Input value of 6th point after correction)
	±99999	6000	7th point input value (Input value of 7th point before correction)
	±99999	6000	7th point output value (Input value of 7th point after correction)
	±99999	7000	8th point input value (Input value of 8th point before correction)
	±99999	7000	8th point output value (Input value of 8th point after correction)
	±99999	8000	9th point input value (Input value of 9th point before correction)
	±99999	8000	9th point output value (Input value of 9th point after correction)
	±99999	9000	10th point input value (Input value of 10th point before correction)
	±99999	9000	10th point output value (Input value of 10th point after correction)
	±99999	10000	11th point input value (Input value of 11th point before correction)
	±99999	10000	11th point output value (Input value of 11th point after correction)
	±99999	11000	12th point input value (Input value of 12th point before correction)
	±99999	11000	12th point output value (Input value of 12th point after correction)
	±99999	12000	13th point input value (Input value of 13th point before correction)
	±99999	12000	13th point output value (Input value of 13th point after correction)
	±99999	13000	14th point input value (Input value of 14th point before correction)
	±99999	13000	14th point output value (Input value of 14th point after correction)
	±99999	14000	15th point input value (Input value of 15th point before correction)
	±99999	14000	15th point output value (Input value of 15th point after correction)
	±99999	15000	16th point input value (Input value of 16th point before correction)
	±99999	15000	16th point output value (Input value of 16th point after correction)
	±99999	16000	17th point input value (Input value of 17th point before correction)
	±99999	16000	17th point output value (Input value of 17th point after correction)
	±99999	17000	18th point input value (Input value of 18th point before correction)
	±99999	17000	18th point output value (Input value of 18th point after correction)
	±99999	18000	19th point input value (Input value of 19th point before correction)
	±99999	18000	19th point output value (Input value of 19th point after correction)
	±99999	19000	20th point input value (Input value of 20th point before correction)
	±99999	19000	20th point output value (Input value of 20th point after correction)
	±99999	20000	21st point input value (Input value of 21st point before correction)
	±99999	20000	21st point output value (Input value of 21st point after correction)

- A method to set the 2nd point input value to “315” and the 2nd point output value to “405” is shown below.

No.	Descriptions
①	By pushing the “MENU” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ARROW (UP/DOWN)” keys, point the cursor to “1.INPUT” and push “ARROW (RIGHT)” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ARROW (UP/DOWN) keys”, point the cursor to “Ach(Analog)” and push “ARROW (RIGHT) key”, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ARROW (UP/DOWN)” keys, point the cursor to “Linearize Points” and push “ARROW (RIGHT)” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ARROW (UP/DOWN)” keys, point the cursor to setting value of “1st point input value” and push “ENTER” key to move to numerical value setting display.
⑥	Using “ARROW (UP/DOWN/LEFT/RIGHT)”keys, set the setting value to “00315”. *Set it to a desired value in input in actually.
⑦	By pushing “ENTER” key, the set value is fixed. By moving the cursor with “ARROW (UP/DOWN)” keys, point the cursor to setting value of “2nd point output value” and push “ENTER” key to move to numerical value setting display.
⑧	Using “ARROW (UP/DOWN/LEFT/RIGHT)” keys, set the setting value to “00405”. *Set it to a desired value in output in actually.
⑨	By pushing “ENTER” key, the set value is fixed. *Pushing “ARROW (LEFT)”key each time, the display content returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑩	By pushing the “MENU” key, the selected parameters are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-3-1-7. Set Offset / Full Scale setting

Calibrate offset of input signal. Please calibrate both “Offset” and “Fullscale”.

●Operation for offset calibration (ex: InputRange 4-20mA, set display value to be 0-10000)

1. Select "Offset" and press "ENTER" key. (Go to offset setting screen)
2. Input 4mA to WD-100A and select "Read input val" and press "ENTER" key. Then, input current is displayed in “Input”.
3. Set “Disp” to be “0”.
4. Back to forward screen by press “Left” key.

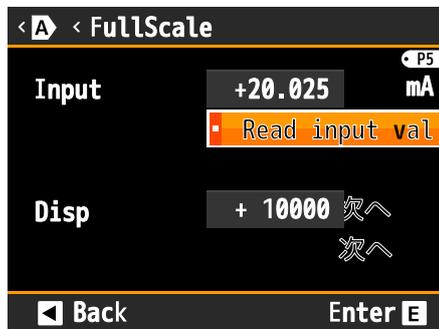
*You can also set “Input” manually.



●Operation for full scale calibration (ex: InputRange 4-20mA, set display value to be 0-10000)

1. Select "Fullscale" and press "ENTER" key. (Go to fullscale setting screen)
2. Input 20mA to WD-100A and select "Read input val" and press "ENTER" key. Then, input current is displayed in “Input”.
3. Set “Disp” to be “10000”.
4. Back to forward screen by press “Left” key.

*You can also set “Input” manually.



7-3-1-8. Set Units for Display Value

Selectable units for the display value are below.

If you cannot find a suitable unit among them, you can compose custom unit up to 6 characters.

3rd layer (Setting variables)	4th layer (Setting values)	Initial value	Meanings of setting values
Display unit [DispUnit]	None, Hz, rpm, mN, N, kN, MN, mgf, gf, kgf, tf, mg, g, kg, t, ton, Pa, hPa, kPa, MPa, gf/mm ² , tf/mm ² , gf/cm ² , tf/cm ² , atm, mmHg, mmH ₂ O, mmAq, mbar, psi, mN·m, N·m, kN·m, MN·m, gf·cm, kgf·cm, gf·m, kgf·m, tf·m, μm, mm, cm, m, km, inch, km/h, rad/s, μV, mV, V, kV, μA, mA, A, kA, mΩ, Ω, kΩ, W, kW, VA, με, μm/m, μV/V, mV/V, °C, K, m/s ² , G, Gal, No., m ³ , ml, l, kl, %, ‰, ppm, /s, /min, /h, Custom	None	Set unit for display value.



CAUTION

If you choose the custom unit, define the unit in the 5th layer.
Characters which can be used in custom unit are alphabets “a” to “z”, “A” to “Z” and marks.

(marks: [,] , () , _ , 1 , 2 , 3 , ^ , 1 , 2 , 3 , ~ , μ , Ω , g , · , / , ℓ , % , ‰ , ° , ' , '')

【Display Unit Setting Example】

The steps to set the display unit of instantaneous calculation result to “Hz” are below.

No.	Descriptions
①	By pushing the “MENU” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “1.INPUT” and push “ARROW (RIGHT)” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ARROW (UP/DOWN) key”, point the cursor to “2 Input Calc” and push “ARROW (RIGHT) key”, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “DispUnit” and push “ARROW (RIGHT)” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “Hz”. *Select a proper unit for your usage in actually.
⑥	Pushing “ENTER” key, selected parameters become valid and a check mark accompanies. *Pushing “ARROW (LEFT)” key each time, the display content returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “MENU” key, the selected parameters are stored and display returns the measurement display.

Note : If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-3-1-9. **Set Position of Decimal Point for Display Value**

This setting variable sets position of decimal point.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Decimal Point [DecPoint]	#####	*	Set position of decimal point.
	####.#		
	###.##		
	##.###		
	#.####		

- How to set the position of decimal point to “####.#” are below.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 1.INPUT ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) key”, point the cursor to “ Ach(Analog) ” and push “ ARROW (RIGHT) key”, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ DecPoint ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ ####.# ”. *Select a proper number of times for your use.
⑥	Pushing “ ENTER ” key, selected parameter becomes valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ”key each time, the display content returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected parameters are stored and display returns the measurement display.

Note : If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-3-1-10. **Set Functions Which Stabilize Display Value (Simple Average)**

This setting variable sets a number of times of simple average to the input signal.
The sampling speed is controlled as simple average of inner sampling (100times/sec).

 **CAUTION**

In the cases that the measured signal varies slowly or this product is used under a circumstance which is influenced by noise strongly, small number of times of simple average (i.e. fast sampling speed) may cause fluctuations of display.

Comparative outputs, analog output and BCD output are output at this sampling speed.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Instantaneous Simple Average [SimpleAve]	None	*	No simple average (sampling 100 times /sec)
	2times		Simple average 2 times (sampling 50 times /sec)
	4 times		Simple average 4 times (sampling 25 times /sec)
	8 times		Simple average 8 times (sampling 12.5 times /sec)
	16 times		Simple average 16 times (sampling 6.25 times /sec)
	32 times		Simple average 32 times (sampling 3.13 times /sec)
	64 times		Simple average 64 times (sampling 1.56 times /sec)
	128 times		Simple average 128times (sampling 0.78times /sec)
	256 times		Simple average 256times (sampling 0.39times /sec)

- Setting steps which set the simple average to “32 times” are shown below.
(The same steps could be also applied to the Ach(Analog).)

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 1.INPUT ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key”, point the cursor to “ Ach(Analog) ” and push “ ARROW (RIGHT) ” key”, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ SimpleAve ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) . * In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 32 times ”. * Select a proper number of times for your use.
⑥	Pushing “ ENTER ” key, selected parameter becomes valid and a check mark accompanies. * Pushing “ ARROW (LEFT) ”key each time, the display content returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected parameters are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-3-1-11. Set Functions Which Stabilize Display Value (Moving Average)

This setting variable sets a number of times of moving average which is performed to sampling values after simple average.

The moving average is a function which brings filter effect without decreasing of sampling rate.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Moving Average [MoveAve]	None	*	No moving average (No delay)
	2times		Moving average 2 times (With delay of 1 sampling period)
	3 times		Moving average 3 times (With delay of 2 sampling periods)
	4 times		Moving average 4 times (With delay of 3 sampling periods)
	5 times		Moving average 5 times (With delay of 4 sampling periods)
	6 times		Moving average 6 times (With delay of 5 sampling periods)
	7 times		Moving average 7 times (With delay of 6 sampling periods)
	8 times		Moving average 8 times (With delay of 7 sampling periods)
	9 times		Moving average 9 times (With delay of 8 sampling periods)

- Setting steps which set the moving average to “5 times” are shown below.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 1.INPUT ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) key”, point the cursor to “ Ach(Analog) ” and push “ ARROW (RIGHT) key”, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ MovingAve ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 5 times ”. *Select a proper number of times for your use.
⑥	Pushing “ ENTER ” key, selected parameter becomes valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ” key each time, the display content returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected parameters are stored and display returns the measurement display.

Note : If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-3-1-12. Set Functions Which Stabilize Display Value(Display Step)

This function reduces the fluctuation of the displayed value by correcting the least significant digit (LSD) of it.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Display step [DispStep]	None	*	LSD 0 to 9 (No correction)
	5 steps		LSD 0, 5 Correct 0 to 4 to "0", 5 to 9 to "5".
	10 steps		LSD 0 Correct 0 to 9 to "0" *LSD is fixed to "0"

- Setting steps to set display step to "10 steps" are shown below.
(The same steps could be applied to the Ach(Analog).)

No.	Descriptions
①	By pushing the "MENU" key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "1.INPUT" and push "ARROW (RIGHT)" key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "Ach(Analog)" and push "ARROW (RIGHT)" key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "DispStep" and push "ARROW (RIGHT)" key, then the display moves to the 4th layer (setting values). *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "10 Steps" *Select a proper steps for your use.
⑥	By pushing "ENTER" key, selected parameters become valid and a check mark accompanies. *By pushing "ARROW (LEFT)" key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the "MENU" key, the selected parameters are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the "MENU" key, the selected contents are not stored.

7-3-1-13. Set Functions Which Stabilize Display Value(Tracking Zero)

Tracking zero is a function that automatically corrects minute offset of display value over time. The judgment is made at each setting time, and if the display value is within $0 \pm \text{ActiveArea}$, offset correction is performed and the display value becomes 0.

While the tracking zero function is in operation, the "TZ" mark will light.

* Tracking zero function operates only when the digital zero function operates, and it works automatically when the function is enabled and when the function of the digital zero function starts.

3rd layer (Setting variables)	4th layer (Setting values)	Initial value	Meanings of setting values
Tracking Zero [TrackingZero]	Interval	0.00sec	Interval of tracking zero judgement. The function is disable when this parameter is 0.00sec.
	ActiveArea	± 00000	The function carry out and display value set to 00000 when display value is in range of this value.

7-3-2. Bch(Pulse)

WHAT YOU CAN DO	3rd layer (Setting variables)	Reference page
Select a pattern number to configure settings	Pattern select	page43
Select input signal type	Input type	page 44
Select input analog filter	Input filter	page 45
Select voltage of power for the sensor.	Sensor power	page 46
Set scaling functions for instantaneous value and totalized value	Instantaneous value display coefficient	page 47
	Instantaneous unit time	
	Instantaneous value decimal point position	
	Totalized value display coefficient	
	Totalized value decimal point position	
Set units for instantaneous value display and totalized value display	Instantaneous value display unit	page 49
	Totalized value display unit	
Set time after that passes the instantaneous value display becomes zero	Instantaneous value auto zero	page 51
Set functions which stabilize the instantaneous value display.	Instantaneous value moving average	page 52
	Instantaneous value simple average	
	Instantaneous value display step	
Set initial value of totalized value display.	Totalized value default value	page 55
Select totalizing direction (addition or subtraction) for totalized value.	Total calculation direction	page 56
Select count method of overflow of totalized value.	Totalized value overflow count	page 57

7-3-2-1. Select a Pattern Number to Configure Settings

This product can memorize 8 patterns (8 kinds) of parameters including input settings, output settings and display settings.

In measurement mode, the product calculates using one of 8 patterns which are configured.

This setting selects the pattern number which a configuration is performed.



CAUTION

The pattern number is common to input settings, output settings and display settings.
Please pay attention to the target pattern number which the following “Pulse Input” configuration is performed to.

3rd layer Setting variable	4th layer Setting values	Initial value	Meanings of setting values
Pattern select [PatternSelect]	Pattern1	Pattern number which is selected in measurement mode.	Performs a configuration to pattern No.1
	Pattern2		Performs a configuration to pattern No.2
	Pattern3		Performs a configuration to pattern No.3
	Pattern4		Performs a configuration to pattern No.4
	Pattern5		Performs a configuration to pattern No.5
	Pattern6		Performs a configuration to pattern No.6
	Pattern7		Performs a configuration to pattern No.7
	Pattern8		Performs a configuration to pattern No.8

•How to select “Pattern 8” is shown below.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories).
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 1.INPUT ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Bch(Pulse) ” and push “ ARROW (RIGHT) ” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Pattern select ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting values) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Pattern8 ” * Select pattern No. which need to be set.
⑥	Pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-3-2-2. **Selecting Type of Input**

This setting variable selects a suitable input type for the sensor you use.

3rd layer Setting variable	4th layer Setting values	Initial value	Meanings of setting values
Input type [InputType]	Open collector	*	Connecting for a sensor with NPN open collector output etc.
	Logic		Connecting for a sensor with voltage pulse or PNP open collector output etc.
	Zero cross		AC voltage signal.
	2 wire		Connecting for a proximity sensor etc.

! CAUTION

○When the input type setting is changed, the measurement function is inhibited in 50ms after returning to the measurement mode.

●How to set the input type to “Zero cross” is shown below.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 1.INPUT ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW(UP/DOWN) ” key, point the cursor to “ Bch(Pulse) ” and push “ ARROW (RIGHT) ” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Input type ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Zero cross ” *Select input type which is suitable for the sensor in use.
⑥	Pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ” key each time, the display content returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected parameters are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-3-2-3. **Selecting Analog Filter for Input**

The low pass filter eliminates high-frequency noise from input signal.

The filter can be set to 4 kinds of cutoff frequency so that match usage environment.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Input filter [InputFilter]	None	*	No low pass filter
	30Hz		Low pass filter of 30Hz
	1.5kHz		Low pass filter of 1.5KHz
	15kHz		Low pass filter of 15KHz

 **CAUTION**

When the input filter setting is changed, the measurement function is inhibited in 50ms after returning to the measurement mode.

- How to set the input analog filter to “1.5 kHz” is shown below.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW(UP/DOWN) ” key, point the cursor to “ 1.INPUT ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories).
③	By moving the cursor with “ ARROW (UP/DOWN) key”, point the cursor to “ Bch(Pulse) ” and push “ ARROW (RIGHT) key”, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Input type ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 1.5kHz ”. *Select a parameter in conformity with the actual condition of use.
⑥	By pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *By pushing “ ARROW (LEFT) ”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected contents are stored and display returns the measurement display.

Note : If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-3-2-4. **Selecting Voltage of Power Supply for the Sensor.**

This setting variable selects power supply voltage which is supplied to the sensor.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Sensor power [SensorPower]	12V	*	Supplies 12VDC power to the sensor (100mA max.). * For Ach and Bch is 100mA or less.
	24V		Supplies 24VDC power to the sensor (50mA max.) *For Ach and Bch is 50mA or less.

! CAUTION

- When the sensor power supply voltage setting is changed, the measurement function is inhibited in approx. 1 second after returning to the measurement mode.
- In the case of the combination of 12VDC and 24VDC, the total power is 1.2 W max.

● How to set the sensor power supply to “24VDC” is shown below.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 1.INPUT ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) key”, point the cursor to “ Bch(Pulse) ” and push “ ARROW (RIGHT) key”, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Sensor Power ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 24V ”. *Select suitable voltage for the sensor in use.
⑥	Pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ” key each time, the display content returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected parameters are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-3-2-5. **Setting Scaling for Instantaneous Value Display and Totalized Value Display.**

Set scaling parameters of scaling settings required for flow rate measurement.

3rd layer (Setting variables)		4th layer (Setting values)	Initial value	Meanings of setting values
Names of variables	Character Strings on Display (Abbreviated Form)			
Instantaneous value display coefficient	InsDispCoef	0.00000 to 9.99999×10 ^{-9~9}	1.00000×10 ⁰	Scaling setting for instantaneous value display. Multiplying frequency by instantaneous coefficient and unit time.
Instantaneous Unit Time	InsUnitTime	Sec	Sec	
		Min		
		Hour		
Instantaneous value decimal point position	InsDecPoint	#####	#####	Select decimal point position for instantaneous value display.
		#####. #		
		#####. ##		
		###. ###		
		##. #####		
		. #####		
Totalized value display coefficient	TotDispCoef	0.00000 to 9.99999×10 ^{-9~9}	1.00000×10 ⁰	Scaling setting for totalized value display.
Totalized value decimal point position	TotDecPoint	#####	#####	Select decimal point position for totalized value display.
		#####. #		
		#####. ##		
		###. ###		
		##. #####		
		. #####		

【Scaling setting examples】

Detecting pulses from a gear wheel which generates 4 pulses per 1 round by proximity switch (open collector output), displays the revolving speed in [rpm].

3rd layer (Setting variables)	4th layer (Setting values)	Descriptions for setting examples
Input type [InputType]	Open collector	The sensor is an NPN open collector type, therefore “open collector” should be selected as the input type.
Instantaneous value display coefficient [InsDispCoef]	2.50000×10 ⁻¹	For setting of Instantaneous display coefficient, number of rotation per 1 pulse is needed. * Calculate the number of rotation per 1 pulse. Because of 5 [Pulse] per 1 round, therefore, 1/4=2.5×10 ⁻¹ [round] * Set “2.50000×10 ⁻¹ ” as the Instantaneous display coefficient
Instantaneous Unit Time [InsUnitTime]	MINUTE	Unit to display is [rpm], therefore, select “MINUTE” for the instantaneous unit time.
instantaneous decimal point position [InsDecPoint]	#####	Displays without decimal point, therefore select “#####” for Instantaneous value decimal point position
totalized value display coefficient	1.00000×10 ⁵	(Setting for totalized flow rate display) The totalize function is not used, therefore, the setting is not needed.
Totalizes value decimal point position	#####	The totalize function is not used, therefore, the setting is not needed.

●The method for setting the instantaneous value display coefficient is shown below.

Other setting items can be set by the same operation.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 1.INPUT ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) key”, point the cursor to “ Bch(Pulse) ” and push “ ARROW (RIGHT) key”, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Instantaneous value display coefficient ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) .
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 2.50000×10⁻¹ ”.
⑥	Pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ”key each time, the display content returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected parameters are stored and display returns the measurement display.

Note : If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-3-2-6. **Set Units for Instantaneous Value Display and Totalized Value Display**

Units for the instantaneous value display and the totalized value display can be set separately. If you cannot find a suitable unit among them, you can compose custom unit up to 6 characters.

3rd layer (Setting variables)	4th layer (Setting values)	Initial value	Meanings of setting values
Instantaneous value display unit [InsDispUnit]	None, Hz, rpm, mN, N, kN, MN, mgf, gf, kgf, tf, mg, g, kg, t, ton, Pa, hPa, kPa, MPa, gf/mm ² , tf/mm ² , gf/cm ² , tf/cm ² , atm, mmHg, mmH ₂ O, mmAq, mbar, psi, mN·m, N·m, kN·m, MN·m, gf·cm, kgf·cm, gf·m, kgf·m, tf·m, μm, mm, cm, m, km, inch, km/h, rad/s, μV, mV, V, kV, μA, mA, A, kA, mΩ, Ω, kΩ, W, kW, VA, με, μm/m, μV/V, mV/V, °C, K, m/s ² , G, Gal, No., m ³ , ml, l, kl, %, ‰, ppm, /s, /min, /h, Custom	None	Set unit for instantaneous value display.
Totalized value display unit [TotDispUnit]	None, Hz, rpm, mN, N, kN, MN, mgf, gf, kgf, tf, mg, g, kg, t, ton, Pa, hPa, kPa, MPa, gf/mm ² , tf/mm ² , gf/cm ² , tf/cm ² , atm, mmHg, mmH ₂ O, mmAq, mbar, psi, mN·m, N·m, kN·m, MN·m, gf·cm, kgf·cm, gf·m, kgf·m, tf·m, μm, mm, cm, m, km, inch, km/h, rad/s, μV, mV, V, kV, μA, mA, A, kA, mΩ, Ω, kΩ, W, kW, VA, με, μm/m, μV/V, mV/V, °C, K, m/s ² , G, Gal, No., m ³ , ml, l, kl, %, ‰, ppm, /s, /min, /h, Custom	None	Set unit for totalized value display.

! CAUTION

If you choose the custom unit, define the unit in the 5th layer.
Characters which can be used in custom unit are alphabets “a” to “z”, “A” to “Z” and marks.

(marks: [.,],(,),1,2,3,1²,2³,;μ,Ω,g,·,/l,%,‰,°,’,”)

【Display unit setting example】

The method for setting the display unit of Instantaneous value to “Hz” is shown below.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 1.INPUT ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) key”, point the cursor to “ Bch(Pulse) ” and push “ ARROW (RIGHT) key”, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Instantaneous display unit ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Hz ”. *Select a proper unit for your use.
⑥	Pushing “ ENTER ” key, selected parameter becomes valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ”key each time, the display content returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected parameters are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-3-2-7. **Setting Time for Instantaneous Value Set to Zero**

As input gets closer to 0 Hz, the pulse period gets longer, and the displayed value is not updated waiting a pulse input.

If a pulse is not detected before setting time, judging no input, the displayed value becomes "0".

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Instantaneous value auto zero [InsAutoZero]	00.00 to 99.99s	00.00s	Set waiting time for input pulse. *The unit is "Second". By setting to 0.00, the function is disabled.

•How to set the instantaneous auto zero to "1sec" is shown below.

No.	Descriptions
①	By pushing the "MENU" key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "1.INPUT" and push "ARROW (RIGHT)" key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with "ARROW(UP/DOWN)" key, point the cursor to "Bch(Pulse)" and push "ARROW (RIGHT)" key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "InsAutoZero" and push "ARROW (RIGHT)" key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	Pushing "ENTER" key, move to numerical value setting display. Set the value to "1.00".
⑥	Pushing "ENTER" key, selected parameters become valid and a check mark accompanies. *Pushing "ARROW (LEFT)"key each time, the display content returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the "MENU" key, the selected parameters are stored and display returns the measurement display.

Note : If the power is shut down before being pushed the "MENU" key, the selected contents are not stored.

7-3-2-8. **Stabilizing Instantaneous Value Display (Instantaneous Value Moving Average)**

This setting variable set the number of moving average for input pulse.

Instantaneous value of an impeller which has a difference to the installation angles of the blades is not stable. To reduce it, the number of moving average for the number of the blades can be set.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Instantaneous Value Moving Average [InsMoveAve]	None	*	Sets the number of moving average for input pulse.
	2times		
	3times		
	4times		
	5times		
	6times		
	7times		
	8times		
	9times		

•A method to set the moving average to “5 times” is shown below.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 1.INPUT ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) key”, point the cursor to “ Bch(Pulse) ” and push “ ARROW (RIGHT) key”, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Instantaneous value moving average ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 5 times ”. *Select a parameter in conformity with the actual condition of use.
⑥	By pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *By pushing “ ARROW (LEFT) ”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-3-2-9. **Stabilizing Instantaneous Value Display (Instantaneous Value Simple Average)**

The simple average is not an average of input pulses but an average in multiple internal sampling periods (calculation periods).



CAUTION

Internal sampling period (calculation period) is 10 ms.
Each of the period, comparative outputs, analog output are output.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Instantaneous value simple average [InsSimpleAve]	None	*	No average. Update interval of data is 10ms.
	2times		Update interval of data is 20ms.
	4 times		Update interval of data is 40ms.
	8times		Update interval of data is 80ms.
	16 times		Update interval of data is 160ms.
	32times		Update interval of data is 320ms.
	64 times		Update interval of data is 640ms.
	128 times		Update interval of data is 1.28s.
	256times		Update interval of data is 2.56s.

●A method to set the simple average to “32 times” is shown below.

No.	Descriptions
①	By pushing the “MENU” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “1.INPUT” and push “ARROW (RIGHT)” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ARROW (UP/DOWN) key” , point the cursor to “Bch(Pulse)” and push “ARROW (RIGHT) key” , then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “Instantaneous value simple average” and push “ARROW (RIGHT)” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “32times” . *Select a parameter in conformity with the actual condition of use.
⑥	By pushing “ENTER” key, selected parameters become valid and a check mark accompanies. *By pushing “ARROW (LEFT)” key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “MENU” key, the selected parameters are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-3-2-10. Stabilizing Instantaneous Value Display (Instantaneous Value Display Step)

By adjusting the LSD (least significant digit) of instantaneous display value, drift of the displayed value is suppressed.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Instantaneous value display step [InsDispStep]	None	*	LSD 0 to 9 (No adjusting)
	5steps		LSD 0 or 5 Adjusts 0-4 to "0" and 5-9 to "5".
	10steps		LSD 0 Adjusts 0-9 to "0" * LSD is fixed to "0".

●A method to set the display step to "10 steps" is shown below. (Same operation is also applied to the Bch(Pulse).)

No.	Descriptions
①	By pushing the "MENU" key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "1.INPUT" and push "ARROW (RIGHT)" key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with "ARROW (UP/DOWN) key", point the cursor to "Bch(Pulse)" and push "ARROW (RIGHT) key", then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "Instantaneous display step" and push "ARROW (RIGHT)" key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "10steps". *Select a step number in conformity with the actual condition of use.
⑥	Pushing "ENTER" key, selected parameters become valid and a check mark accompanies. *Pushing "ARROW (LEFT)"key each time, the display content returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the "MENU" key, the selected parameters are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the "MENU" key, the selected contents are not stored.

7-3-2-11. **Setting Initial Value of Totalized Value Display**

This setting variable sets the initial value of totalized value display.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Totalized value defaults [TotDefaults]	$\pm 9.99999 \times 10^{-9 \sim 9}$	0.00000×10^0	Sets Initial value for totalized value display. Setting of " $0.00000 \times 10^{+0}$ " makes "0" display. Setting of " $1.00000 \times 10^{+2}$ " makes "100" display.

●A method to set the initial value for totalized value to "10" is shown below.

No.	Descriptions
①	By pushing the "MENU" key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "1.INPUT" and push "ARROW (RIGHT)" key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with "ARROW (UP/DOWN) key", point the cursor to "Bch(Pulse)" and push "ARROW (RIGHT) key", then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "Totalized value Default value" and push "ARROW (RIGHT)" key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	Pushing "ENTER" key, move to numerical value setting display.
⑥	Using the "ARROW (UP/DOWN/LEFT/RIGHT)" keys, set setting value to " $+1.00000 \times 10^{+1}$ ". * Set desired initial value for your use in actually.
⑦	Pushing "ENTER" key, selected parameters become valid and a check mark accompanies. *Pushing "ARROW (LEFT)" key each time, the display content returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑧	By pushing the "MENU" key, the selected parameters are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the "MENU" key, the selected contents are not stored.

7-3-2-12. **Setting Addition or Subtraction for the Totalized Value**

This setting variable determines whether addition to initial value or subtraction from initial value.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Total calculation direction [TotDirection]	Add to default [AddToDefault]	*	Totalized value calculation is performed by adding to default value.
	Subtract from default [SubFromDefault]		Totalized value calculation is performed by subtracting from default value.

! CAUTION

When the total calculation direction is changed, be sure to reset the totalized value before starting measurement.
If the totalized value is not reset, it will not be able to measure correctly.
This product cannot be used as a reversible counter.

●A method of setting the total calculation direction to subtraction is shown below.

No.	Descriptions
①	By pushing the “MENU” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “1.INPUT” and push “ARROW (RIGHT)” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ARROW (UP/DOWN) key”, point the cursor to “Bch(Pulse)” and push “ARROW (RIGHT) key”, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “Total calculation direction” and push “ARROW (RIGHT)” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “Subtract from default”. *Select a direction in conformity with the actual condition of use.
⑥	Pushing “ENTER” key, selected parameters become valid and a check mark accompanies. *Pushing “ARROW (LEFT)”key each time, the display content returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “MENU” key, the selected parameters are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-3-2-13. **Select Count Method of Totalized Value Overrun**

This setting variable determines the method of counting to the overrun (i.e. overflow) of the totalized value.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Totalized value overrun count [TotOverCount]	None	*	When the totalized count value exceeds 999999, the display indicates OVER.
	999times		When the totalized count value exceeds 999999, the number of times of overruns is increased by one by resetting the totalized count value to zero. When the totalized count value exceeds 999999 999times, the display indicates OVER. The number of times of overruns is indicated at the upper left of totalized value in small size characters.
	Endless		When the totalized count value exceeds 999999 999times, the number of times of overruns is cleared and the totalized count restarts from initial value.

- Setting steps to set the totalized value overrun count to “999 times” be shown below. (The same steps could be applied to the Bch(Pulse).)

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 1.INPUT ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) key”, point the cursor to “ Bch(Pulse) ” and push “ ARROW (RIGHT) key”, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Totalized value overrun count ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 999 times ”. *Select a parameter in conformity with the actual condition of use.
⑥	By pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *By pushing “ ARROW (LEFT) ”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected parameters are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-3-3. 2-INPUT CALCULATION

WHAT YOU CAN DO	3rd layer (Setting variables)	Reference page
Select a pattern number to configure settings	Pattern select [PatternSelect]	page59
Select calculation expression.	Expression for calculation [Expression]	page 60
Set decimal point position of calculation result.	Instantaneous value decimal point position [DecPoint]	page 61
Set variation width for instantaneous calculation result	Display step [InsDispStep]	page 62
Set units for calculation result	Display unit [DispUnit]	page 63

7-3-3-1. Select a Pattern Number to Configure Settings

This product can memorize 8 patterns (8 kinds) of parameters including input settings, output settings and display settings.

In measurement mode, the product calculates using one of 8 patterns which are configured.

This setting selects the pattern number which a configuration is performed.

!	CAUTION
<p>The pattern number is common to input settings, output settings and display settings.</p> <p>Please pay attention to the target pattern number which the following “2-input Calculation” configuration is performed to.</p>	

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Pattern select [PatternSelect]	Pattern1	Pattern number which is selected in measurement mode.	Performs a configuration to pattern No.1
	Pattern2		Performs a configuration to pattern No.2
	Pattern3		Performs a configuration to pattern No.3
	Pattern4		Performs a configuration to pattern No.4
	Pattern5		Performs a configuration to pattern No.5
	Pattern6		Performs a configuration to pattern No.6
	Pattern7		Performs a configuration to pattern No.7
	Pattern8		Performs a configuration to pattern No.8

●Setting steps to set pattern number to “Pattern8” are shown below.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 1.INPUT ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 2InputCalc ” and push “ ARROW (RIGHT) ” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Pattern select ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting values) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Pattern8 ” * Select the pattern number which you need to be configured.
⑥	Pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-3-3-2. **Select Calculation Expression**

This setting variable selects a calculation equation for instantaneous values of the A channel input and the B channel input.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Expression [Expression]	None		No calculation
	$EP\ 2\pi(A \times B) / 60$	*	Expression for electric power

! CAUTION

“A” in the calculation expressions denotes “Ach(Analog)” and “B” in the calculation expressions denotes “Bch(Pulse)”.

● Setting expression to “ $EP\ 2\pi(A \times B) / 60$ ” are shown below.

No.	Descriptions
①	By pushing the “MENU” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “1.INPUT” and push “ARROW (RIGHT)” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ARROW (UP/DOWN) key”, point the cursor to “2InputCalc” and push “ARROW (RIGHT) key”, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “Expression (Expression for Instantaneous Values)” and push “ARROW (RIGHT)” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “ $EP\ 2\pi(A \times B) / 60$ ”. *Select a proper expression for your usage.
⑥	Pushing “ENTER” key, selected parameter becomes valid and a check mark accompanies. *Pushing “ARROW (LEFT)” key each time, the display content returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “MENU” key, the selected parameters are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-3-3-3. **Set Decimal Point Position of Calculation Result for Display Values**

This setting variable selects position of decimal point of calculation result for instantaneous values.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Decimal point position [DecPoint]	#####	*	Set decimal point position of calculation result for instantaneous values.
	####.#		
	###.##		
	##.###		
	#.####		

- How to set the position of decimal point to “####.#” are below.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 1.INPUT ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 2InputCalc ” and push “ ARROW (RIGHT) ” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ DecPoint ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting values) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ ##### ” * Select the pattern number which you need to be configured. *Select a proper option for your usage.
⑥	Pushing “ ENTER ” key, selected parameter becomes valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ” key each time, the display content returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected parameters are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-3-3-4. **Set Variation Width for Calculation Result**

This function reduces the fluctuation of the displayed value by correcting the least significant digit (LSD) of it.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Display step [DispStep]	None	*	LSD 0 to 9 (No correction)
	5 steps		LSD 0, 5 Correct 0 to 4 to "0", 5 to 9 to "5".
	10 steps		LSD 0 Correct 0 to 9 to "0" *LSD is fixed to "0"

●Setting steps to set display step to "10 steps" are shown below.

No.	Descriptions
①	By pushing the "MENU" key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "1.INPUT" and push "ARROW (RIGHT)" key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "2InputCalc" and push "ARROW (RIGHT)" key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "DispStep" and push "ARROW (RIGHT)" key, then the display moves to the 4th layer (setting values) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "10 Steps" *Select a proper steps for your use.
⑥	By pushing "ENTER" key, selected parameters become valid and a check mark accompanies. *By pushing "ARROW (LEFT)" key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the "MENU" key, the selected parameters are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the "MENU" key, the selected contents are not stored.

7-3-3-5. **Set Units for Calculation Result**

Units for the instantaneous value display and the totalized value display can be set separately. If you cannot find a suitable unit among them, you can compose custom unit up to 6 characters.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Display unit [DispUnit]	None, Hz, rpm, mN, N, kN, MN, mgf, gf, kgf, tf, mg, g, kg, t, ton, Pa, hPa, kPa, MPa, gf/mm ² , tf/mm ² , gf/cm ² , tf/cm ² , atm, mmHg, mmH ₂ O, mmAq, mbar, psi, mN·m, N·m, kN·m, MN·m, gf·cm, kgf·cm, gf·m, kgf·m, tf·m, μm, mm, cm, m, km, inch, km/h, rad/s, μV, mV, V, kV, μA, mA, A, kA, mΩ, Ω, kΩ, W, kW, VA, με, μm/m, μV/V, mV/V, °C, K, m/s ² , G, Gal, No., m ³ , ml, l, kl, %, ‰, ppm, /s, /min, /h, Custom	None	Set unit for display value.



CAUTION

If you choose the custom unit, define the unit in the 5th layer.
Characters which can be used in custom unit are alphabets “a” to “z”, “A” to “Z” and marks.

(marks: [,] , () , 1, 2, 3, 1, 2, 3, μ, Ω, g, ·, /, ℓ, %, ‰, °, ' , ")

【Display Unit Setting Example】

The steps to set the display unit of instantaneous value to “Hz” are shown below.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 1.INPUT ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) key”, point the cursor to “ 2InputCalc ” and push “ ARROW (RIGHT) key”, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ DispUnit ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Hz ”. *Select a proper unit for your usage in actually.
⑥	Pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ”key each time, the display content returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected parameters are stored and display returns the measurement display.

Note : If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-3-4. **EXTERNAL CONTROL**

WHAT YOU CAN DO	3rd layer (Setting variables)	Reference page
Select functions assigned to each external control terminal.	Terminal 1 function	page66
	Terminal 2 function	
	Terminal 3 function	
	Terminal 4 function	
	Terminal 5 function	

7-3-4-1. **Select Functions Assigned to Terminals 1 to 5**

These setting variables select functions from 10 functions of external control for each terminal.
 *Functions of terminals 1 to 5 are configured individually.

3rd layer (Setting variables)	4th layer (Setting values)	Initial value	Meanings of setting values
Function of External Control Terminal 1 [ExtCtrl1Func] Function of External Control Terminal 2 [ExtCtrl2Func] Function of External Control Terminal 3 [ExtCtrl3Func] Function of External Control Terminal 4 [ExtCtrl4Func] Function of External Control Terminal 5 [ExtCtrl5Func]	None	*	Assigns no function.
	Compare Reset		Assigns "compare reset" function.
	Total Reset		Assigns "total value reset" function
	Measure Block A		Assigns "measurement block" function for Ach.
	Measure Block B		Assigns "measurement block" function for Bch
	Measure Block A&B		Assigns "measurement block" function of Ach and Bch.
	DispHold A		Assigns "current value hold" function for Ach.
	DispHold B		Assigns "current value hold" function for Bch.
	DispHold A&B		Assigns "current value hold" function for Ach and Bch.
	MaxHold A		Assigns "maximum value hold" function for Ach.
	MaxHold B		Assigns "maximum value hold" function for Bch.
	MaxHold A&B		Assigns "maximum value hold" function for Ach and Bch.
	MinHold A		Assigns "minimum value hold" function for Ach.
	MinHold B		Assigns "minimum value hold" function for Bch.
	MinHold A&B		Assigns "minimum value hold" function for Ach and Bch.
	Digital Zero		Assigns "Digital Zero" function.
	Pattern Change 1		Assigns "pattern select (1st bit)" function.
	Pattern Change 2		Assigns "pattern select (2nd bit)" function.
	Pattern Change 3		Assigns "pattern select (3rd bit)" function.
	Monitor Change		Assigns "monitor change" function.
Trend Hold		Assigns "trend hold" function.	

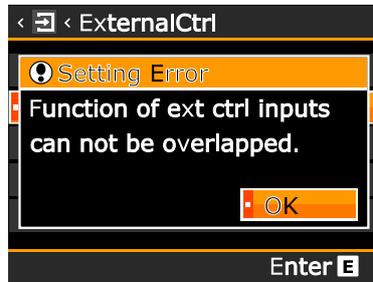
●The setting steps to assign “measurement block A” to terminal 2 are shown below.

No.	Descriptions
①	By pushing the “MENU” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “1.INPUT” and push “ARROW (RIGHT)” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ARROW (UP/DOWN) key”, point the cursor to “ExternalCtrl” and push “ARROW (RIGHT) key”, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “ExtCtrl2 Func” and push “ARROW (RIGHT)” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “measurement block A”. *Select a proper option for your usage.
⑥	Pushing “ENTER” key, selected parameter becomes valid and a check mark accompanies. *Pushing “ARROW (LEFT)”key each time, the display content returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “MENU” key, the selected parameters are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

! CAUTION

If functions which assigned to terminal 1 to 5 overlap (except “NONE”), the following message is deployed.
In this case, push “ENTER” key to return to setting display and configure again to prevent the overlap.



7-4. DETAIL OF OUTPUTSETTING GROUP

The output setting group is classified to the following categories and can be configured respectively.

2nd layer (Small categories)	Descriptions	Remarks
CompareList	See comparative output settings / change thresholds	
Comparative output AL1	Settings related to comparative outputs.	
Comparative output AL2		
Comparative output AL3		
Comparative output AL4		
Pulse output	Settings related to the totalizer-synchronous pulse output	
Analog output	Settings related to the analog output.	

7-4-1. COMPARE LIST

When you move on to “Compare List” screen, comparison output setting parameters are displayed in a list.

In the example of the red frame in the upper left of the figure below (AL1 setting), [AL1 / OutputDispValue: InsA / OnConditions: Excess] and [Threshold: +1234.56].

*By registering this screen with a shortcut key, you can move on to this screen directly from measurement display.

< Compare List P5			
AL1/InsA/Excess		AL2/TotB/Out	
TH	+1234.56	Up	+9.87654
--	-----	Low	-1.23456
AL3/InsC/In		AL4/TotC/Less	
Up	+98.7654	TH	+123456
Low	-12.3456	--	-----
D Back		Enter E	

7-4-2. COMPARATIVE OUTPUT AL1 - 4

WHAT YOU CAN DO	3rd layer (Setting variables)	Reference page
Select a pattern number to configure settings	Pattern select [PatternSelect]	page69
Select displayable source item for comparative output	Output Display Value [OutputDispValue]	page 70
Select compare mode of comparative output	Compare mode [CompareMode]	page 71
Set condition that comparative outputs turn on	Condition of ON [OnCondition]	page 72
Set comparison judgement value	Comparison judgement value [Threshold]	page 73
Set delay time of comparative output	Comparison ON delay [OnDelay]	page 74
	Comparison OFF delay [OffDelay]	page 75
Set output mode of comparative output	Output Mode [OutputMode]	page 76
Set output logic of comparative output	Output Logic [OutputLogic]	page 77
Set background color at comparative output ON state	Background Color at ON [OnBgColor]	page 78

7-4-2-1. Select a Pattern Number to Configure Settings

This product can memorize 8 patterns (8 kinds) of parameters including input settings, output settings and display settings.

In measurement mode, the product calculates using one of 8 patterns which are configured.

This setting selects the pattern number which a configuration is performed.

 CAUTION
<p>The pattern number is common to input settings, output settings and display settings.</p> <p>Please pay attention to the target pattern number which the following “comparative output” configuration is performed to.</p>

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meaning of setting value
Pattern select [PatternSelect]	Pattern1	Pattern number which is selected in measurement mode.	Performs a configuration to pattern No.1
	Pattern2		Performs a configuration to pattern No.2
	Pattern3		Performs a configuration to pattern No.3
	Pattern4		Performs a configuration to pattern No.4
	Pattern5		Performs a configuration to pattern No.5
	Pattern6		Performs a configuration to pattern No.6
	Pattern7		Performs a configuration to pattern No.7
	Pattern8		Performs a configuration to pattern No.8

- Setting steps to set the “Pattern select” to “Pattern 8” are shown below.
(Same steps could be applied to AL2-AL4.)

No.	Descriptions
①	By pushing the “MENU” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “ 2. OUTPUT ” and push “ARROW (RIGHT)” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “ CompareAL1 ” and push “ARROW (RIGHT)” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “ Pattern select ” and push “ARROW (RIGHT)” key, then the display moves to the 4th layer (setting values) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “ Pattern8 ” * Select the pattern number which you need to be configured.
⑥	Pushing “ENTER” key, selected parameters become valid and a check mark accompanies. *Pushing “ARROW (LEFT)”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “MENU” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-4-2-2. Select Displayable Source Item for Comparative Output

Comparative outputs AL1-AL4 can be configured independently and are needed to be selected which displayable source items (source output display values) are applied to.

For example, the instantaneous measured value of Ach is assigned to AL1, the instantaneous measured value of Bch is assigned to AL2, the instantaneous calculated value is assigned to AL3 and AL4, etc. To each displayable source item, comparative outputs can be assigned arbitrarily.

Because multiple items are selectable for comparative outputs, item to use for compare should be selected by this setting variable.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Source output display value [OutputDispValue]	None	*	No comparative output
	Ach(Analog)		Compare to value of Ach.
	Bch(Pulse)		Compare to value of Bch.
	Calc		Compare to calculated value.
	Total		Compare to totalized value.

●Setting steps to set displayable source item of comparative output AL1 to “Total”.

Same steps could be applied to comparative outputs AL2 - AL4.

No.	Descriptions
①	By pushing the “MENU” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “2.OUTPUT” and push “ARROW (RIGHT)” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “CompareAL1” and push “ARROW (RIGHT)” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “OutputDispValue” and push “ARROW (RIGHT)” key, then the display moves to the 4th layer (setting values) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “Total”. *Select a desired source item in actually.
⑥	Pushing “ENTER” key, selected parameters become valid and a check mark accompanies. *Pushing “ARROW (LEFT)” key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “MENU” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-4-2-3. Select Compare Mode of Comparative Output

Modes of comparison in comparative output function have 2 modes of “Level judge mode” and “Zone judge mode”.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Compare mode [CompareMode]	Level judge [LevelJudge]	*	Compare to 1 judgement value in magnitude (high/low) relation.
	Zone judge [ZoneJudge]		Compare to 2 judgement values in inclusion (in/out) relation.

- Setting steps to compare mode of comparative output AL1 to “Zone judge” are shown below. (Same steps could be applied to comparative out AL2 - AL4.)

No.	Descriptions
①	By pushing the “MENU” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “2.OUTPUT” and push “ARROW (RIGHT)” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “CompareAL1” and push “ARROW (RIGHT)” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “CompareMode” and push “ARROW (RIGHT)” key, then the display moves to the 4th layer (setting values) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “ZoneJudge”. *Select a compare mode for your use in actually.
⑥	Pushing “ENTER” key, selected parameters become valid and a check mark accompanies. *Pushing “ARROW (LEFT)”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “MENU” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-4-2-4. **Set Condition That Comparative Outputs Turn on**

This setting variable selects the condition that makes comparative output turn ON in comparison with Comparison judgement values.

3rd layer (Setting variables)	4th layer (Setting values)	Initial value	Meanings of setting values
Condition of ON (OnCondition)	Compare mode in "Level judgement"		*Displayed only when compare mode is level judgement
	Excess	*	Comparative output is ON when displayed value excess judgement value.
	LessThan		Comparative output is ON when displayed value is less than judgement value.
	Compare mode in "Zone judgement"		*Displayed only when compare mode is zone judgement
	InTheZone	*	Comparative output is ON when displayed value is between 2 judgement values.
	OutsideTheZone		Comparative output is ON when displayed value is outside of 2 judgement values.

•The setting steps to set "Condition of ON" of comparative output AL1 to "Less Than" are shown below.

(The same steps could be applied to comparative output AL2-AL4.)

No.	Descriptions
①	By pushing the "MENU" key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "2.OUTPUT" and push "ARROW (RIGHT)" key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "CompareAL1" and push "ARROW (RIGHT)" key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "OnCondition" and push "ARROW (RIGHT)" key, then the display moves to the 4th layer (setting values) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "LessThan". *Select a desired condition for your use in actually.
⑥	Pushing "ENTER" key, selected parameters become valid and a check mark accompanies. *Pushing "ARROW (LEFT)" key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the "MENU" key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the "MENU" key, the selected contents are not stored.

7-4-2-5. **Set Comparison Judgement Value**

This setting variable determines comparison judgement values (thresholds) and hysteresis widths.

3rd layer (Setting variable)	4th layer (Setting values)	Initial values	Meanings of setting values
Comparison Judgement Value [Threshold]	Compare mode in “Level judgement”		*Displayed only when compare mode is level judgement
	Threshold	10000	
	Hysteresis	0	
	Compare mode in “Zone judgement”		*Displayed only when compare mode is zone judgement
	Zone lower limit	0	
	Zone upper limit	10000	
	Hysteresis	0	

●Setting method of compare judgement value in level judgement of compare mode

The setting steps to set threshold of comparative output AL1 to “50000” are shown below. For the hysteresis, the same steps could be applied.

(The same steps could be applied to comparative output AL2 –AL4.)

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 2.OUTPUT ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ CompareAL1 ” and push “ ARROW (RIGHT) ” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Threshold ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting values) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	Start editing the number by pushing “ ENTER ” key, and set to “ 50000 ”.
⑥	Pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-4-2-6. **Set Delay Time of Comparative Output (Comparison ON Delay)**

Comparison ON delay is the delay function which the output does NOT turn on immediately after meeting the compare ON condition, but after keeping on setting time continuously turns ON.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Comparison ON Delay [OnDelay]	None	*	No output ON delay
	20ms		Output ON delay 20ms
	50ms		Output ON delay 50ms
	100ms		Output ON delay 100ms
	200ms		Output ON delay 200ms
	500ms		Output ON delay 500ms
	1s		Output ON delay 1s
	5s		Output ON delay 5s
	10s		Output ON delay 10s
	20s		Output ON delay 20s

●Setting steps to set output ON delay of comparative output AL1 to “200ms” are shown below. (Same steps could be applied to Comparative output AL2-AL4.)

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 2.OUTPUT ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ CompareAL1 ” and push “ ARROW (RIGHT) ” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Ondelay ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 200ms ”. *Select a desired delay time for your use in actually.
⑥	Pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ” key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-4-2-7. **Set Delay Time of Comparative Output (Comparison OFF Delay)**

Comparison OFF delay is the delay function which the output does NOT turn off immediately after meeting the compare OFF condition, but after keeping on setting time continuously turns OFF.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Comparison OFF Delay [OffDelay]	None	*	No output OFF delay
	20ms		Output OFF delay 20ms
	50ms		Output OFF delay 50ms
	100ms		Output OFF delay 100ms
	200ms		Output OFF delay 200ms
	500ms		Output OFF delay 500ms
	1s		Output OFF delay 1s
	5s		Output OFF delay 5s
	10s		Output OFF delay 10s
	20s		Output OFF delay 20s

●Setting steps to set output OFF delay of comparative output AL1 to “200ms” are shown below. (Same steps could be applied to Comparative output AL2-AL4.)

No.	Descriptions
①	By pushing the “MENU” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “2.OUTPUT” and push “ARROW (RIGHT)” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “CompareAL1” and push “ARROW (RIGHT)” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “OffDelay” and push “ARROW (RIGHT)” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “200ms”. *Select a desired delay time for your use in actually.
⑥	Pushing “ENTER” key, selected parameters become valid and a check mark accompanies. *Pushing “ARROW (LEFT)” key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “MENU” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-4-2-8. **Set Output Mode of Comparative Output**

This setting variable selects output mode of comparative output.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Output Mode [OutputMode]	Normal	*	While the condition is met, output turns ON.
	Latch		Once the condition is met, output keeps ON. *Turns OFF by comparative output reset.
	OneShot 5ms		When the condition is met, output turns ON for 5ms.
	OneShot 10ms		When the condition is met, output turns ON for 10ms.
	OneShot 20ms		When the condition is met, output turns ON for 20ms.
	OneShot 50ms		When the condition is met, output turns ON for 50ms.
	OneShot 0.1s		When the condition is met, output turns ON for 0.1 s.
	OneShot 0.2s		When the condition is met, output turns ON for 0.2s.
	OneShot 0.5s		When the condition is met, output turns ON for 0.5 s.
	OneShot 1s		When the condition is met, output turns ON for 1 s.
	OneShot 2s		When the condition is met, output turns ON for 2s.

●Setting steps to set the output mode of “comparative output AL1” to “OneShot 50ms” are shown below.

(Same steps could be applied to AL2-AL4.)

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 2.OUTPUT ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ CompareAL1 ” and push “ ARROW (RIGHT) ” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ OutputMode ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ OneShot 50ms ”. *Select a desired mode for your use in actually.
⑥	Pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-4-2-9. Set Output Logic of Comparative Output

This setting variable selects output logic of comparative output.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Output Logic (OutputLogic)	Positive (NC)		When comparative output is ON, transistor is OFF (1 level) . Relay OFF (relay output product)
	Negative (NO)	*	When comparative output is ON, transistor is ON (0 level) . Relay ON (relay output product)

- Setting steps to set output logic of comparative output AL1 to “Positive” are shown below.
(Same steps could be applied to AL2-AL4.)

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 2.OUTPUT ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ CompareAL1 ” and push “ ARROW (RIGHT) ” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ OutputLogic ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Positive Logic ”. *Select a desired logic for your use in actually.
⑥	Pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-4-2-10. **Set Background Color at Comparative Output ON State**

This setting variable selects background color of display when comparative output is ON.

! CAUTION

This setting is for the color of background, not for color of characters.
 The color of characters can be changed and its color is white in measurement display.
 *There is a priority order for the background color at ON, and the AL1 background color at ON has the highest priority.
 AL1 > AL2 > AL3 > AL4

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Background Color at ON [OnBgColors]	Black	*	Background color is still black when comparative output is ON.
	Red		Background color turns red when comparative output is ON.
	Yellow		Background color turns yellow when comparative output is ON.
	Green		Background color turns green when comparative output is ON.

- Setting steps to set background color of comparative output AL1 to “Red” are shown below.
 (Same steps could be applied to AL2-AL4.)

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 2.OUTPUT ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ CompareAL1 ” and push “ ARROW (RIGHT) ” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ OnBgColors ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Red ”. *Select a desired color for your use in actually.
⑥	Pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ” key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “**MENU**” key, the selected contents are not stored.

7-4-3. PULSE OUTPUT

WHAT YOU CAN DO	3rd layer (Setting variables)	Reference page
Select a pattern number to configure settings	Pattern select (PatternSelect)	page80
Select displayable source item for totalizer-synchronous pulse output	Pulse Output Enable (PulseOutput)	page 81
Select pulse width of totalizer-synchronous pulse	Output Pulse Width (OutputPulseWidth)	page 82
select output logic of totalizer-synchronous pulse	Output Logic (OutputLogic)	page 83

 <p style="font-size: 1.2em; font-weight: bold; margin: 0;">CAUTION</p> <p style="margin: 5px 0 0 20px;">This pulse output is not a function that outputs the input pulse as it is. The pulse output is totalizer-synchronous pulse. The totalizer-synchronous pulse outputs the same number of pulses as the input pulse.</p>

7-4-3-1. Select a Pattern Number to Configure Settings

This product can memorize 8 patterns (8 kinds) of parameters including input settings, output settings and display settings.

In measurement mode, the product calculates using one of 8 patterns which are configured.

This setting selects the pattern number which a configuration is performed.

 CAUTION
<p>The pattern number is common to input settings, output settings and display settings.</p> <p>Please pay attention to the target pattern number which the following “Pulse Output” configuration is performed to.</p>

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Pattern select	Pattern1	Pattern number which is selected in measurement mode.	Performs a configuration to pattern No.1
	Pattern2		Performs a configuration to pattern No.2
	Pattern3		Performs a configuration to pattern No.3
	Pattern4		Performs a configuration to pattern No.4
	Pattern5		Performs a configuration to pattern No.5
	Pattern6		Performs a configuration to pattern No.6
	Pattern7		Performs a configuration to pattern No.7
	Pattern8		Performs a configuration to pattern No.8

- Setting steps to set pattern number for pulse output to “Pattern8” are shown below. (Same steps could be applied for pulse output B.)

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 2.OUTPUT ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ PulseOutput ” and push “ ARROW (RIGHT) ” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Pattern select ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting values) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Pattern8 ” * Select the pattern number which you need to be configured.
⑥	Pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-4-3-2. Select Displayable Source Item for Totalizer-Synchronous Pulse Output

This setting variable selects a displayable source item which is output as totalizer-synchronous pulse.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Pulse Output Enable [PulseOutput]	OFF		Pulse output disable.
	ON	*	Pulse output enable.

●Setting steps to set “PulseOutput” to “OFF” are shown below.

No.	Descriptions
①	By pushing the “MENU” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “2. Output” and push “ARROW (RIGHT)” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “PulseOutput” and push “ARROW (RIGHT)” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “PulseOutput” and push “ARROW (RIGHT)” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “OFF”. *Select a desired source item in actually.
⑥	Pushing “ENTER” key, selected parameters become valid and a check mark accompanies. *Pushing “ARROW (LEFT)”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “MENU” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-4-3-3. **Select Pulse Width**

This setting variable selects the pulse width of the totalizer-synchronous pulse.



CAUTION

- Minimum pulse output period is 10ms. Therefore, the totalizer-synchronous pulse of the frequency over 100Hz is not available.
- If the set pulse width is wider than the interval of pulses, the totalizer-synchronous pulse keeps ON state.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Output Pulse Width (OutputPulseWidth)	1ms	*	ON duration of the output pulse is 1ms. (400Hz Max.)
	5ms		ON duration of the output pulse is 5ms. (100Hz Max.)
	10ms		ON duration of the output pulse is 10ms. (50Hz Max.)
	20ms		ON duration of the output pulse is 20ms. (33.33Hz Max.)
	50ms		ON duration of the output pulse is 50ms. (16.66Hz Max.)
	100ms		ON duration of the output pulse is 100ms. (9.09Hz Max.)
	200ms		ON duration of the output pulse is 200ms. (4.76Hz Max.)
	500ms		ON duration of the output pulse is 500ms. (1.96Hz Max.)
	1s		ON duration of the output pulse is 1s. (0.99Hz Max.)
	2s		ON duration of the output pulse is 2s. (0.49Hz Max.)

- Setting steps to set “OutputPulseWidth” of the pulse output to “50ms” are shown below.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 2. Output ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ PulseOutput ” and push “ ARROW (RIGHT) ” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ OutputPulseWidth ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 50ms ”. *Select a desired pulse width in actually.
⑥	Pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ” key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “**MENU**” key, the selected contents are not stored.

7-4-3-4. **Select Output Logic of Totalizer-Synchronous Pulse**

This setting variable selects the output logic of the totalizer-synchronous pulse.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Output Logic (OutputLogic)	Positive		When pulse output is ON, transistor is OFF (1 level)
	Negative	*	When pulse output is ON, transistor is ON (0 level)

•Setting steps to set output logic of pulse output to “Negative” are shown below.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 2. Output ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ PulseOutput ” and push “ ARROW (RIGHT) ” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ OutputLogic ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Negative ”. *Select a desired logic for your use in actually.
⑥	Pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-4-4. ANALOG OUTPUT

WHAT YOU CAN DO	3rd layer (Setting variables)	Reference page
Select a pattern number to configure settings	Pattern select (PatternSelect)	page85
Select output range of analog output	Output range (OutputRange)	page 86
Select displayable source item for analog output	Source Output display value (OutputDispValue)	page 87
Set scaling of analog output	Output scale (OutputScale)	page 88

7-4-4-1. **Select a Pattern Number to Configure Settings**

This product can memorize 8 patterns (8 kinds) of parameters including input settings, output settings and display settings.

In measurement mode, the product calculates using one of 8 patterns which are configured.

This setting selects the pattern number which a configuration is performed.

!	CAUTION
<p>The pattern number is common to input settings, output settings and display settings. Design contents related to "Analog Output" are registered in the pattern number selected.</p>	

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Pattern select [Pattern Select]	Pattern1	Pattern number which is selected in measurement mode.	Performs a configuration to pattern No.1
	Pattern2		Performs a configuration to pattern No.2
	Pattern3		Performs a configuration to pattern No.3
	Pattern4		Performs a configuration to pattern No.4
	Pattern5		Performs a configuration to pattern No.5
	Pattern6		Performs a configuration to pattern No.6
	Pattern7		Performs a configuration to pattern No.7
	Pattern8		Performs a configuration to pattern No.8

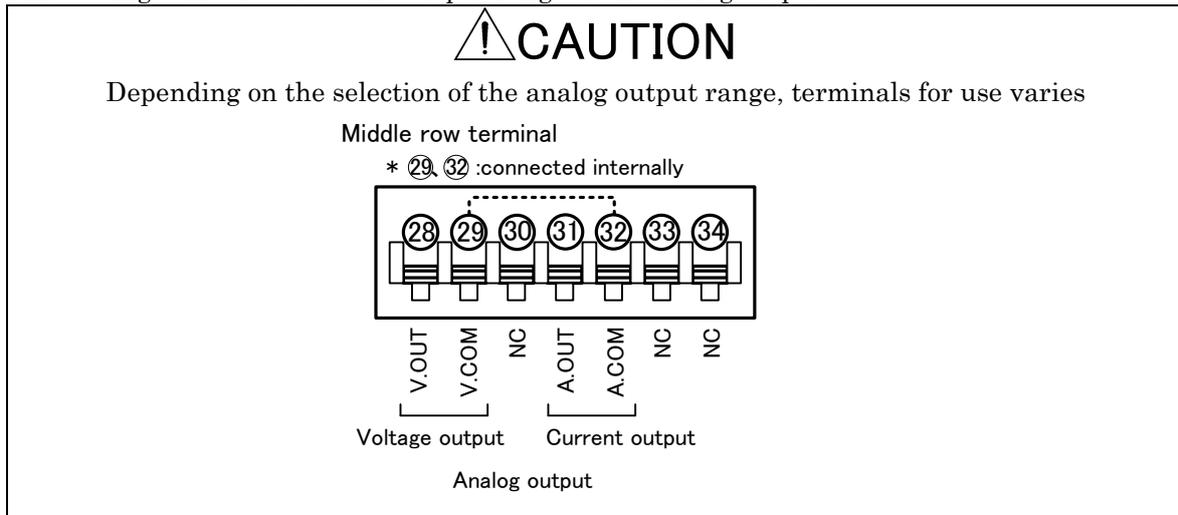
● Setting steps to set pattern number for analog output to "Pattern8" are shown below.

No.	Descriptions
①	By pushing the "MENU" key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "2. Output" and push "ARROW (RIGHT)" key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "AnalogOutput" and push "ARROW (RIGHT)" key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "PatternSelect" and push "ARROW (RIGHT)" key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "Pattern8" * Select the pattern number which you need to be configured.
⑥	Pushing "ENTER" key, selected parameters become valid and a check mark accompanies. *Pushing "ARROW (LEFT)" key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the "MENU" key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the "MENU" key, the selected contents are not stored.

7-4-4-2. **Select Output Range of Analog Output**

This setting variable selects the output range of the analog output.



3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Output range [OutputRange]	DC0-10V	*	Analog output range: 0 to 10VDC Load resistance: more than 2kΩ
	DC±10V		Analog output range: -10 to 10VDC Load resistance: more than 2kΩ
	DC1-5V		Analog output range: 1 to 5VDC Load resistance: more than 2kΩ
	DC0-20mA		Analog output range: 4 to 20mADC Load resistance: less than 550Ω
	DC4-20mA		Analog output range: 0 to 20mADC Load resistance: less than 550Ω

● Setting steps to set output range of analog output to “DC1-5V” are shown below.

No.	Descriptions
①	By pushing the “MENU” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “2. Output” and push “ARROW (RIGHT)” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “AnalogOutput” and push “ARROW (RIGHT)” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “OutputRange” and push “ARROW (RIGHT)” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “DC1-5V” *Select a desired output range for your use in actually.
⑥	Pushing “ENTER” key, selected parameters become valid and a check mark accompanies. *Pushing “ARROW (LEFT)”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “MENU” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-4-4-3. **Select Displayable Source Item for Analog Output**

Because multiple items are selectable for the analog output, an item to use as the analog output should be selected by this setting variable.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Source output display value (OutputDispValue)	None	*	No analog output.
	Ach (Analog)		Analog output refer to value of Ach.
	Bch (Pulse)		Analog output refer to value of Bch.
	Calc		Analog output refer to value of calculation.
	Total		Analog output refer to value of total.

- Setting steps to set “Source output display value (OutputDispValue)” of the analog output to “Totalized value A (TotA)” are shown below.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 2. Output ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ AnalogOutput ” and push “ ARROW (RIGHT) ” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ OutputDispValue ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Total ”. *Select a desired source item for analog output in actually.
⑥	Pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ” key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-4-4-4. **Set Scaling of Analog Output**

This setting variable set scaling for analog output.

3rd layer (Setting variables)	4th layer (Setting values)	Initial value	Meanings of setting values
Output scale (OutputScale)	0% display value ±999999	+000000	Set display value when analog output outputs 0% of full scale.
	100% display value ±999999	+010000	Set display value when analog output outputs 100% of full scale.

【Setting example of scaling】

For the instantaneous value of Ach input of 0 to 50000, outputs 4 to 20mA on the analog outputs.

3rd layer (Setting variables)	4th layer (Setting values)	Descriptions for the setting examples
Output range (OutputRange)	DC4-20mA	To output by “4-20mA” range, the setting variable “output range” should be selected to “DC4-20mA”.
Source output display value (OutputDispValue)	Ach (Analog)	To output the value of Ach on the analog output, the setting variable “Source output display value” should be selected to “Ach (Analog)”.
Output scale (OutputScale)	(0% display value) +000000	When the instantaneous value is “0”, to output 4mA on the analog output, sets “0% display value” to “+000000”.
	(100% display value) +050000	When the instantaneous value is “50000”, to output 20mA on the analog output, sets “100% display value” to “+050000”.

●Setting method of “output scale” is shown on the following chart.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 2.OUTPUT ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ AnalogOutput ” and push “ ARROW (RIGHT) ” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ OutputScale ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting values) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	Start editing the number by pushing “ ENTER ” key, and set “ 0%DispValue ” to “ 000000 ”, and “ 100%DispValue ” to “ 050000 ”.
⑥	Pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-5. DETAIL OF DISPLAY SETTING GROUP

The display setting group is classified to the following small 3 categories and can be configured respectively.

2nd layer (Small categories)	Descriptions	Remarks
Display Select	Select the measurement screen to be displayed during measurement.	display styles : numerical value display, level display and trend display
Level Display	Sets scales of level display.	
Trend Display	Sets scales of trend display.	

7-5-1. DISPLAY SELECT

WHAT YOU CAN DO	3rd layer (Setting variables)	Reference page
Selects contents to display on numerical value display from displayable items.	MeasureSelect	page90
Selects contents to display on level display from displayable items.	LevelSelect	page 91
Selects contents to display on trend display from displayable items.	TrendSelect	page92

Note: In each display style, multiple selections are available. All selected display patterns are switched by DISP key or “Monitor Change” functions of the external control input.

7-5-1-1. Select Measurement Display Contents Displayed in Measurement Mode

This product can display multiple items from measured values or calculated values (i.e. displayable source items) on each measurement display style (i.e. numerical value display, level display and trend display). Therefore, by using this setting variable, contents to be shown on each display style should be selected. Each display patterns can be switched by “DISP” key or “pattern change” function of the external control input.

Note: Displayable source items are also used for each output (i.e. comparative outputs, pulse outputs, analog output).

3rd layer (Setting variables)	4th layer (Setting values)	Initial value	Meaning of setting value
Display Select (DisplaySelect)	Ach (Analog)	*	Displays value of Ach input.
	Bch (Pulse)	*	Displays value of Bch input.
	Calc		Displays value of calculation.
	Ach + Bch		Displays value of Ach & Bch input.
	Calc + Ach		Displays value of calculation & Ach input.
	Calc + Ach + Bch	*	Displays value of calculation & Ach & Bch input.
	Total		Displays totalized value of Bch.
	Bch + Total		Displays Bch input & totalized value of Bch.
	Ach + Comp		Displays value of Ach input & compasrison output judgement value.
	Bch + Comp		Displays value of Bch input & compasrison output judgement value.
	Calc + Comp		Displays value of calculation & compasrison output judgement value.
	Total + Comp		Displays value of totalized value of Bch & compasrison output judgement value.

7-5-1-2. Selects Displayable Items to Display on Level Display

This setting variable selects displayed items on level display from displayable items. Each display can be switched by “DISP” key or “pattern change” function of the external control input.

3rd layer (Setting variables)	4th layer (Setting values)	Initial value	Meaning of setting value
Level select	Ach (Analog)		Displays value of Ach input.
	Bch (Pulse)		Displays value of Bch input.
	Calc		Displays value of calculation.
	Ach + Bch		Displays value of Ach & Bch input.
	Calc + Ach		Displays value of calculation & Ach input.
	Total		Displays totalized value of Bch.
	Bch + Total		Displays Bch input & totalized value of Bch.

7-5-1-3. Selects Displayable Items to Display on Trend Display

This setting variable selects displayed items on level display from displayable items
 Each display can be switched by “DISP” key or “pattern change” function of the external control input.

3rd layer (Setting variables)	4th layer (Setting values)	Initial value	Meaning of setting value
Trend select	Ach (Analog)		Displays value of Ach input.
	Bch (Pulse)		Displays value of Bch input.
	Calc		Displays value of calculation.
	Ach + Bch		Displays value of Ach & Bch input.
	Calc + Ach		Displays value of calculation & Ach input.
	Total		Displays totalized value of Bch.
	Bch + Total		Displays Bch input & totalized value of Bch.

7-5-2. LEVEL DISPLAY

WHAT YOU CAN DO	3rd layer (Setting variables)	Reference page
Select a pattern number to configure settings	Pattern select (PatternSelect)	page94
Set scales of level display.	Ach scale (Ach Scale)	page95
	Bch scale (Bch Scale)	
	Calc scale (Calc Scale)	
	Total scale (Total Scale)	

7-5-2-1. Select a Pattern Number to Configure Settings

This product can memorize 8 patterns (8 kinds) of parameters including input settings, output settings and display settings.

In measurement mode, the product calculates using one of 8 patterns which are configured.

This setting selects the pattern number which a configuration is performed.



CAUTION

The pattern number is common to input settings, output settings and display settings.
Design contents related to“Level Display”are registered in the pattern number selected.

3rd layer (Setting variables)	4th layer (Setting values)	Initial value	Meaning of setting value
Pattern select	Pattern1	Pattern number which is selected in measurement mode.	Performs a configuration to pattern No.1
	Pattern2		Performs a configuration to pattern No.2
	Pattern3		Performs a configuration to pattern No.3
	Pattern4		Performs a configuration to pattern No.4
	Pattern5		Performs a configuration to pattern No.5
	Pattern6		Performs a configuration to pattern No.6
	Pattern7		Performs a configuration to pattern No.7
	Pattern8		Performs a configuration to pattern No.8

- Setting steps to set pattern number for Level Display to “Pattern8” are shown below.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 3. Display ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ LevelDisp ” and push “ ARROW (RIGHT) ” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ PatternSelect ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Pattern8 ” * Select the pattern number which you need to be configured in actually.
⑥	Pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected contents are stored and display returns the measurement display.

Note : If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-5-2-2. Sets Scales of Level Display for Instantaneous Value.

These setting variables set display scales (display range) of level display (bar graph display) for instantaneous value of inputs.

The range between scale lower limit and scale upper limit is displayed on level display as a bar graph.

! CAUTION

These setting variables set scales (display range) of level display only.

3rd layer (Setting variables)	4th layer (Setting values)	Initial values	Meanings of setting values
Ach Scale	scale lower limit ±99999	+00000	Set lower limit value of level display for Ach value. Left edge is lower limit of scale.
	scale upper limit ±99999	+10000	Set upper limit value of level display for Ach value. Left edge is lower limit of scale.
Bch Scale	scale lower limit ±999999	+000000	Set lower limit value of level display for Bch value. Left edge is lower limit of scale.
	scale upper limit ±999999	+010000	Set upper limit value of level display for Bch value. Left edge is lower limit of scale.
Calc Scale	scale lower limit ±999999	+000000	Set lower limit value of level display for Calc value. Left edge is lower limit of scale.
	scale upper limit ±999999	+010000	Set upper limit value of level display for Calc value. Left edge is lower limit of scale.
Total Scale	scale lower limit ±999999	+000000	Set lower limit value of level display for Total value. Left edge is lower limit of scale.
	scale upper limit ±999999	+010000	Set upper limit value of level display for Total value. Left edge is lower limit of scale.

- In the level display, setting steps to set upper limit value for Ach to “5000” are shown below.

No.	Descriptions
①	By pushing the “MENU” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “3. Display” and push “ARROW (RIGHT)” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “LevelDisp” and push “ARROW (RIGHT)” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “Ach Scale” and push “ARROW (RIGHT)” key, then the display moves to the 4th layer (setting values) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	Start editing the number by pushing “ENTER” key, and set “LowerLimit” to “00000”, and “UpperLimit” to “05000”.
⑥	Pushing “ENTER” key, selected parameters become valid and a check mark accompanies. *Pushing “ARROW (LEFT)” key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “MENU” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-5-3. TREND DISPLAY

WHAT YOU CAN DO	3rd layer (Setting variables)	Reference page
Select a pattern number to configure settings	Pattern select (PatternSelect)	page97
Set scales of trend display.	Ach scale (Ach Scale)	page98
	Bch scale (Bch Scale)	
	Calc scale (Calc Scale)	
	Total scale (Total Scale)	
Set time axis for trend display	Time axis (TimeAxis)	page99

7-5-3-1. Select a Pattern Number to Configure Settings

This product can memorize 8 patterns (8 kinds) of parameters including input settings, output settings and display settings.

In measurement mode, the product calculates using one of 8 patterns which are configured.

This setting selects the pattern number which a configuration is performed.



CAUTION

The pattern number is common to input settings, output settings and display settings.
Design contents related to“Trend Display” are registered in the pattern number selected.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meaning of setting value
Pattern select	Pattern1	Pattern number which is selected in measurement mode.	Performs a configuration to pattern No.1
	Pattern2		Performs a configuration to pattern No.2
	Pattern3		Performs a configuration to pattern No.3
	Pattern4		Performs a configuration to pattern No.4
	Pattern5		Performs a configuration to pattern No.5
	Pattern6		Performs a configuration to pattern No.6
	Pattern7		Performs a configuration to pattern No.7
	Pattern8		Performs a configuration to pattern No.8

- Setting steps to set pattern number for trend display to “Pattern8” are shown below.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 3. Display ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ TrendDisp ” and push “ ARROW (RIGHT) ” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ PatternSelect ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Pattern8 ” * Select the pattern number which you need to be configured in actually.
⑥	Pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “**MENU**” key, the selected contents are not stored.

7-5-3-2. Set Scales of Trend Display for Totalized Value

These setting variables set display scales (display range) of trend display for instantaneous value of inputs.

The range between scale lower limit and scale upper limit is displayed on trend display.



CAUTION

These setting variables set scales (display range) of trend display only.

3rd layer (Setting variables)	4th layer (Setting values)	Initial values	Meanings of setting values
Ach Scale	scale lower limit ±99999	+00000	Set lower limit value of trend display for Ach value. Left edge is lower limit of scale.
	scale upper limit ±99999	+10000	Set upper limit value of trend display for Ach value. Left edge is lower limit of scale.
Bch Scale	scale lower limit ±999999	+000000	Set lower limit value of trend display for Bch value. Left edge is lower limit of scale.
	scale upper limit ±999999	+010000	Set upper limit value of trend display for Bch value. Left edge is lower limit of scale.
Calc Scale	scale lower limit ±999999	+000000	Set lower limit value of trend display for Calc value. Left edge is lower limit of scale.
	scale upper limit ±999999	+010000	Set upper limit value of trend display for Calc value. Left edge is lower limit of scale.
Total Scale	scale lower limit ±999999	+000000	Set lower limit value of trend display for Total value. Left edge is lower limit of scale.
	scale upper limit ±999999	+010000	Set upper limit value of trend display for Total value. Left edge is lower limit of scale.

- In the trend display, setting steps to set upper limit value for Ach to “5000” are shown below.

No.	Descriptions
①	By pushing the “MENU” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “3. Display” and push “ARROW (RIGHT)” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “TrendDisp” and push “ARROW (RIGHT)” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “Ach Scale” and push “ARROW (RIGHT)” key, then the display moves to the 4th layer (setting values) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	Start editing the number by pushing “ENTER” key, and set “LowerLimit” to “00000”, and “UpperLimit” to “05000”.
⑥	Pushing “ENTER” key, selected parameters become valid and a check mark accompanies. *Pushing “ARROW (LEFT)” key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “MENU” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-5-3-3. Set Time Axis for Trend Display

This setting variable sets the time axis of trend display.

! CAUTION

When the time axis is modified, the trend display is redrawn using current value right after the modification and starting with the right end.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Time axis (Time Axis)	1s/div	*	1 division of time axis is equivalent to 1 second. (Maximum display time) Horizontal display: 0.5min, Vertical display: 0.3min
	2s/div		1 division of time axis is equivalent to 2 seconds. (Maximum display time) Horizontal display: 0.9min, Vertical display: 0.7min
	5s/div		1 division of time axis is equivalent to 5 seconds. (Maximum display time) Horizontal display: 2.3min, Vertical display: 1.7min
	10s/div		1 division of time axis is equivalent to 10 seconds. (Maximum display time) Horizontal display: 4.7min, Vertical display: 3.3min
	30s/div		1 division of time axis is equivalent to 30 seconds. (Maximum display time) Horizontal display: 14min, Vertical display: 10min
	60s/div		1 division of time axis is equivalent to 60 seconds. (Maximum display time) Horizontal display: 28min, Vertical display: 20min
	120s/div		1 division of time axis is equivalent to 120 seconds. (Maximum display time) Horizontal display: 56min, Vertical display: 40min

●Setting steps to set the time axis of trend display to “30s/div” are shown below.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 3. Display ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ TrendDisp ” and push “ ARROW (RIGHT) ” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ TimeAxis ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 30s/div ” * Select the time axis which you need to be configured in actually.
⑥	By pushing “ ENTER ” key, a message “ Changing the time axis, trend data will be cleared ” appears and the cursor is placed on “ Cancel ”
⑦	By moving the cursor with “ ARROW (UP/DOWN) ” keys, point the cursor to “ OK ”. Push “ ENTER ” key, then the setting becomes valid and the check mark moves to “ 30s/div ”. *If the setting is needed to cancel, move the cursor to “ CANCEL ” and push “ ENTER ” key.
⑧	By pushing the “ MENU ” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “**MENU**” key, the selected contents are not stored.

7-6. DETAIL OF SYSTEM SETTING GROUP

The system setting group is classified to the following small 2 categories and can be configured respectively.

2nd layer (Small categories)	Descriptions	Remarks
General	Configure setting of supporting functions, such as brightness of display	
Initialize	Configure setting about initialization.	

7-6-1. GENERAL

WHAT YOU CAN DO	3rd layer (Setting variables)	Reference page
Change brightness of display	Brightness	page 101
Delay start up time	PowerOnDelay	page 102
Set power saving time	PowerSaving Time	page 103
Select whether to retent totalized value at power shutdown	TotMemory	page 104
Select whether to maintain the digital zero execution state and offset value at the time of power shutdown at restart	D-ZeroRetention	page 105
Change displayed language	Language	page 106
Change direction of display	DisplayDirecton	page 107
Protect settings	SettingProtect	page 108
Copy data of a pattern number to other pattern number(s).	PatternCopy	page 109

7-6-1-1. **Change Brightness of Display**

By this setting variable, the brightness of display can be controlled by 6 steps.

3rd layer (Setting variables)	4th layer (Setting values)	Initial value	Meaning of setting value
Brightness	5 Bright	*	Bright
	4		Rather dark
	3		Dark
	2		Very dark
	1 Dark		Darkest
	0 Off		Light off

**CAUTION**

If “0 Off (Light off)” is set, whole of display turns light off and goes black.
In this case, display lights up by pushing MENU key and FUNC key.

●Setting steps to set brightness of display to “1 Dark “are shown below.

No.	Descriptions
①	By pushing the “MENU” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “4. System” and push “ARROW (RIGHT)” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “General” and push “ARROW (RIGHT)” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “Brightness” and push “ARROW (RIGHT)” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “1 Dark”. *Select a desired brightness in actually.
⑥	Pushing “ENTER” key, selected parameters become valid and a check mark accompanies. *Pushing “ARROW(LEFT)”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “MENU” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-6-1-2. Provide Wait Time after Power on

This setting variable provides waiting time after power on to start measurement.

3rd layer (Setting variables)	4th layer (Setting values)	Initial value	Meaning of setting value
PowerOnDelay	None	*	No waiting time
	2sec		Waiting time 2sec
	5 sec		Waiting time 5sec
	10 sec		Waiting time 10sec
	20 sec		Waiting time 20sec
	30 sec		Waiting time 30sec
	60 sec		Waiting time 60sec

! CAUTION

- In the power on delay period, the display indicates “-----“.
- While “-----“is displayed, all outputs keep OFF state.

- Setting steps to set “Power on delay” to “10sec”are shown below.

No.	Descriptions
①	By pushing the “MENU” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “4. System” and push “ARROW (RIGHT)” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “General” and push “ARROW (RIGHT)” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “PowerOnDelay” and push “ARROW (RIGHT)” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “10sec”. *Select a desired time in actually.
⑥	Pushing “ENTER” key, selected parameters become valid and a check mark accompanies. *Pushing “ARROW(LEFT)”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “MENU” key, the selected contents are stored and display returns the measurement display.

Note : If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-6-1-3. **Set Power Saving Time**

This setting variable sets time of power saving mode.

After no key operation over the time, the display turns power saving mode automatically.

During power saving display, if any key is pushed, the power saving mode is released.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Power saving time [PowerSavingTime]	None	*	No power saving display.
	1min		After 1minute of no key operation, display turns power saving display.
	2min		After 2minutes of no key operation, display turns power saving display.
	5min		After 5minutes of no key operation, display turns power saving display.
	10min		After 10minutes of no key operation, display turns power saving display.
	30min		After 30minutes of no key operation, display turns power saving display.
	60min		After 60minutes of no key operation, display turns power saving display.

! CAUTION

In “Power saving display” mode, the brightness of the display is “1 dark”.

If any key is pressed in “Power saving display” mode, the power saving display will be canceled.

●Setting steps to set “PowerSavingTime” to “5min” are shown below.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 4. System ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ General ” and push “ ARROW (RIGHT) ” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ PowerSavingTime ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 5min ”. *Select a desired time for power saving in actually.
⑥	Pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-6-1-4. **Memorize Totalized Value**

This setting variable decides whether backup of totalized value is enabled or not.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Totalized value memory (TotMemory)	Disable		Totalized value is NOT backed up.
	Enable	*	Totalized value is backed up.

 **CAUTION**

If this item is set to “Disable”, the totalized value is cleared by power-off.

- Setting steps to set “Totalized PowerSavingTime” value memory” to “Disable” are shown below.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 4. System ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ General ” and push “ ARROW (RIGHT) ” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ TotMemory ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Disable ”. *Caution: If this item is set to “Disable”, the totalized value is cleared
⑥	Pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ” key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected contents are stored and display returns the measurement display.

Note : If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-6-1-5. **Digital Zero Retention**

This setting is whether or not to save the operating state and offset value of the digital zero function when the power is turned off

By setting "Enable", the following operation is performed.

- DZ indication from the external control terminal
When turning off the power while keeping the DZ indication and restarting with the external control terminal shorted or 0 level, keep the offset value at the last power off and start up.
- DZ instruction by shortcut key
When turning the power off and restarting in the DZ indication state, restart will be done in the DZ indicated state by the offset value at the last power off.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Digital Zero Retention (D-ZeroRetention)	Disable	*	DZ state and value is NOT backed up.
	Enable		DZ state and value is backed up.

- Setting steps to set "Digital zero retention" to "Enable" are shown below.

No.	Descriptions
①	By pushing the "MENU" key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "4. System" and push "ARROW (RIGHT)" key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "General" and push "ARROW (RIGHT)" key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "D-ZeoroRetention" and push "ARROW (RIGHT)" key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "Enable".
⑥	Pushing "ENTER" key, selected parameters become valid and a check mark accompanies. *Pushing "ARROW (LEFT)"key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the "MENU" key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the "MENU" key, the selected contents are not stored.

7-6-1-6. **Select Displayed Language**

This setting variable selects language displayed in measurement mode and setting mode.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Language	日本語		Displayed in Japanese.
	English	*	Displayed in English.

●Setting steps to set language from “English” to “日本語” are shown below.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 4. System ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ General ” and push “ ARROW (RIGHT) ” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Language ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 日本語 ”. *Select a desired language in actually.
⑥	Pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-6-1-7. **Change Direction of Display**

This setting variable selects direction of display in measurement mode and setting mode.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Direction of display (DisplayDirection)	Horizontal	*	Horizontal display.
	Vertical		Vertical display.

 **CAUTION**

If you change direction of display, measurement values are cleared and measurement restarts.
Functions of Arrow keys (UP/DOWN/LEFT/RIGHT) are adapted to the direction of display.

●Setting steps to set direction of display to “Vertical” are shown below.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 4. System ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ General ” and push “ ARROW (RIGHT) ” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ DisplayDirection ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Vertical ”. *Select a desired direction in actually.
⑥	Pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-6-1-8. **Protect Settings**

By this setting variable, settings which have been configured can be protected to prevent further change in setting mode.

3rd layer (Setting variables)	4th layer (Setting values)	Initial value	Meaning of setting value
Setting protect (SettingProtect)	Disable	*	Protection of settings is disabled.
	Enable		Protection of settings is enabled.



CAUTION

When setting protect is enabled, you can see setting values which are configured, but you cannot change them. If you need to change them, let setting protect to disable in advance.

●Setting steps to set “Setting protect” to “Enable” are shown below.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 4. System ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ General ” and push “ ARROW (RIGHT) ” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ SettingProtect ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Enable ”. *Select a desired setting in actually.
⑥	Pushing “ ENTER ” key, selected parameters become valid and a check mark accompanies. *Pushing “ ARROW (LEFT) ”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-6-1-9. **Copy Configured Pattern Data to Other Patterns**

Using this setting variable, you can copy a configured pattern data on some pattern number to other pattern number(s).

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Pattern copy	(Copy from) [Source pattern number]		
	Pattern1	*	Copy data of Pattern 1 to destination pattern No.
	Pattern2		Copy data of Pattern 2 to destination pattern No.
	Pattern3		Copy data of Pattern 3 to destination pattern No.
	Pattern4		Copy data of Pattern 4 to destination pattern No.
	Pattern5		Copy data of Pattern 5 to destination pattern No.
	Pattern6		Copy data of Pattern 6 to destination pattern No.
	Pattern7		Copy data of Pattern 7 to destination pattern No.
	Pattern8		Copy data of Pattern 8 to destination pattern No.
	(Copy to) [Destination pattern number]		
	Pattern1		Copy data of source pattern No to Pattern 1.
	Pattern2		Copy data of source pattern No to Pattern 2.
	Pattern3		Copy data of source pattern No to Pattern 3.
	Pattern4		Copy data of source pattern No to Pattern 4.
	Pattern5		Copy data of source pattern No to Pattern 5.
	Pattern6		Copy data of source pattern No to Pattern 6.
	Pattern7		Copy data of source pattern No to Pattern 7.
	Pattern8		Copy data of source pattern No to Pattern 8.
	PatternAll	*	Copy data of source pattern No to All pattern No.
	(Operation Selects)		
Cancel	*	Cancel pattern copy	
Execute		Execute pattern copy	

 **CAUTION**

When setting protects is enabled, you can see setting values which are configured, but you cannot change them. If you need to change them, let setting protect to disable in advance.

- Setting steps to copy configured data of pattern 2 to all pattern numbers are shown below.

No.	Descriptions
①	By pushing the "MENU" key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "4. System" and push "ARROW (RIGHT)" key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "General" and push "ARROW (RIGHT)" key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with "ARROW (UP/DOWN)" key, point the cursor to "PatternCopy" and push "ARROW (RIGHT)" key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	Set any pattern to "Copy From" and "Copy To" , then point the cursor to "Execute" . *Select a desired setting in actually.
⑥	Pushing "ENTER" key, message dialog open and select "OK" to execute pattern copy function. *Pushing "ARROW (LEFT)" key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the "MENU" key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the "MENU" key, the selected contents are not stored.

7-6-2. **INITIALIZATION**

WHAT YOU CAN DO	3rd layer (Setting variables)	Reference page
Restore setting values to user default value.	Save user defaults (UserDefaultSave)	page111
	Initialize to user defaults (UserDefaultLoad)	page111
Restore setting values to factory default value	Initialize to factory defaults (FactoryDefaultLoad)	page112



CAUTION

When setting protects is enabled, you can see setting values which are configured, but you cannot change them. If you need to change them, let setting protect to disable in advance.

7-6-2-1. **Restore Setting Values to User Default Vale (Save User Defaults)**

Using this setting variable, you can save setting values you have configured as user default values and can initialize to these saved values. First, registering user default values are needed.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meaning of setting value
Save user defaults (UserDefaultSave)	Save current settings as user initial values?		
	Yes		Execute saving to register.
	No	*	Cancel saving to register.



CAUTION

The totalized value cannot be reset (cleared) by initialize to user defaults or initialize to factory defaults.
To reset the totalizer value, use the total reset function of external control. (See pages 65, 123, 127.)

*The operation for registering user default values is same as the case of “initialize to factory defaults”. Refer to “7-6-2-3. Restore setting values to factory default value”.

7-6-2-2. **Restore Setting Values to User Default Vale (Initialize to User Defaults)**

Using this setting variable, setting values can be restored to user default values.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Initialize to user defaults (UserDefaultLoad)	Initialize setting values to user initial values?		
	Yes		Execute initialization.
	No	*	Cancel initialization.

*The operation for registering user default values is same as the case of “initialize to factory defaults”. Refer to “7-6-2-3. Restore setting values to factory default value”.

7-6-2-3. **Restore Setting Values to Factory Default Value**

Using this setting variable, setting values can be restored to factory default values.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Initialize to factory defaults (FactoryDefaultLoad)	Initialize setting values to factory defaults?		
	Yes		Execute initialization.
	No	*	Cancel initialization.

- To initialize setting values to factory default values perform the following operation.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 4. System ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Initialize ” and push “ ARROW (RIGHT) ” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ FactoryDefaultLoad ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) . *In the 4th layer, the currently selected parameter accompanies a check mark.
⑤	Dialog opens and select “ Yes ” to initialize settings.
⑥	Pushing “ ENTER ” key, message dialog open and select “ OK ” to execute pattern copy function. *Pushing “ ARROW (LEFT) ”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected contents are stored and display returns the measurement display.

Note : If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-7. DETAIL OF INPUT-OUTPUT DIAGNOSIS GROUP

The input-output diagnosis group is classified to the following small 2 categories and can be configured respectively.

2nd layer (Small categories)	Descriptions	Remarks
Input diagnosis	Performs diagnosis for inputs.	
Output test	Outputs “simulated outputs”	

7-7-1. INPUT DIAGNOSIS

WHAT YOU CAN DO	3rd layer (Setting variables)	Reference page
Analog input diagnosis	Ach(Analog)	page115
Pulse input diagnosis	Bch(Pulse)	page114
External control input diagnosis	ExtenalCtrl	page116

7-7-1-1. Analog Input Diagnosis

Analog input diagnosis is useful for checking whether the inputs are supplied from sensors correctly.

3rd layer (Setting variables)	4th layer (Setting values)	Initial value	Meaning of setting value
Ach(Analog)	—	—	No setting values, No initial value
	displays input value in % of input rating		Entering 4th layer, displays applied input in % of input rating immediately.
	InputActualValue		Display current analog signal value

•To perform the analog input diagnosis, the following operation is needed.

No.	Descriptions
①	By pushing the “MENU” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “5. Diagnosis” and push “ARROW (RIGHT)” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “InputDiag” and push “ARROW (RIGHT)” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “Ach(Analog)” and push “ARROW (RIGHT)” key, then the display moves to the 4th layer (setting contents) .
⑤	Rating percent of input and actual value of input are shown.
⑥	Pushing “ARROW (LEFT)”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “MENU” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-7-1-2. **Pulse Input Diagnosis**

Pulse input diagnosis is useful for checking the pulse inputs when display value is not correct or when existence of sensor outputs is uncertain.

3rd layer (Setting variables)	4th layer (Setting values)	Initial value	Meanings of setting values
Bch(Pulse)	—	—	No setting value, no initial value
	Number of pulses after entering 4th layer		Entering 4th layer, starts counting pulse immediately.
	InputFrequency		Display current frequency measurement value

- To perform the pulse input diagnosis, the following operation is needed.

No.	Descriptions
①	By pushing the “ MENU ” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ 5. Diagnosis ” and push “ ARROW (RIGHT) ” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ InputDiag ” and push “ ARROW (RIGHT) ” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ Bch(Pulse) ” and push “ ARROW (RIGHT) ” key, then the display moves to the 4th layer (setting contents) .
⑤	Number of pluse after entering the layer and input frequency are shown.
⑥	Pushing “ ARROW (LEFT) ”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “ MENU ” key, the selected contents are stored and display returns the measurement display.

Note : If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-7-1-3. External Control Input Diagnosis

By External Control Input Diagnosis, the status of external control terminal can be monitored.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
External Control Inputs (ExternalCtrl)	(terminal 1)		
	Current status	—	Displays current status in “OFF” or “ON”.
	(terminal 2)		
	Current status	—	Displays current status in “OFF” or “ON”.
	(terminal 3)		
	Current status	—	Displays current status in “OFF” or “ON”.
	(terminal 4)		
	Current status	—	Displays current status in “OFF” or “ON”.
	(terminal 5)		
Current status	—	Displays current status in “OFF” or “ON”.	

•To perform the external control input diagnosis, the following operation is needed.

No.	Descriptions
①	By pushing the “MENU” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “5. Diagnosis” and push “ARROW (RIGHT)” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “InputDiag” and push “ARROW (RIGHT)” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “ExternalCtrl” and push “ARROW (RIGHT)” key, then the display moves to the 4th layer (setting contents) .
⑤	Status of terminals are shown.
⑥	Pushing “ARROW (LEFT)”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “MENU” key, the selected contents are stored and display returns the measurement display.

Note: If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

7-7-2. **OUTPUT TEST**

WHAT YOU CAN DO	3rd layer (Setting variables)	Reference page
Simulated output on comparative output	Comparative output AL1 (Compare AL1)	page118
	Comparative output AL2 (Compare AL2)	
	Comparative output AL3 (Compare AL3)	
	Comparative output AL4 (Compare AL4)	
Simulated output on totalizer-synchronous pulse	PulseOutput	page 120
Simulated output on analog output	AnalogOutput	page 121

7-7-2-1. **Simulated Output of Comparative Output**

By using simulated output of comparative output, the status of comparative output can be set to “ON” or “OFF” arbitrary. You can test devices connected to comparative outputs in advance.

3rd layer (Setting variables)	4th layer (Setting values)	Initial value	Meanings of setting values
Comparative output AL1 (Compare AL1)	TestOutput		
	Disable	*	Simulated output is disabled.
	Enable		Simulated output is enabled.
	TerminalOutput		
	ON output	*	Terminal state is ON when enabled.
	OFF output		Terminal state is OFF when enabled.
Comparative output AL2 (Compare AL2)	TestOutput		
	Disable	*	Simulated output is disabled.
	Enable		Simulated output is enabled.
	TerminalOutput		
	ON output	*	Terminal state is ON when enabled.
	OFF output		Terminal state is OFF when enabled.
Comparative output AL3 (Compare AL3)	TestOutput		
	Disable	*	Simulated output is disabled.
	Enable		Simulated output is enabled.
	TerminalOutput		
	ON output	*	Terminal state is ON when enabled.
	OFF output		Terminal state is OFF when enabled.
Comparative output AL4 (Compare AL4)	TestOutput		
	Disable	*	Simulated output is disabled.
	Enable		Simulated output is enabled.
	TerminalOutput		
	ON output	*	Terminal state is ON when enabled.
	OFF output		Terminal state is OFF when enabled.

!	CAUTION
If simulated output is enabled, output continues until the setting is set to disable or power off.	

- To perform the test output of comparative output, the following operation is needed.
(Same operation can be also applied to comparative outputs AL2-AL4.)

No.	Descriptions
①	By pushing the “MENU” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “5. Diagnosis” and push “ARROW (RIGHT)” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “OutputTest” and push “ARROW (RIGHT)” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “CompareAL1” and push “ARROW (RIGHT)” key, then the display moves to the 4th layer (setting contents) .
⑤	Switch “TestOutput” to “Enable” and “TerminalOutput” to “ON Output”, then test output enable.
⑥	Pushing “ARROW (LEFT)”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “MENU” key, the selected contents are stored and display returns the measurement display.

Note : If the power is shut down before being pushed the “MENU” key, the selected contents are not stored.

*To stop simulated output, set “simulated output setting” to “Disable” or turn the power once.

7-7-2-2. **Simulated Output of Totalizer-Synchronous Pulse Output**

By Simulated Output of totalizer-synchronous pulse Output, the status of totalizer-synchronous pulse Output can be set to “ON” level or “OFF” level arbitrary. You can test devices connected to totalizer-synchronous pulse outputs in advance.

3rd layer (Setting variables)	4th layer (Setting values)	Initial value	Meanings of setting values
PulseOutputA	TestOutput		
	Disable	*	Simulated output is disabled.
	Enable		Simulated output is enabled.
	TerminalOutput		
	ON output	*	Terminal state is ON when enabled.
	OFF output		Terminal state is OFF when enabled.

! CAUTION

- If simulated output is enabled, output continues until the setting is set to disable or power off.
- The simulated output is not pulse output but level output.

●To perform the test output totalizer-synchronous pulse Output, the following operation is needed.

No.	Descriptions
①	By pushing the “MENU” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “5. Diagnosis” and push “ARROW (RIGHT)” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “Output test” and push “ARROW (RIGHT)” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “PulseOutput” and push “ARROW (RIGHT)” key, then the display moves to the 4th layer .
⑤	Switch “TestOutput” to “Enable” and “TerminalOutput” to “ON Output”, then test output enable.
⑥	Pushing “ARROW (LEFT)”key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “MENU” key, the selected contents are stored and display returns the measurement display.

Caution: To stop simulated output, set setting to “Disable” or turn off the power of the product.

7-7-2-3. **Simulated Output of Analog Output**

Simulated output of analog output can output 0 to 100% (10% step) value of selected output range. You can test devices connected to analog outputs in advance.

3rd layer (Setting variable)	4th layer (Setting values)	Initial value	Meanings of setting values
Analog output (AnalogOutput)	TestOutput		
	Disable	*	Simulated output is disabled.
	Enable		Simulated output is enabled.
	TerminalOutput		
	0%	*	Outputs 0 % value of output range.
	10%		Outputs 10 % value of output range.
	20%		Outputs 20 % value of output range.
	30%		Outputs 30 % value of output range.
	40%		Outputs 40 % value of output range.
	50%		Outputs 50 % value of output range.
	60%		Outputs 60 % value of output range.
	70%		Outputs 70 % value of output range.
	80%		Outputs 80 % value of output range.
	90%		Outputs 90 % value of output range.
	100%		Outputs 100 % value of output range.

 **CAUTION**

* Once simulated output is enabled, output continues until the setting is set to disable or turning off power of the product.

●To perform the test output of analog Output, the following operation is needed. The operation is an example to output 50% value of rating.

No.	Descriptions
①	By pushing the “MENU” key in the measurement mode, the display moves to the setting display and shows the 1st layer (major categories) .
②	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “5. Diagnosis” and push “ARROW (RIGHT)” key, then the display moves to the 2nd layer (small categories) .
③	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “Output test” and push “ARROW (RIGHT)” key, then the display moves to the 3rd layer (setting variables) .
④	By moving the cursor with “ARROW (UP/DOWN)” key, point the cursor to “PulseOutput” and push “ARROW (RIGHT)” key, then the display moves to the 4th layer .
⑤	Switch “TestOutput” to “Enable” and “TerminalOutput” to “50% Output” , then test output enable.
⑥	Pushing “ARROW (LEFT)” key each time, the display returns to the 3rd layer, the 2nd layer and 1st layer. If you need other settings, operate required steps continuously.
⑦	By pushing the “MENU” key, the selected contents are stored and display returns the measurement display.

* To stop simulated output, set setting to **“Disable”** or turn off the power of the product.

8. CONTROL FUNCTIONS

8-1. EXTERNAL CONTROL FUNCTIONS

As external control functions, this product have compare reset function, totalized value reset function, measurement block function, display hold function, maximum value hold function, minimum value hold function, digital zero function, pattern select function etc., each function can be performed by assigning to external control terminals 1-5.

8-1-1. EXTRLNAL CONTROL FUNCTION ICONS

When an EXTERNAL CONTROL FUNCTION is enabled, an ICON for each function lights up.

Icon	Description
	Indicates pattern No. in use.
	Indicates the KEY LOCK function is effective.
	Indicates the COMPARATIVE OUTPUT RESET function is effective.
	Indicates the MEASUREMENT BLOCK function is effective.
	Indicates the DISPLAY HOLD function is effective.
	Indicates the MAXIMUM VALUE HOLD function is effective.
	Indicates the MINIMUM VALUE HOLD function is effective.
	Indicates the DIGITAL ZERO function is effective.

8-1-2. TERMINAL CONTROL

The control of assigned functions is performed by shorting each terminal to the com terminal or bringing to the "0" level

"0" level: 0 to 1.5V

"1" level: 3.5 to 5V

Input current: -1.2mA

* The control terminals 1 to 5 are isolated from Power and input as DC signals.

8-1-3. COMPARATIVE OUTPUT RESET FUNCTION

Comparative output reset function makes all of comparative judgement results and their outputs OFF.

The function becomes valid while the terminal which is assigned the function is shortened to the COM terminal or brought to 0 level.

8-1-4. TOTAL RESET FUNCTION

The total reset function makes the totalized value clear and reset to the initial totalized value and can be selected from the following 3 kinds.

The target totalized value is reset at the timing when the terminal to which the function is assigned is shorted to the COM terminal or set to 0 level.

Total reset A: Resets totalized value of Ach

Total reset B: Resets totalized value of Bch

Total reset A&B: Resets totalized values of Ach and Bch

CAUTION

- 1) Total reset function by external control terminal input operates at the timing when the function-allocated terminal is shorted to with the COM terminal or "0" level.
Even if the short with the COM terminal or "0" level is maintained as it is, the totalized value is counted without stopping.
- 2) When turning on the power with the terminal to which the function is assigned shorted with the COM terminal or at "0" level, until the terminal is released or the "1" level is detected, the totalized value reset will not be done.
* If you want to reset the totalized value at startup, refer to "Digital zero retention" (page 104).

8-1-5. MEASUREMENT BLOCK FUNCTION

The measurement block function inhibits the input and the display value accompanies this.

This function can be selected from the following 3 kinds.

The function becomes valid while the terminal which is assigned the function is shortened to the COM terminal or brought to 0 level.

Measurement block A: Inhibits the input of Ach

Measurement block B: Inhibits the input of Bch

Measurement block A&B: Inhibits the inputs of both Ach and Bch

8-1-6. DISPLAY HOLD FUNCTION

Display hold function holds current display value and can be selected from the following 3 kinds.

The function becomes valid while the terminal which is assigned the function is shortened to the COM terminal or brought to 0 level.

While this function is valid, measurement action is performed internally and the latest measurement value is displayed when the function become invalid.

Display hold A: Holds the display of Ach

Display hold B: Holds the display of Bch

Display hold A&B: Holds the display of Ach and Bch

8-1-7. MAXIMUM VALUE HOLD FUNCTION

Maximum value hold function is the function which holds the maximum display value and can be selected from the following 3 kinds.

The function becomes valid while the terminal which is assigned the function is shortened to the COM terminal or brought to 0 level.

Maximum hold A: Holds the maximum display value of Ach

Maximum hold B: Holds the maximum display value of Bch

Maximum hold A&B: Holds the maximum display value of Ach and Bch

*If the displayed value becomes over while the maximum hold function is valid, over display never disappears until the function is canceled.

Note: This function is valid for the instantaneous value only and invalid for the totalized value.

8-1-8. MINIMUM VALUE HOLD FUNCTION

Minimum value hold function is the function which holds the minimum display value and can be selected from the following 3 kinds.

The function becomes valid while the terminal which is assigned the function is shortened to the COM terminal or brought to 0 level.

*When both of the maximum value hold and the minimum value hold are ON simultaneously, only the maximum value hold becomes valid.

Minimum hold A: holds the minimum display value of Ach

Minimum hold B: holds the minimum display value of Bch

Minimum hold A&B: holds the minimum display value of Ach and Bch

*If the displayed value becomes -over while the minimum hold function is valid, -over display never disappears until the function is canceled.

Note: This function is valid for the instantaneous value only and invalid for the totalized value.

8-1-9. DIGITAL ZERO FUNCTION

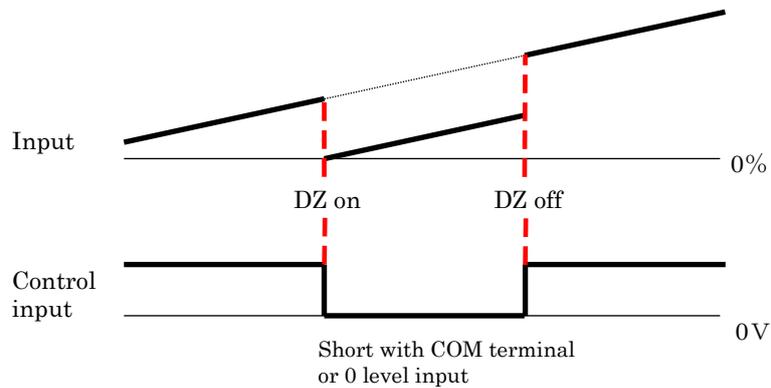
The digital zero function (hereinafter referred to as DZ) is a function to set the input value to zero when the DZ instruction is made. During the DZ instruction, the fluctuation width from the start of instruction is treated as input value.

The function is valid while the terminal to which the function is assigned is shorted with the COM terminal or "0" level.

Digital zero: Executes DZ for Ach

*DZ is a function for instantaneous values.

The totalize operation during DZ instruction is for the result of DZ function operation.



It is also possible to maintain the shift value by the DZ function at the last power OFF at restart after turning off the power.

For details, refer to the contents of "Digital Zero Retention" (page 105).

! CAUTION

- 1) The digital zero function is installed only in analog input products.
- 2) "Set the input value to zero" means 0% in the set input range.
For example, setting the input range to 4 ~ 20 mA and make DZ instruction, the input at DZ instruction will be treated as 4 mA.
- 3) If the DZ instruction is issued during measurement block function and various hold functions are executed, the digital zero function is executed at the sampling immediately after these are canceled.
- 4) When instantaneous display value is OVER or -OVER, when DZ indication is made, digital zero is executed at the sampling immediately after display value OVER, -OVER disappears.

8-1-10. PATTERN SELECT FUNCTION

This product can memorize 8 patterns (8 kinds) of parameters including input settings, output settings and display settings.

By using pattern select 1-3, Up to 8 patterns can be switched.

Function Name	Selected pattern No. (pattern No. in use)							
	1	2	3	4	5	6	7	8
Pattern select1	Open	Short	Open	Short	Open	Short	Open	Short
Pattern select2	Open	Open	Short	Short	Open	Open	Short	Short
Pattern select3	Open	Open	Open	Open	Short	Short	Short	Short

Open: pattern select terminal is open or connected to "1" level.

Short: pattern select terminal is shorted to COM terminal or connected to "0" level.



CAUTION

If the used pattern is switched, measured data is cleared and the measurement restarts from the switched time point.

8-1-11. MONITOR CHANGE FUNCTION

The monitor change function is the function which switches display.

The display is switched by shortening the terminal, which the function is assigned to, to COM terminal or bringing it to "0" level for over 20ms.

Performs same action of DISP key at front panel.

8-1-12. TREND HOLD FUNCTION

The trend hold function is a function which holds the trend display.

The function becomes valid while the terminal which is assigned the function is shortened to the COM terminal or brought to 0 level.



CAUTION

When the function is disabled, starts plotting the trend display with the current measurement value.

8-2. SHORTCUT FUNCTION

Shortcut function is external control functions and “CompareList” function are registered to arrow keys and are performed not by the terminal control but by the operation of the keys.

*External control functions which would be performed by shortcuts to arrow keys.

8-2-1. SHORTCUT REGISTER KEYS

Keys which can be registered shortcuts function in are shown below.

Keys can be registered shortcut Functions in		
	Up arrow key	Used in the shortcut function on measurement display.
	Down arrow key	
	Left arrow key	
	Right arrow key	

8-2-2. FUNCTIONS CAN BE REGISTERED TO SHORTCUT

Functions which can be registered to shortcut functions are shown below

Function	Action
None	No function.
Comparative output reset	Comparative output reset function makes all of comparative judgement results and their outputs OFF.
Total reset	The total reset is function makes the totalized value clear and reset to the initial totalized value.
Measurement block A	The measurement block Ach is function inhibits the input and the display value accompanies this.
Measurement block B	The measurement block Bch is function inhibits the input and the display value accompanies this.
Measurement block A&B	The measurement block Ach and Bch is function inhibits the input and the display value accompanies this.
Display hold A	Display hold Ach function holds display value.
Display hold B	Display hold Bch function holds display value.
Display hold A&B	Display hold Ach and Bch function holds display value.
Maximum value hold A	Maximum value hold Ach function is the function which holds the maximum display value.
Maximum value hold B	Maximum value hold Bch function is the function which holds the maximum display value.
Maximum value hold A&B	Maximum value hold Ach and Bch function is the function which holds the maximum display value.
Minimum value hold A	Minimum value hold Ach function is the function which holds the minimum display value.
Minimum value hold B	Minimum value hold Bch function is the function which holds the minimum display value.
Minimum value hold A&B	Minimum value hold Ach and Bch function is the function which holds the minimum display value.
Digital zero	Digital zero is the function that handles the input value of the instructed timing as zero for Ach(Analog).
Pattern change	Pattern select function assigned to 1st bit
Trend hold	The trend hold function is a function which holds the trend display.
Compare List	Function to go to the setting list of comparison judgement and change or reference the judgment value.

8-2-3. REGISTERING SHORTCUT FUNCTIONS

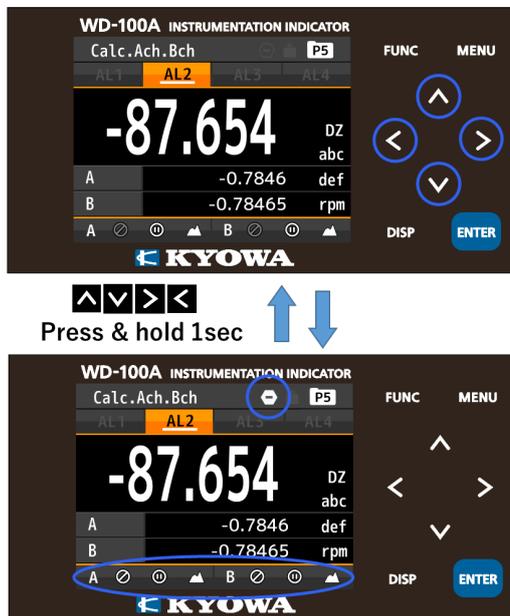
Registering shortcuts how to set up is shown below. (ex: Measurement block A)

No.	Descriptions
①	By pushing the “ FUNC ” key in the measurement mode, the display moves to the shortcut setting display.
②	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to any arrow icon and push “ ARROW (RIGHT) ” key, then the display moves to next layer .
③	By moving the cursor with “ ARROW (UP/DOWN) ” key, point the cursor to “ MeasureBlockA ” and push “ ENTER ” key.
④	Pushing “ ARROW (LEFT) ”key, the display returns to the previous layer.
⑤	By pushing the “ FUNC ” key, the selected contents are stored and display returns the measurement display.

8-2-4. EXECUTION AND RELEASE SHORTCUT FUNCTIONS

A shortcut function is performed by holding down the arrow key which an external control function is registered for 1 second.

An active function becomes inactive by holding down the arrow key which the function is registered for 1 second again.



CAUTION

If the external control assigned to the shortcut is registered in the terminal, it can not be controlled with shortcut function.

※Priority of external control is

“control with external control terminal”> “control with arrow keys (shortcut function)”.

9. COMPARATIVE OUTPUT FUNCTION

9-1. COMPARATIVE OUTPUT FUNCTION

Comparative output function compares displayed value (including other displayable values) and judgement value which is configured in advance and shows the result on “comparison result” on the display and also outputs the result on comparative output terminals.

Comparative outputs are open-collector NPN output.

As modes of the comparison, 2 modes shown below are available.

Comparison mode	Action
Level judgement	Compares a displayable value to 1 judgement value in magnitude relation.
Zone judgement	Compares a displayable value to 2 judgement values in inclusion relation.

9-1-1. SOURCE DISPLAYABLE VALUE FOR COMPARISON

As comparative outputs, this product has 4 outputs AL1-AL4 which can be configured independently.

To each displayable value, comparative outputs AL1-AL4 can be assigned arbitrarily.

For example, you can assign each displayable value to all of AL1-AL4, or else, you can assign the instantaneous value of Ach input to AL1, the totalized value of Ach input to AL2, instantaneous value of Bch to AL3 and totalized value of Bch to AL4

CAUTION

Comparative output can be assigned to a displayable item including items which are not displayed on the display. If the comparison condition is met, “comparison result” is displayed and comparative output is output.

9-1-2. LEVEL JUDGEMENT

In the case that the “level judgement” is selected in compare mode, this product judges magnitude relation to comparison judgement value.

To output comparison result, by configurations for “Condition of ON (OnConditions)”, “output mode (OutputMode)” etc., compare action should be determined.

The followings show judgement actions on each output mode in the case that comparative outputs AL1-AL4 are assigned to one displayable item (i.e. source value).

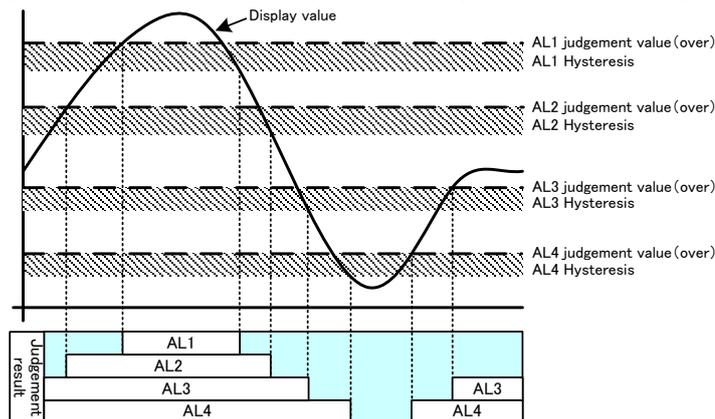
1) Upper judgement of 4 steps

For using in the upper judgement, the setting variable “Condition of ON (OnCondition)” should be configured to “excess”.

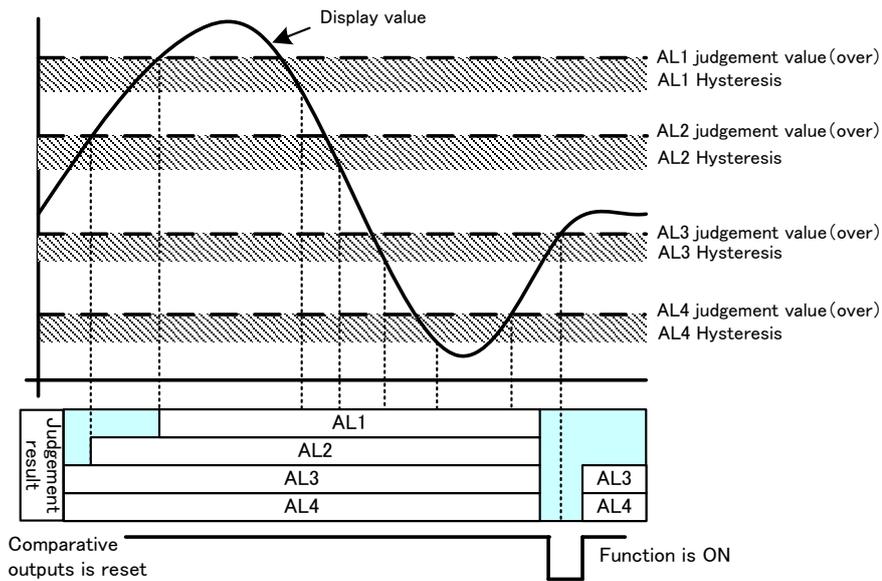
Comparative output	Condition of ON	Comparison condition	Judgement result
AL1	ON at “Excess”	Display value >AL1 judgement value	AL1
AL2	ON at “Excess”	Display value >AL2 judgement value	AL2
AL3	ON at “Excess”	Display value >AL3 judgement value	AL3
AL4	ON at “Excess”	Display value >AL4 judgement value	AL4

●Judgement action in the case that output mode is “Normal”.

Output mode “Normal”: comparative output is valid while judgement is ON.



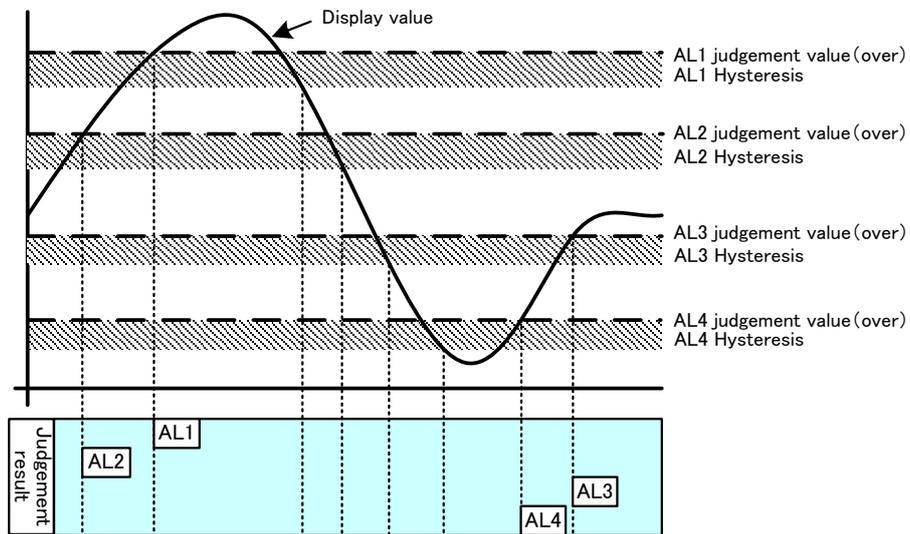
- Judgement action in the case that output mode is “Latch”.
Output mode “Latch”: Comparative output keeps valid once judgement becomes ON.



! CAUTION

In Latch mode, reset of comparative output is performed by comparative output reset of external control.

- Judgement action in the case that output mode is “One Shot”.
Output mode “One Shot”: Comparative output is valid while setup time period after judgement is ON.



2) Upper judgement of 2 steps and lower judgement of 2 steps (HH/HL/LO/LL)

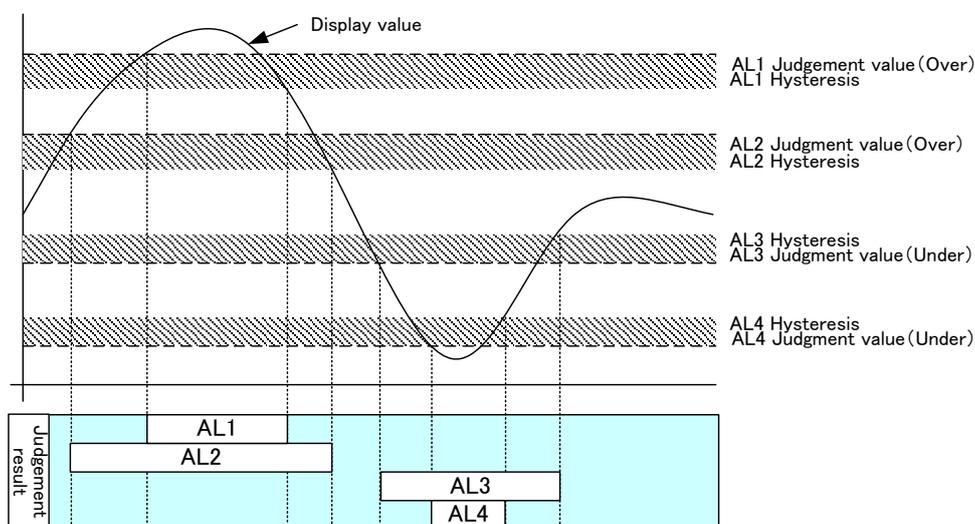
For AL1 and AL2 used in the upper judgement, the setting variable“Condition of ON (OnCondition)” should be configured to “Excess”.

For AL3 and AL4 used in the lower judgement, the setting variable“Condition of ON (OnCondition)” should be configured to “Less Than”.

Comparative output	Condition of ON	Comparison condition	Judgement result
AL1	ON at “Excess”	Display value >AL1 judgement value	AL1
AL2	ON at “Excess”	Display value >AL2 judgement value	AL2
AL3	ON at “Less Than”	Display value <AL3 judgement value	AL3
AL4	ON at “Less Than”	Display value <AL4 judgement value	AL4

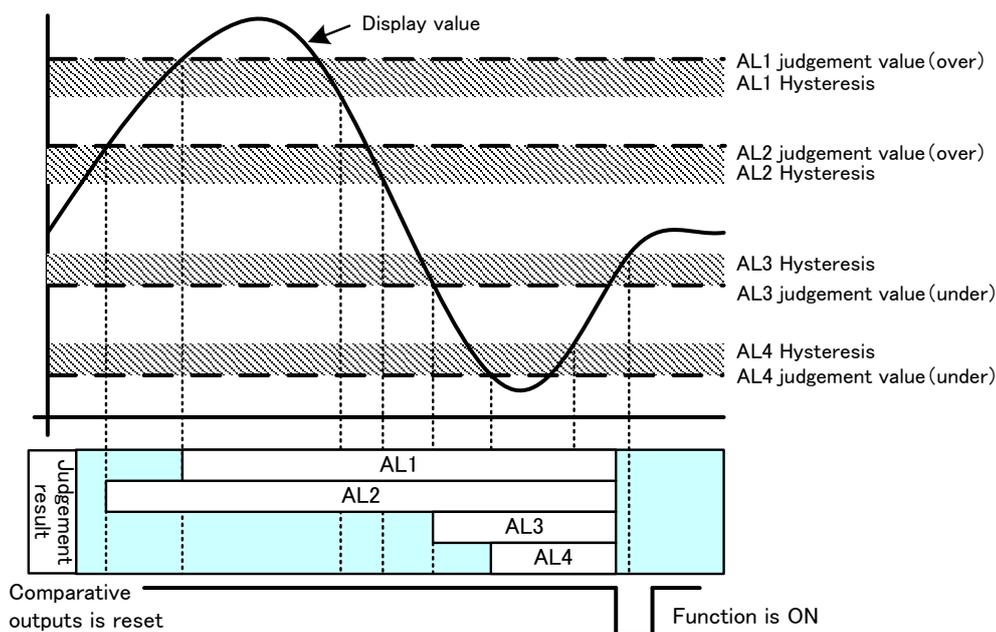
•Judgement action in the case that output mode is “Normal”.

Output mode “Normal”: comparative output is valid while judgement is ON.



•Judgement action in the case that output mode is “Latch”.

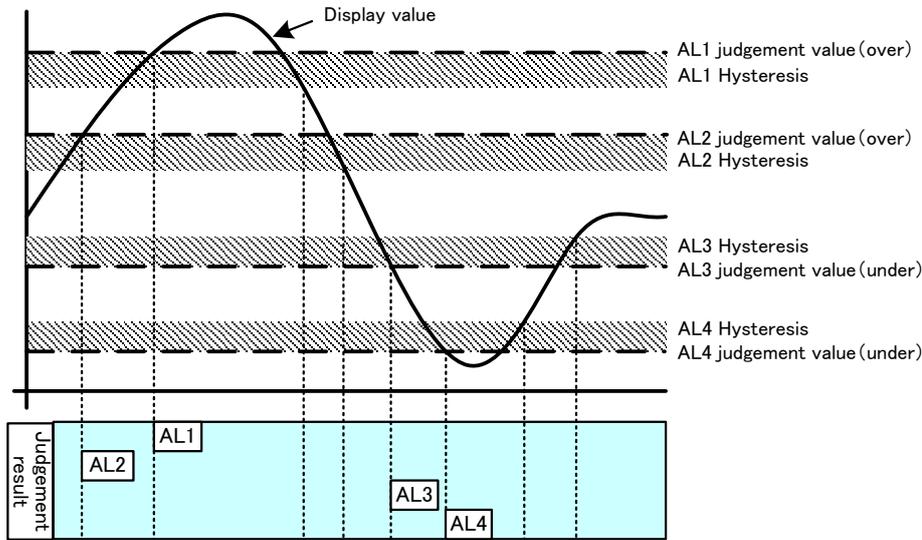
Output mode “Latch”: comparative output keeps valid once judgement becomes ON.



CAUTION

In Latch mode, reset of comparative output is performed by comparative output reset of external control.

- Judgement action in the case that output mode is “One Shot”.
Output mode “One Shot”: comparative output is valid while setup time period after judgement is ON.

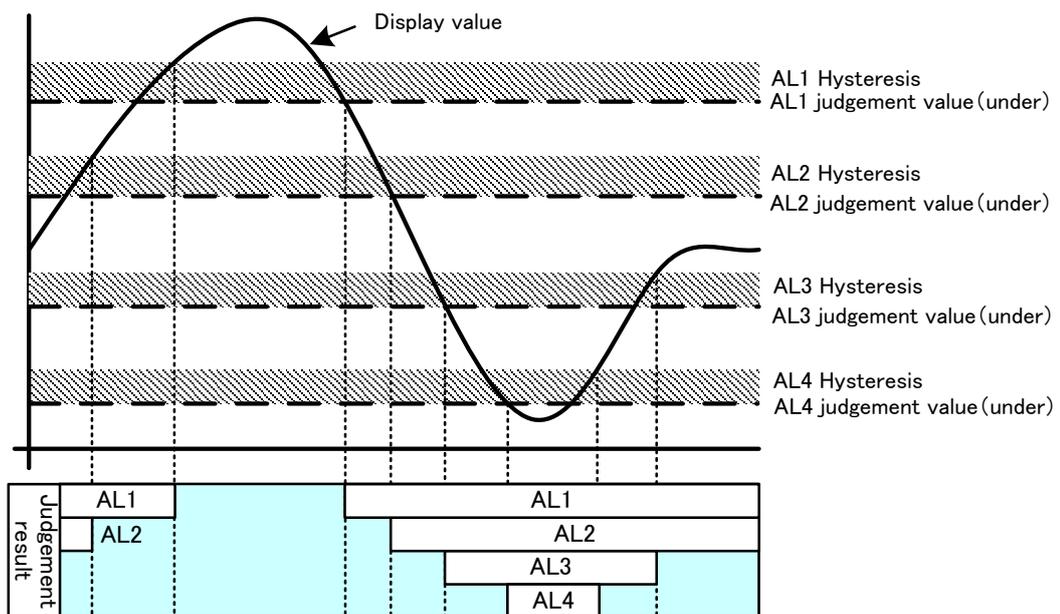


3) Lower judgement of 4 steps

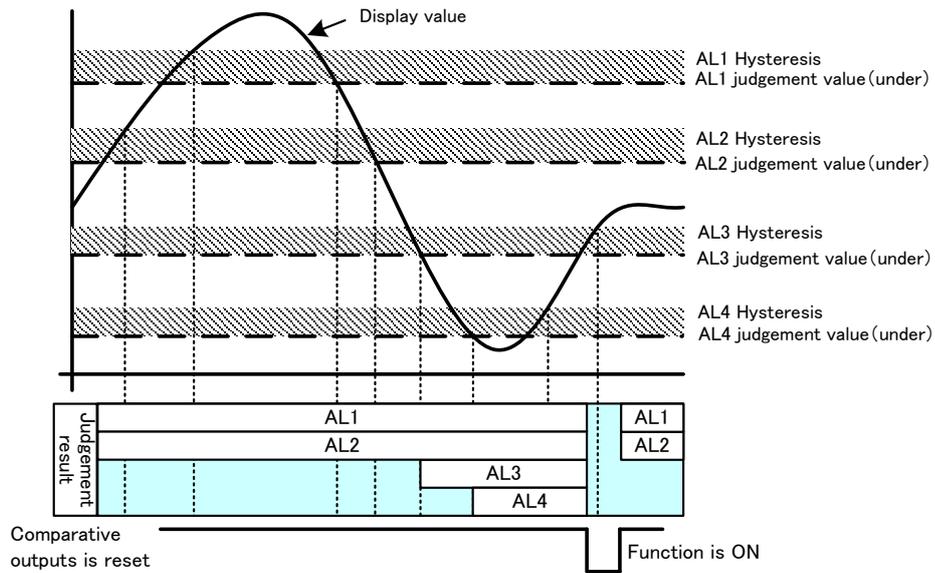
For using in the lower judgement, the setting variable “Condition of ON (OnCondition)” should be configured to “Less Than”.

Comparative output	Condition of ON	Comparison condition	Judgement result
AL1	“Less Than”	Display value <AL1 judgement value	AL1
AL2	“Less Than”	Display value <AL2 judgement value	AL2
AL3	“Less Than”	Display value <AL3 judgement value	AL3
AL4	“Less Than”	Display value <AL4 judgement value	AL4

- Judgement action in the case that output mode is “Normal”.
Output mode “Normal”: comparative output is valid while judgement is ON.



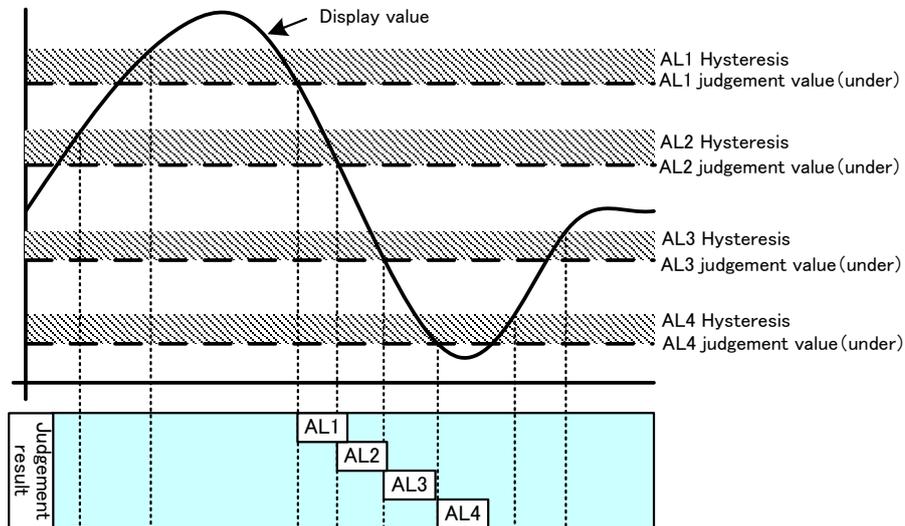
- Judgement action in the case that output mode is “Latch”.
Output mode “Latch”: Comparative output keeps valid once judgement becomes ON.



! CAUTION

In Latch mode, reset of comparative output is performed by comparative output reset of external control.

- Judgement action in the case that output mode is “One Shot”.
Output mode “One Shot”: comparative output is valid while setup time period after judgement is ON.



9-1-3. ZONE JUDGEMENT

In the case that the “Zone judgement” is selected in compare mode, this product judges inclusion relation to 2 comparison judgement values.

To output comparison result, by configurations for “Condition of ON (OnCondition)”,”output mode (OutputMode)” etc. , compare action should be determined.

The followings show judgement actions on each output mode.

! CAUTION

Comparative outputs AL1-AL4 can be configured independently and can be assigned to displayable items arbitrary. Therefore, for each comparative output, 2 setting values of the upper limit and the lower limit are required to perform zone judgement.

1) “Condition of ON (OnCondition)” is “In the zone”

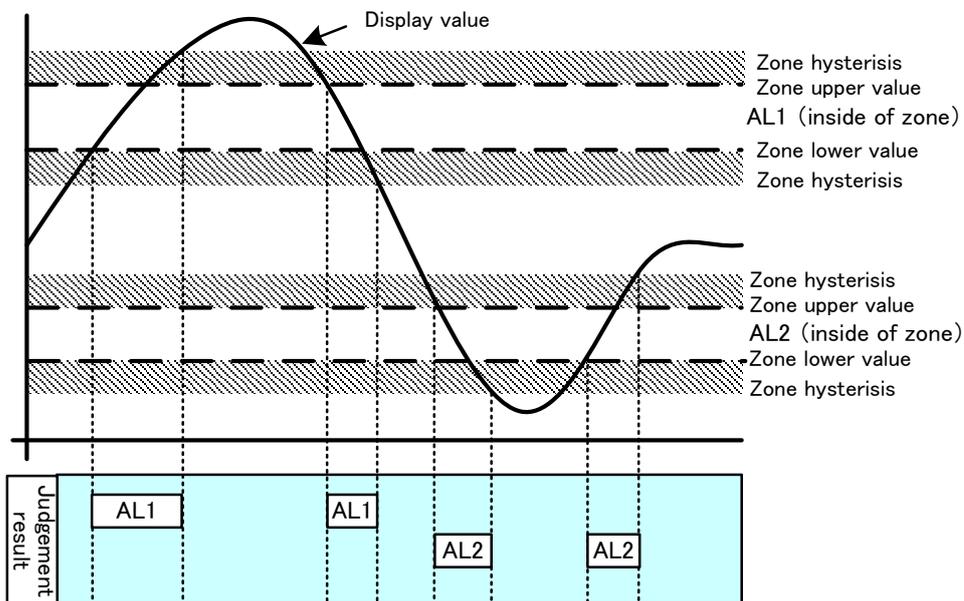
When the value of the source item (displayable value) for comparison is between “Zone upper limit” and “Zone lower limit”, comparative output result turns ON.

Comparative output	Condition of ON	Comparison condition	Judgement result
AL1	“In the zone”	AL1 Zone upper limit \geq Display value \geq AL1 Zone lower limit	AL1
AL2		AL2 Zone upper limit \geq Display value \geq AL2 Zone lower limit	AL2
AL3		AL3 Zone upper limit \geq Display value \geq AL3 Zone lower limit	AL3
AL4		AL4 Zone upper limit \geq Display value \geq AL4 Zone lower limit	AL4

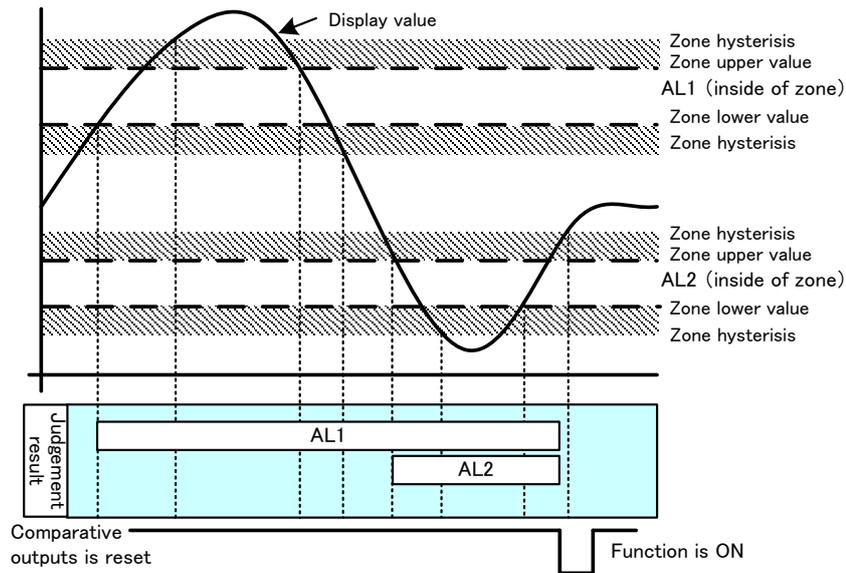
! CAUTION

Hysteresis lie on outside (upper side) of the zone upper limit and outside (lower side) of the zone lower limit. The widths of the hysteresis are same on both zone upper limit and zone lower limit.

- Judgement action in the case that output mode is “Normal”.
Output mode “Normal”: comparative output is valid while judgement is ON.



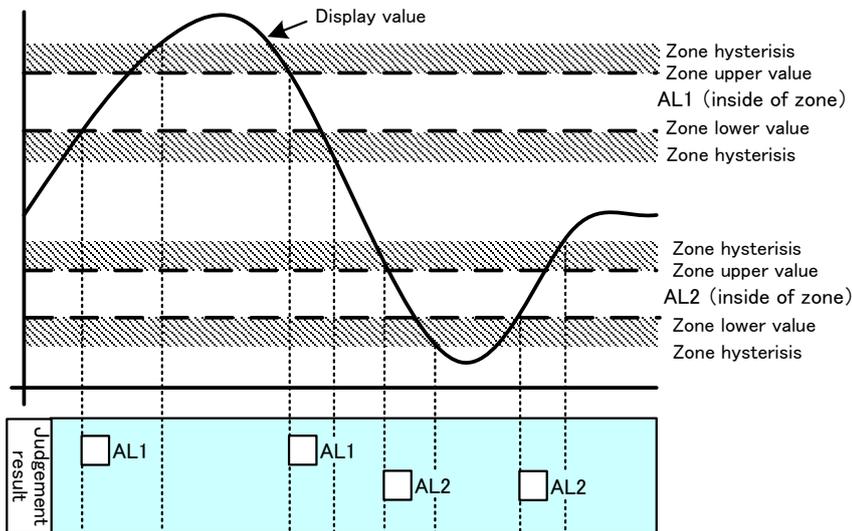
- Judgement action in the case that output mode is “Latch”.
Output mode “Latch”: Comparative output keeps valid once judgement becomes ON.



! CAUTION

In Latch mode, reset of comparative output is performed by comparative output reset of external control.

- Judgement action in the case that output mode is “One Shot”.
Output mode “One Shot”: Comparative output is valid while setup time period after judgement is ON.



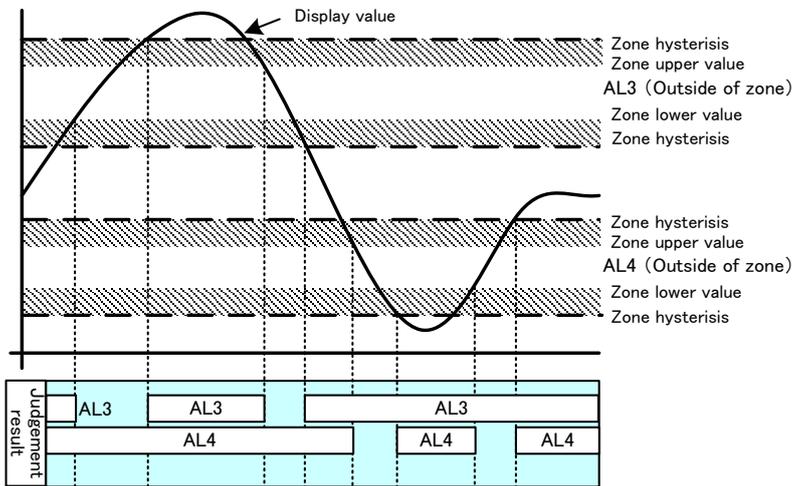
2) “Condition of ON (OnCondition)” is “Outside of the zone”

When the value of the source item (displayable value) for comparison is over “Zone upper limit” or under “Zone lower limit”, comparative output result turns ON.

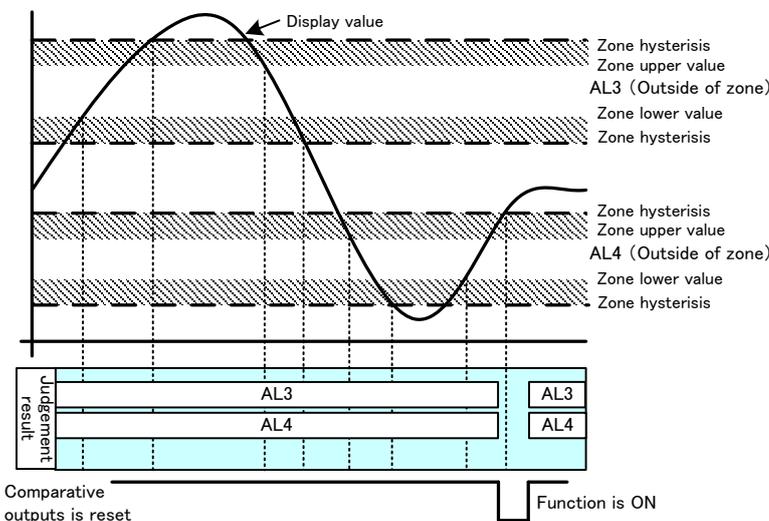
Comparative output	Condition of ON	Comparison condition	Judgement result
AL1	“Outside of the zone”	Display value > AL1 Zone upper limit or AL1 Zone lower limit > Display value	AL1
AL2		Display value > AL2 Zone upper limit or AL2 Zone lower limit > Display value	AL2
AL3		Display value > AL3 Zone upper limit or AL3 Zone lower limit > Display value	AL3
AL4		Display value > AL4 Zone upper limit or AL4 Zone lower limit > Display value	AL4

CAUTION
 Hysteresis lie on outside (upper side) of the zone upper limit and outside (lower side) of the zone lower limit. The widths of the hysteresis are same on both zone upper limit and zone lower limit.

- Judgement action in the case that output mode is “Normal”.
 Output mode “Normal”: comparative output is valid while judgement is ON.

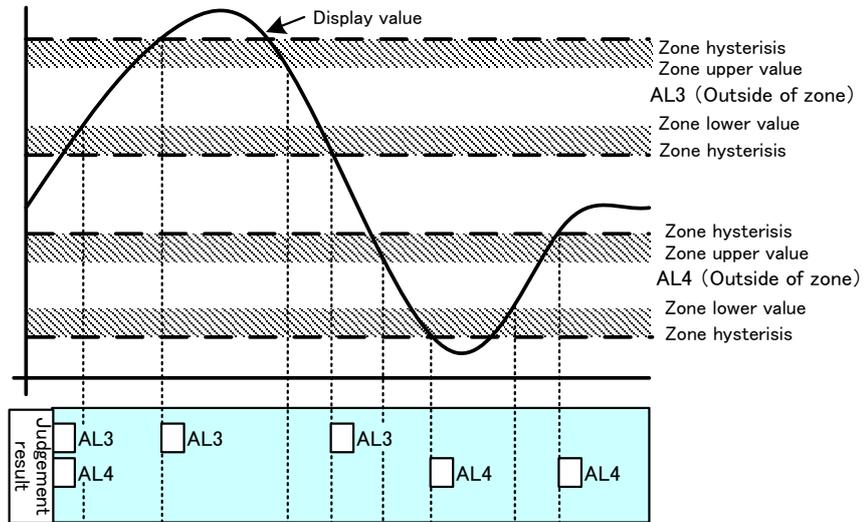


- Judgement action in the case that output mode is “Latch”.
 Output mode “Latch”: Comparative output keeps valid once judgement becomes ON.



CAUTION
 In Latch mode, reset of comparative output is performed by comparative output reset of external control.

- Judgement action in the case that output mode is “One Shot”.
 Output mode “One Shot”: comparative output is valid while setup time period after judgement is ON.



10. OUTPUT FUNCTIONS

10-1. PULSE OUTPUTFUNCTION

This product can output pulse which are synchronized with the totalizer value.
The type of the output is NPN open-collector (30VDC, 20mA max).

CAUTION

- The pulse width selected in settings affects maximum frequency of output.

10-2. ANALOG OUTPUT FUNCTION

The models with an analog output option can output an analog output for a displayable value.
As output ranges, 5 types of 0-10V, ± 10 0V, 1-5V, 0-20mA, 4-20mA are equipped and they can be switched by a setting variable in “Analog Output” in “Output”.

10-2-1. SOURCE DISPLAYABLE VALUE FOR OUTPUT

Analog output has one channel and an output source should be selected from various displayable items.

Even if the selected item is not displayed, the output is valid.

10-2-2. ANALOG OUTPUT SCALING

Analog output can be scaled arbitrary. For the scaling, settings of display value for 0% output and display value for 100% for each output range are required.

Output range	0%output value	100%output value
DC0-10V	0V	10V
DC \pm 10V	-10V	10V
DC1-5V	1V	5V
DC0-20mA	0mA	20mA
DC4-20mA	4mA	20mA

10-2-3. OUTPUT RANGE OF ANALOG OUTPUT

Analog output can output in the range of ± 10 % of full scale for each output range.

Output range	Output lower limit	Output upper limit
DC0-10V	-1V	11V
DC \pm 10V	-11V	11V
DC1-5V	0.6V	5.4V
DC0-20mA	0mA	22mA
DC4-20mA	2.4mA	21.6mA

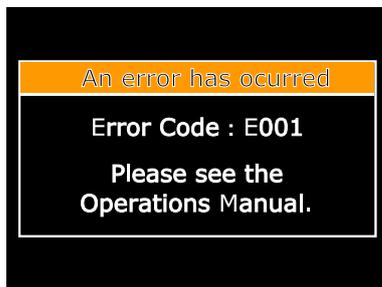
CAUTION

In DC0-20mA output range, output lower limit is 0mA.

11. ERROR MODE

11-1. DISPLAY ON OCCURRENCE OF AN ERROR

When some malfunctions occur, error codes are displayed according to the factor of the error.



11-2. LIST OF ERROR CODES AND RECOVERY PROCEDURES

When some malfunction occurs, an error code is displayed according to the factor of the error.

ERROR CODE	ERROR MESSAGE	RECOVERY PROCEDURE
E000	Program sum error	During the error mode, hold down the ENTER key for 1 second (long-press) to reset or power down and on. *If the WD-100A does not recover by this procedure, please contact your dealer or our company.
E006	RAM error	
E100 to 102	Errors associated with serial flash memory	
E103 to 105 E210 to 211	Errors associated with FRAM	
E202 to 203	Errors associated with calibration values	
E110 to 111	Error associated with sensor power short	
E204 to 205	Errors associated with setting values	
E206 to 209	Errors associated with initial values	
Other than above codes	Other errors	

- If start-up delay is enabled, the WD-100A displays “-----” according to the delay time.
- If display value becomes out of displayable range, “OVER” is displayed in the display.

! CAUTION

If error display is not recovered by system reset or power re-activation, please let us know the error code and situation.
 During error mode, outputs are disabled.

12. SPECIFICATIONS

12-1. BASIC SPECIFICATIONS

Measurement channel	: 2
Display	: 2.4 inch TFT LCD Ach measurement result, Bch measurement result, calculation result, Ach and Bch measurement results, Ach or Bch measurement result and calculation result
Over warning	: OVER or -OVER when display range are exceeded
External controls	: Following 5 functions can be assigned to control terminals (user-configurable). ①Comparator reset function ②Totalized value reset function ③Measurement prohibited function: Measurement prohibited A/B/A&B ④Current value hold function: Current value hold A/B/A&B ⑤Max value hold function: Max value hold A/B/A&B ⑥Min value hold function: Min value hold A/B/A&B ⑦Digital zero function ⑧Pattern change function: Pattern change 1 to 3 ⑨Display change function ⑩Trend hold function As follows, only shortcut setting ⑪Compare list function
Operating temp & humidity range	: -5 to 50°C, 35 to 85% RH (No condensation)
Storage temp & humidity range	: -10 to 70°C, 60% RH or less
Power supply	: 24 to 48VDC ±10%
Power consumption	: 6W max. at 24VDC, 6.5W max. at 48VDC
Sensor power supply	: 12VDC ±10% 100mA max.; 24VDC ±10% 50mA max. *When 2 channel input, allowable current of Ach and Bch together will be above current. *1.2W max. when the combination of 12VDC and 24VDC.
Dimensions	: 96mm (W)×52mm (H)×145mm (D)
Weight	: Approx. 350g
Withstand voltage	: 1500VAC for 1 minute: Between the power supply terminal - input / external control / comparator output / option output 1500VAC for 1 minute: Between the input terminal - external control / comparator output / option output 3000VAC for 1 minute: Between enclosures - each terminals
Insulation resistance	: 500VDC 100MΩ or more between the above terminals
Vibration tolerance	: 10 to 55Hz half amplitude 0.15mm in X,Y,Z directions for 30 minutes
Protection	: IP66 (When mounted on the panel. See “2-1. EXTERNAL FORM DIMENSIONS” for coverage.)
Installation environment	: indoor use
Applicable EN standard	: EN61326-1 (EMS: Industrial installations; EMI: Class A) "Applies to wire length of 30m or less" EN IEC 63000
Case material	: Polycarbonate(PC), Black UL94V-0

12-2. INPUT SPECIFICATIONS

12-2-1. ANALOG INPUT MEASUREMENT for Ach

Measurement range

Measurement range	Input impedance	Maximum allowable input	Accuracy
±5V	About 1MΩ	±100V	±(0.05% of FS +1digit)
0~5V			
1~5V			
±10V			
0~10V			
4~20mA	About 10Ω	±50mA	
0~20mA			
±20mA			

*Each range can measure up to ± 10% FS range. (Internal limit processing with ± 10% FS.)

The full scale in the bipolar input setting considers plus and minus separately. For example, in the case of ± 10V input, limit processing is performed up to ± 11V. (20V is not treated as FS.)

Similarly, the accuracy with ± 10V input is also specified as one-sided FS treatment, and the accuracy is calculated as 5mV (0.05%) ± 1 digit.

- Conversion method : $\Delta\Sigma$ conversion method
- Input signal : Single-ended
- Sampling rate : 100 times/second max.
- Display updating period : 100ms
- Zero display : Leading zero suppression
- Decimal point : Arbitrary setting possible
- Display range : -99999 to 99999

12-2-2. PULSE INPUT MEASUREMENT for Bch

- Input specifications

Frequency range	: 0.01Hz to 250kHz
Input signal	: Open collector(NPN/PNP), voltage pulse, totem pole output(complementary output), AC pulse, proximity sensor
Input method	: Single-phase pulse
Input level	: Open collector Pull up to 12V or 24V Logic L level: 1.0V or less H level: 3.9 to 30V(Max. allowable voltage $\pm 50V$) Zero-crossing 60mV to 40VAC(Max. allowable voltage 70V) *AC signal which gets across 0V.
Input impedance	: Open collector Pull up to 12 V through approx. 10k Ω (sensor power supply 12V) Pull up to 24 V through approx. 25k Ω (sensor power supply 24V) Pull down to GND through approx. 10k Ω . Logic/Zero-crossing Pull down to GND through approx. 10k Ω 2 wire Pull down to GND through approx. 900 Ω
Input pulse width	: 1.8 μ s or more (Both L level and H level)
Measurement method	: Cyclic calculation method
Sampling rate	: 10ms(calculation period)
Display updating period	: 100ms
(Display)	
Display range	: 0 to 999999
Zero display	: Leading zero suppression
Decimal point	: Arbitrary setting possible
Display unit time	: Second, minute or hour selectable
Accuracy	: $\pm(20\text{ppm reading} + 1\text{digit})$ at $23\pm 5^{\circ}\text{C}$
(Totalized display)	
Display range	: -999999 to 999999
Zero display	: Leading zero suppression
Decimal point	: Arbitrary setting possible
Totalized value reset	: Totalized value can be reset to total initial value by external control
Accuracy	: ± 0 (When scaling is "1")

12-3. OUTPUT SPECIFICATIONS

【Comparator output】

- Open collector output : Rated output
sink current Max. 50mA
Applied voltage Max. 30V
Output saturation voltage 1.2V or less at 50mA
Number of outputs 4 transistor outputs
- Control method : Microcomputer operation method
- Setting range : Pulse input : -999999 to 999999
Analog input : -99999 to 99999
- Hysteresis : 1 to 99999 digit for each setpoints
- Comparison operation : According to sampling rate(circulate period)
- Setting condition : Condition can be set to AL1 to AL4 independently
- Level judgement mode
 - The alarm is ON when display value exceeds judgement value (over alarm)
 - The alarm is ON when display value underruns judgement value (under alarm)

Over alarm(Upper limit judgement)

Comparison condition	Judgement result
Display value>AL1 judgement value	AL1
Display value>AL2 judgement value	AL2
Display value>AL3 judgement value	AL3
Display value>AL4 judgement value	AL4

Under alarm(Lower limit judgement)

Comparison condition	Judgement result
AL1 judgement value> Display value	AL1
AL2 judgement value> Display value	AL2
AL3 judgement value> Display value	AL3
AL4 judgement value> Display value	AL4

- Zone judgement mode

The alarm is ON when display value between upper and lower judgement values (inside of zone alarm)

The alarm is ON when display value out of upper and lower judgement values (outside of zone alarm)

Inside of zone alarm

Comparison condition	Judgement result
AL1 zone upper limit \geq Display value \geq AL1 zone lower limit	AL1
AL2 zone upper limit \geq Display value \geq AL2 zone lower limit	AL2
AL3 zone upper limit \geq Display value \geq AL3 zone lower limit	AL3
AL4 zone upper limit \geq Display value \geq AL4 zone lower limit	AL4

Outside of zone alarm

Comparison condition	Judgement result
Display value>AL1 zone upper limit or AL1 zone lower limit> Display value	AL1
Display value>AL2 zone upper limit or AL2 zone lower limit> Display value	AL2
Display value>AL3 zone upper limit or AL3 zone lower limit> Display value	AL3
Display value>AL4 zone upper limit or AL4 zone lower limit> Display value	AL4

- Comparison formula memory : 8 pattern memory

【Pulse output】

Bch (pulse input) totalizer-synchronous output function, one pulse output per input pulse.

- Output type : Open collector output NPN type
- Rated output : 30VDC 20mA max.
- Output range : 400Hz max.
(Pulse width is selectable, 1ms is the minimum width.)

【Analog output】

- Conversion method : D/A conversion method
- Resolution : 13bit equivalent
- Scaling : Digital scaling
- Output objective : An item can be selected from source displayable values
- Response speed : 25ms or less (0→90% response)

Specifications by types :

Output type	Load resistance	Accuracy (23±5°C 35 to 85%RH)	Ripple	
0~10V	2kΩ or more	±(0.1% of FS)	±50mVp-p	
±10V				
1~5V				
0~20mA	550Ω or less			±25mVp-p *Load resistance 250Ω (20mA output)
4 to 20mA				

13. TROUBLESHOOTING

No.	Condition	Checkpoint	Action
1	The display does not light up.	Check the power is supplied correctly.	<ul style="list-style-type: none"> • Check the supplied power meets requirement of power supply specifications. • Using a circuit-tester, check voltage and wiring. Tighten up the screws of the terminals.
		Check the setting of “brightness” is set to “OFF”.	<ul style="list-style-type: none"> - By pushing MENU and FUNC keys, if the display lights up, “BRIGHTNESS” is set to “OFF”. Change “BRIGHTNESS” setting.
			If the above procedure does not make an improvement, contact your dealer or our company.
2	Display keeps indicating “0” or “-----”.	Check the input signal is applied adequately.	<ul style="list-style-type: none"> • Check the supplied input signal meets requirement of input specifications. • Check input wiring and its continuity. • Check with input diagnostic function of the product. • Check status of external control function. <ul style="list-style-type: none"> - Measurement block - Current value hold • Check settings. <ul style="list-style-type: none"> - Input filter setting - Instantaneous value auto zero setting - Start delay time setting • Initialize the WD-100A. <p>Caution: All settings are reset to default values by the initialization. *Initialization</p>
		Check the selected display is appropriate for the input channel or displayed item in use.	<ul style="list-style-type: none"> • Using DISP key, try to switch display. • Check setting of “Display Select”. * “Display Select” setting
			If phenomenon is not improved by above methods, please contact your dealer or our company.
3	OVER alarm display Error code display	Check setting of scaling.	<ul style="list-style-type: none"> • Review setting values.
		Influence of noise	<ul style="list-style-type: none"> • Using shield cable, improving wiring. • Input filter setting
4	The display disappear, display value becomes over twice times.	Influence of spark noise from nearby electromagnetic stich, solenoid, electromagnetic valve, relay etc.	<ul style="list-style-type: none"> • Using shield cable, improving wiring. • Input filter setting

No.	Condition	Checkpoint	Action
5	Two wire transmitters do not operate.	Two wire input of WD-100A is not applicable to 4-10mA current pulse.	
6	Comparative output does not turn OFF.	Check setting of "comparison judgement value" and "hysteresis".	<ul style="list-style-type: none"> •Setting of "comparison judgement value" •Check whether output mode of comparative output is set to "Latch". *Output mode
7	Spend much time for display value changing to zero after input pulse stopping.	Consideration of "Instantaneous value auto zero".	<ul style="list-style-type: none"> •Setting of "Instantaneous value auto zero"
8	Fluctuations of displayed value are wide.	(Sometimes, displayed value becomes small.)	<ul style="list-style-type: none"> •Check the level of input signal is under nominal value. •Input filter setting
		(Sometimes, displayed value becomes large.)	<ul style="list-style-type: none"> •Input filter setting
		(Input signal varies in actually.)	<ul style="list-style-type: none"> •Consideration of "Average" functions.
9	Analog output abnormal	Check by "test output"	<ul style="list-style-type: none"> •Check using "test output" function.
		Check connected load is suitable.	<ul style="list-style-type: none"> •Disconnect the load and check the output value.
		Check wiring.	<ul style="list-style-type: none"> •Check whether the load is connected to suitable terminal (current output or voltage output).
		Check settings.	<ul style="list-style-type: none"> •Check scaling setting for analog output. •Check selected displayable value for analog output. •Check output range of analog output.
			If phenomenon is not improved by above methods, please contact your dealer or our company.
10	Totalized value is fixed to "OVER".	Check whether noise on input signal makes unexpected input.	<ul style="list-style-type: none"> •Input filter setting
		Check setting of "Overrun count"	<ul style="list-style-type: none"> •Check "Totalized value overrun count (TotOverCount)" setting.
11	Totalized value is larger for number of input pulse.	Chattering of relay, ringing by inductive factor of wiring.	<ul style="list-style-type: none"> •Input filter setting
12	Totalized value has decreased.	Check "Overrun count"	<ul style="list-style-type: none"> •Check number of "Overrun count" Check whether the "Total calculation direction(TotDirection)" is set to "Subtract from default (SubFromDefault)" * Total calculation direction
13	Totalized value is lost by power off.	Check the setting variable "Totalized value memory"	<ul style="list-style-type: none"> Check "Totalized value memory" is set to enable.
14	In an analog input product, display value has large offset error	Check whether the digital zero function is working	<ul style="list-style-type: none"> •Digital zero function •Digital zero retention

14. APPENDIX

14-1. KEY OPERATION REFERENCE CHART

The functions of keys are shown in the chart below.

Operation in "measurement mode"								
FUNC	MENU	DISP	ENTER	▲	▼	◀	▶	Action
○								Moves to entering short-cut function of external control.
	○							Moves to setting mode.
		○						Switches measurement display contents.
			◎					Resets the system by 1sec. long-pressing in error mode. condition
				◎				When assigned short-cut functions, makes the function ON/OFF by long-pressing.
					◎			
						◎		
		◎	◎					Makes the key lock function ON/OFF by long-pressing simultaneously.

Operation in "setting mode"								
FUNC	MENU	DISP	ENTER	▲	▼	◀	▶	Action
○								Moves from shortcut function entry display to measurement mode
	○							Stores settings and moves to measurement mode.
		○						No action
			○					Fixes setting parameters.
				○				Moves to other setting displays / Moves cursors in setting displays / Modifying setting values.
					○			
							○	

*Note: ○ short-pressing ◎ long-pressing (holding down more than 2sec.)

14-2. SETTING VARIABLES

1st Layer Large Categories	2nd Layer Small Categories	3rd Layer (setting items)	4th Layer (setting values)		Remarks	
			Initial Values	Settable Values		
1.Input	Ach (Analog)	PatternSelect	Pattern1(or pattern No. in use)	Pattern1/ Pattern 2/ Pattern 3/ Pattern 4/ Pattern 5/ Pattern 6/ Pattern 7/ Pattern 8	Select pattern No. to set.	
		InputRange	±5V	0~5V / 1~5V / ±5V / 0~10V / ±10V / 0~20mA / 4~20mA / ±20mA	Select an input range. *Offset and Fullscale setting are initialized by changing this item.	
		SensorPower	12V	12V/24V	Switch sensor power supply	
		SimpleAve	None	None/2/4/8/16/32/64/128/256times	Set simple average of input.	
		MoveAve	None	None/2/4/8/16/32/64times	Set moving average of input.	
		InputLowCut	0	0~99999	Cut both positive and negative.	
		Offset	-10000		Go to screen of setting offset.	
		Fullscale	10000		Go to screen of setting fullscale.	
		InputCorrect	None	None/Linearize		
		LinearizePoint	1stIn : 0 1stOut : 0 2ndIn : 1000 2ndOut : 1000 21thIn : 20000 21thOut : 20000	Each: ±99999	Enable only if [InputCorrect] is [Linearize]. Take over setting of [DecPoint].	
		DecPoint	#####	##### / #.##### / ##.#### / ###.### / ####.#		
		DispUnit	None	None/Select(*)/CustomUnit		
		InsDispStep	None	None/5steps/10steps		
		TrackingZero	Interval : 0 ActiveArea : 0	Interval : 0~99.99[sec] ActiveArea : 0~99999	Disable if setting value is 0[sec]. Take over setting of [DecPoint].	
		Bch (Pulse)	PatternSelect	Pattern1(or pattern No. in use)	Pattern1/ Pattern 2/ Pattern 3/ Pattern 4/ Pattern 5/ Pattern 6/ Pattern 7/ Pattern 8	Select pattern No. to set.
	InputType		OpenCollector	OpenCollector/Logic/ZeroCross/2Wire	Select input signal type	
	InputFilter		None	None/30Hz/1.5kHz/15kHz	Select analog input filters	
	SensorPower		12V	12V/24V	Switch Sensor power supply	
	InsDispCoef		1.00000×10 ⁰	0.00000 to 9.99999×10 ⁻⁹	For scaling setting of instantaneous value display, multiply frequency by instantaneous coefficient and unit time.	
	InsUnitTime		Sec	Sec/Min/Hour		
	InsDecPoint		##### (No decimal point)	##### / #.##### / ##.#### / ###.### / ####.#	Set number of digits after decimal point	
	InsDispUnit		None	None/select from 62 units (See 6-2)/custom unit	Refer to detailed instruction manual about custom unit	
	InsAutoZero		0.00	0.00 to 99.99sec	Displays 0 if no pulse input over more than setting time	
	InsMoveAve		None	None/2times/3times /4times /5times /6times /7times /8times /9times	Set number of moving average.	
	InsSimpleAve		None	None/2 times /4 times /8 times /16 times /32 times /64 times /128 times /256 times	Set number of simple average for internal sampling (10ms)	
	InsDispStep		None	None/5steps/10steps	Setting of steps of display (If set to 5steps, displayed only 0 or 5 on LSB)	
	TotDispCoef		1.00000×10 ⁰	0.00000 to 9.99999×10 ⁻⁹	Scaling setting for totalized value display.	
	TotDefaults		0.00000×10 ⁰	±9.99999×10 ⁻⁹	Setting of Initial value of totalized value	
	TotDirection		AddToDefault	AddToDefault/SubFromDefault	Set addition or subtraction for totalized value	
	TotDecPoint		##### (No decimal point)	##### / #.##### / ##.#### / ###.### / ####.#	Set number of digits after decimal point	
	TotDispUnit		None	None/select from 62 units (See 6-2)/custom unit	Refer to detailed instruction manual about custom unit	
	TotOverCount		None	None/999times/Endless	Setting for overrun count	
	2InputCalc		PatternSelect	Pattern1(or pattern No. in use)	Pattern1/ Pattern 2/ Pattern 3/ Pattern 4/ Pattern 5/ Pattern 6/ Pattern 7/ Pattern 8	Select pattern No. to set.
			Expression	2n(A×B)/60	None/ 2n(A×B)/60	Select expression for calculation.
		DecPoint	##### (No decimal point)	##### / #.##### / ##.#### / ###.### / ####.#	Set number of digits after decimal point	
		DispUnit	None	None/select from 62 units (See 6-2)/custom unit	Refer to detailed instruction manual about custom unit	
		DispStep	None	None/5steps/10steps	Setting of steps of display (If set to 5steps, displayed only 0 or 5 on LSB)	
	ExternalCtrl	ExtCtrl1Func	None	None/ CompareReset/ TotalReset/ MeasureBlockA/ MeasureBlockB/ MeasureBlockA&B/ DispHoldA/ DispHoldB/ DispHoldA&B/ MaxHoldA/ MaxHoldB/ MaxHoldA&B/ MinHoldA/ MinHoldB/ MinHoldA&B/DigitalZero/PatternChange1/ PatternChange2/ PatternChange3/ MonitorChange/ TrendHold	Select functions assigned to external control terminals.	
		ExtCtrl2Func				
		ExtCtrl3Func				
		ExtCtrl4Func				
		ExtCtrl5Func				

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1st Layer Large Categories	2nd Layer Small Categories	3rd Layer (setting items)	4th Layer (setting values)		Remarks	
			Initial Values	Settable Values		
2.Output	CompareList	---	---	Go to screen of CompareList		
		PatternSelect	Pattern1(or pattern No. in use)	Pattern1/ Pattern 2/ Pattern 3/ Pattern 4/ Pattern 5/ Pattern 6/ Pattern 7/ Pattern 8	Select pattern No. to set.	
	CompareAL1	OutputDispValue	None	None/InsA/InsB/InsCalc/TotA/TotB/TotCalc	Select source output display value to compare.	
		CompareMode	LevelJudge	LevelJudge/ ZoneJudge	Select compare mode	
		OnConditions	Excess	Excess/LessThan	In level judge mode	
		OnConditions	InTheZone	InTheZone/OutsideTheZone	In Zone judge mode	
	CompareAL2	Threshold	10000	Threshold:±999999	In level judge mode	
			0	Hysteresis: 0 to 999999		
	CompareAL3	Threshold	0	Zone lower limit:±999999	In Zone judge mode	
			10000	Zone upper limit :±999999		
	CompareAL4	OnDelay	None	None/20ms/50ms/100ms/200ms/500ms	Comparative output turns ON, if ON condition continues over set delay time.	
		OffDelay	None	1s/5s/10s/20s	Comparative output turns OFF, if OFF condition continues over set delay time.	
		OutputMode	Normal	Normal/Latch/OneShot5ms/ OneShot 10ms/ OneShot 20ms/ OneShot 0.1s/ OneShot 0.2s/ OneShot 0.5s/ OneShot 1s/ OneShot 2s	Select output mode of comparison	
		OutputLogic	Negative(NO)	Positive/Negative		
	PulseOutput	PatternSelect	Pattern1(or pattern No. in use)	Pattern1/ Pattern 2/ Pattern 3/ Pattern 4/ Pattern 5/ Pattern 6/ Pattern 7/ Pattern 8	Select pattern No. to set.	
			PulseOutput	ON	OFF/ON	
		OutputPulseWidth	1ms	1ms/5ms/10ms/20ms/50ms/100ms/200ms/500ms	Select width of totalizer-synchronous pulse.	
			OutputLogic	Negative	Positive/Negative	Select logic of totalizer-synchronous pulse.
		AnalogOutput	PatternSelect	Pattern1(or pattern No. in use)	Pattern1/ Pattern 2/ Pattern 3/ Pattern 4/ Pattern 5/ Pattern 6/ Pattern 7/ Pattern 8	Select pattern No. to set.
			OutputRange	0-10V	0-10V/±10V/1-5V/0-20mA/4-20mA	Select output range (type).
OutputDispValue			None	None/Ach(Analog)/Bch(Pulse)/Calc/Total	Select a displayable item for analog output	
OutputScale			0	0% display value :±999999(±999999)	Set scaling for analog output.	
3.Display		DispSelect	MeasureSelect	Ach(Analog) / Bch(Pulse) / Calc / Ach+Bch / Calc+Ach / Calc+Ach+Bch / Total / Bch+Total / Ach+Comp / Bch+Comp / Calc+Comp / Total+Comp	Select displayable items can be switched by DISP key or external control (multiple selects are available)	
			LevelSelect	Disable all	Ach(Analog) / Bch(Pulse) / Calc / Ach+Bch / Calc+Ach / Total / Bch+Total	Select an item displayed on level display
	TrendSelect		Disable all	Ach(Analog) / Bch(Pulse) / Calc / Ach+Bch / Calc+Ach / Total / Bch+Total	Select an item displayed on trend display.	
	LevelDisp	PatternSelect	Pattern1(or pattern No. in use)	Pattern1/ Pattern 2/ Pattern 3/ Pattern 4/ Pattern 5/ Pattern 6/ Pattern 7/ Pattern 8	Select pattern No. to set.	
		Ach Scale	0	Lower limit:±999999	Set display scale of level display.	
		Bch Scale	10000	Upper limit:±999999	Left edge of display is lower limit and right edge of display is higher limit	
		Calc Scale				
	TrendDisp	PatternSelect	Pattern1(or pattern No. in use)	Pattern1/ Pattern 2/ Pattern 3/ Pattern 4/ Pattern 5/ Pattern 6/ Pattern 7/ Pattern 8	Select pattern No. to set.	
		Ach Scale	0	Lower limit :±999999(±999999)	Set display scale of trend display.	
		Bch Scale	10000	Upper limit :±999999(±999999)	Bottom edge of display is lower limit and top edge of display is higher limit.	
Calc Scale						
Total Scale						
4.System	General	Brightness	5 Bright	5 Bright/4/3/2/1 Dark/0 Off	Select brightness of display *"0 Off" is set, whole display is black out	
		PowerOnDelay	None	None/2Sec/5Sec/10Sec/20Sec/30Sec/60Sec	Select time from power on to starting measurement	
		PowerSavingTime	None	None/1min/2 min/5 min/10 min/30 min/60 min	In power saving state, brightness becomes "1 Dark" level	
		TotMemory	Enable	Enable/Disable	Select saving totalized value or not.	
		D-ZeroRetention	Disable	Enable/Disable	Select retent digital zero execution state and value or not.	
		Language	English	日本語 / English	Select language	
		DisplayDirection	Horizontal	Horizontal/Vertical	Select direction of display	
		SettingProtect	Disable	Disable/Enable	If Enable, changing settings are disabled.	
	PatternCopy	Go to pattern copy screen.		Function of copying settings for each pattern.		
	Initialize	UserDefaultSave	Message "Save current settings as user initial values?"			
UserDefaultLoad		Message "Initialize setting values to user initial values?"				
FactoryDefaultLoad		Message "Initialize setting values to factory default?"				
5.Diagnos	InputDiag	Ach(Analog)	—	—		
		Bch(Pulse)	—	—		
		ExternalCtrl	—	—	Check for ON/OFF state of terminals	
	OutputTest	CompareAL1	—	—	Outputs ON level or OFF level	
		CompareAL2	—	—		
		CompareAL3	—	—		
PulseOutput	—	—	Outputs ON level or OFF level			
AnalogOutput	—	—	Outputs level of 10% steps of rating.			

(*)Selectable units are below.

None, Hz, rpm, mN, N, kN, MN, mgf, gf, kgf, tf, mg, g, kg, t, ton, Pa, hPa, kPa, MPa, gf/mm², tf/mm², gf/cm², tf/cm², atm, mmHg, mmH₂O, mmAq, mbar, psi, mN·m, N·m, kN·m, MN·m, gf·cm, kgf·cm, gf·m, kgf·m, tf·m, μm, mm, cm, m, km, inch, km/h, rad/s, μV, mV, V, kV, μA, mA, A, kA, mΩ, Ω, kΩ, W, kW, VA, μe, μm/m, μV/V, mV/V, °C, K, m/s², G, Gal, No., m³, ml, l, kl, %, ‰, ppm, /s, /min, /h, Custom

The contents of this instruction manual are subject to change without prior notice.



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